

# **J E T**

**GHB-1330  
GHB-1340A**

**METALWORKING LATHE**

**321350T....400/50/3**

**321357T....400/50/3**

**PARTS LIST  
ERSATZTEILLISTE  
LISTE DE PIECES**

**WMH Tool Group AG**

Bahnstrasse 24, CH – 8603 Schwerzenbach  
www.wmhtoolgroup.ch; info@wmhtoolgroup.ch  
Tel +41 (0) 44 806 47 48  
Fax +41 (0) 44 806 47 58

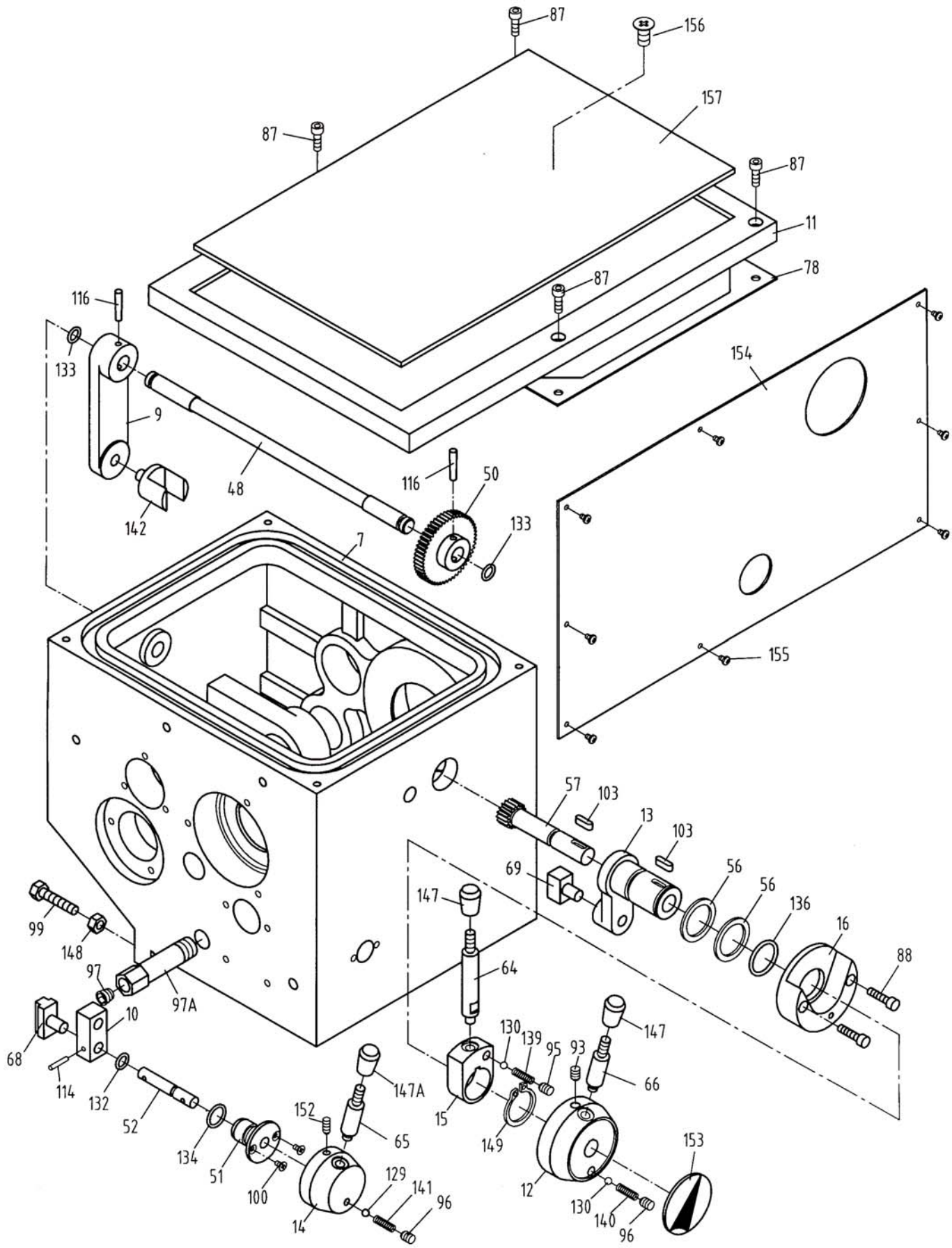


P-321350T\_321357T 02/05

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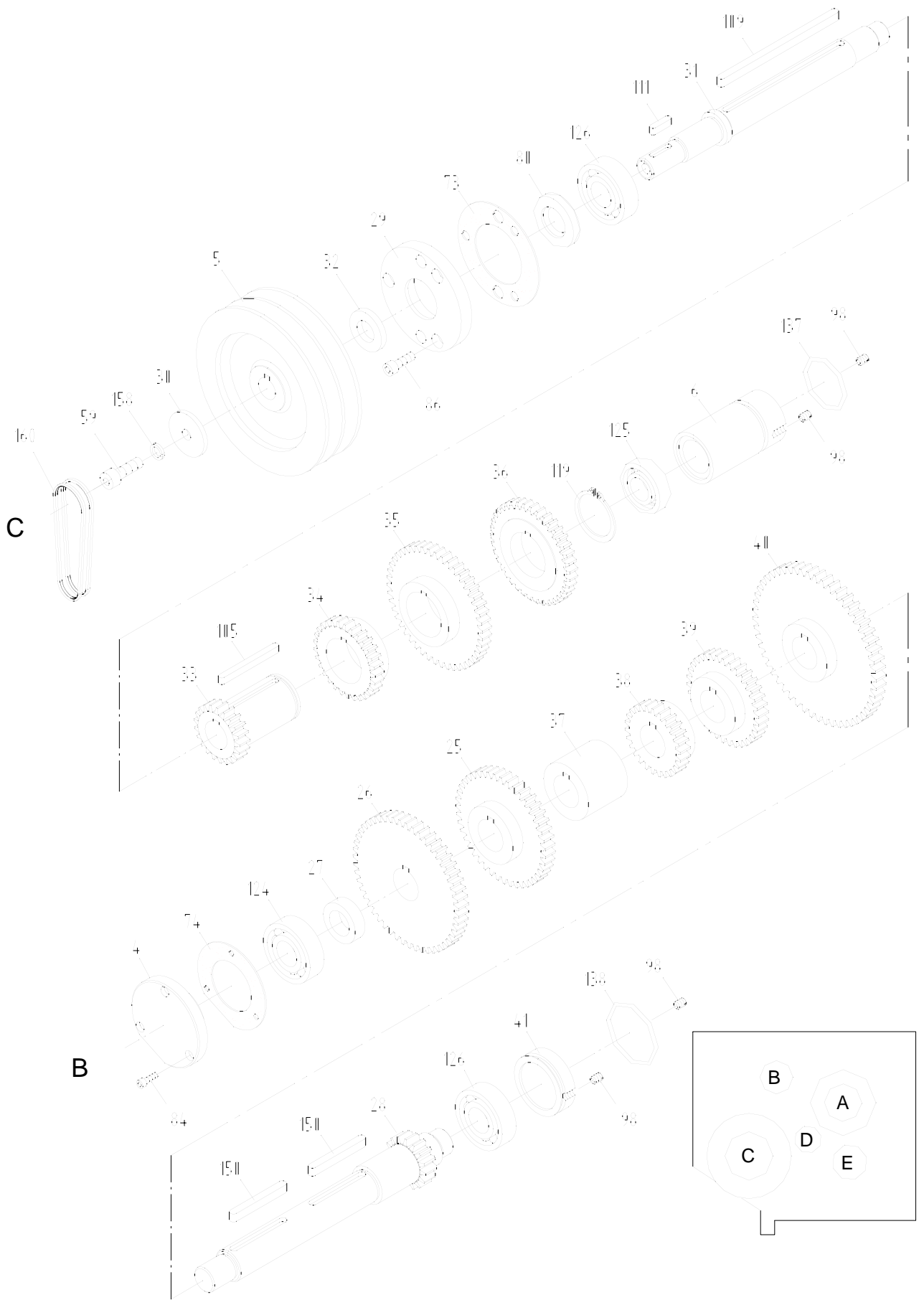
# Headstock Assembly I



## Headstock Assembly I

Index No.	Part No.	Description	Size	Qty.
7	GHB1340A-02101	Gear Box		1
9	04109	Shift Lever		1
10	04111	Shaft Housing		1
11	GHB1340A-02102	Cover		1
12	GHB1340A-04117	Handle Hub		1
13	04121	Shaft Collar		1
14	GHB1340A-04120	Handle Hub		1
15	GHB1340A-04119	Handle Block		1
16	GHB1340A-04118	Hub		1
48	04232	Shaft		1
50	04234	Gear	1.25m51T	1
51	04235	Collar		1
52	04250	Shaft		1
56	04240	Washer		1
57	04241	Gear Shaft	1.25m17T	1
64	GHB1340A-04248	Handle		1
65	GHB1340A-04248-1	Handle		1
66	GHB1340A-04249	Handle		1
68	04402	Shift Fork		1
69	04403	Shift Fork		1
78	GHB1340-4506	Gasket		1
87	TS-1503051	Hex Socket Cap Screw	M6X20	4
88	TS-1503061	Hex Socket Cap Screw	M6X25	2
93	TS-1523061	Set Screw	M6X18	1
95	TS-1524011	Set Screw	M8X8	1
96	TS-1524021	Set Screw	M6X12	2
97	GHB1340A-97	Plug	Z1/4"	1
97A	GHB1340A-97A	Oil Drain Plug		1
99	TS-1490071	Hex Cap Screw	M8X40	2
100	GHB1340-100	Screw	M4X8	4
103	GHB1340-103	Key	5X15	2
114	GHB1340-114	Pin	4X18	1
116	GHB1340-116	Pin	5X30	2
129	SB-5MM	Steel Ball	.5	1
130	SB-6MM	Steel Ball	.6	2
132	GHB1340-132	O-Ring	10X1.9	1
133	GHB1340-133	O-Ring	14X2.4	2
134	GHB1340-134	O-Ring	20X2.4	2
136	GHB1340-136	O-Ring	30X3.1	1
139	GHB1340-139	Spring	1X6X7	1
140	GHB1340-140	Spring	1X6X20	1
141	GHB1340-141	Spring	0.6X4.4X20	1
142	04235A	Shift Fork		1
147	GHB1340-147	Knob	M8X40	3
147A	GHB1340-147A	Knob		3
148	TS-1540061	Nut	M8	2
149	GHB1340-120	C-Clip	30	1
152	TS-1523041	Set Screw	M6X12	1
153	GHB1340A-153	Round Sign Plate		1
154	GHB1340A-02301E	Label Plate		1
	GHB1330-02301	Label Plate		1
155	GHB1340A-155	Screw	M3X5	8
156	GHB1340A-156	Screw	M10X18	1
157	GHB1340A-02502	Rubber Mat		1
	GHB1340A-160	Oil Sight Glass (not show)	Φ30	1

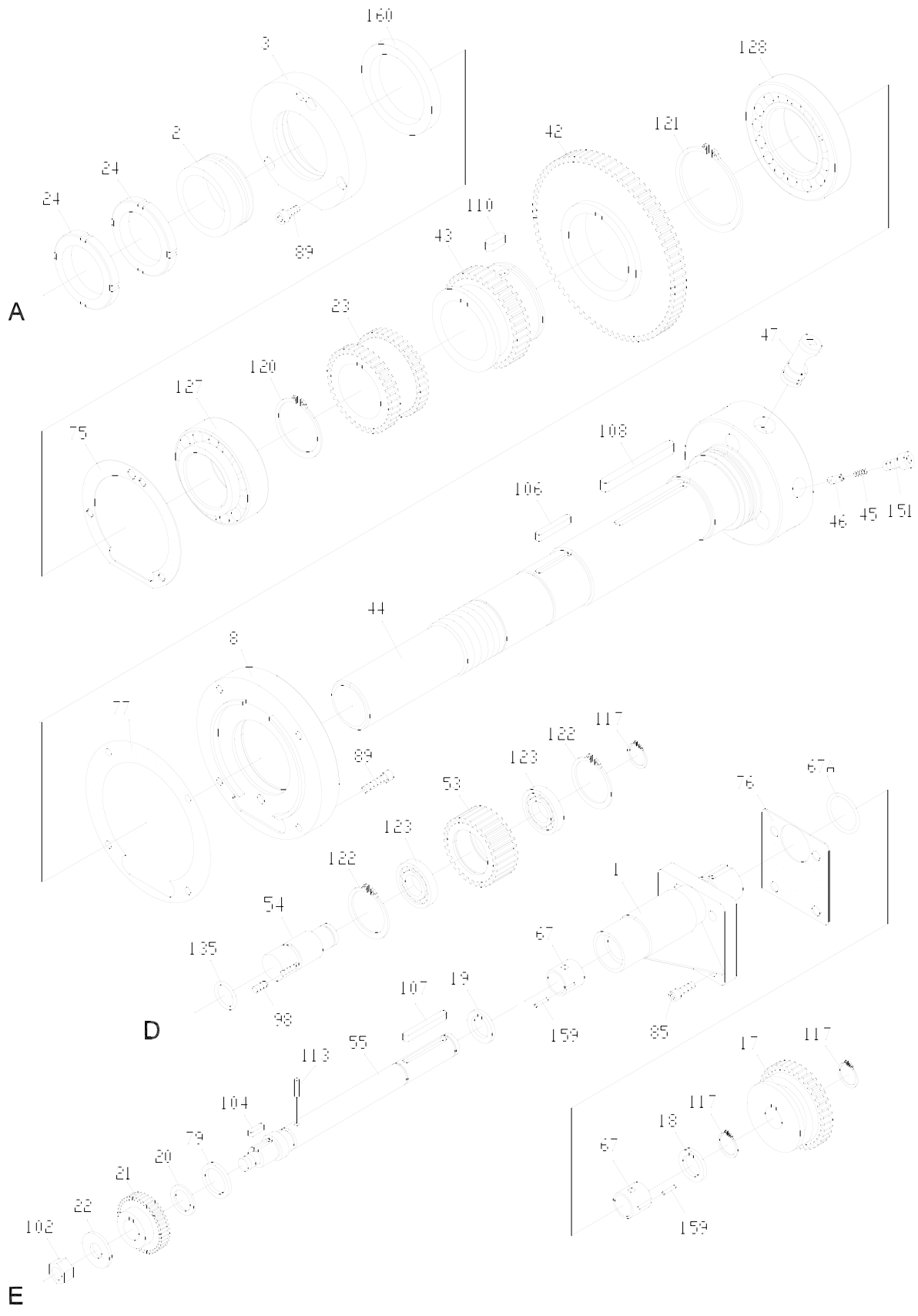
# Headstock Assembly II



## Headstock Assembly II

Index No.	Part No.	Description	Size	Qty.
4.....	04104Z	Rear Cover		1
5.....	04105	Pulley		1
6.....	GHB1340-4106	Plug		1
25.....	04209	Gear	2m43T	1
26.....	GHB1340-4210	Gear	2m51T	1
27.....	04211	Washer		1
28.....	04212	Gear Shaft	2.25m16T	1
29.....	04213A	Cover		1
30.....	04214	Washer		1
31.....	04215	Shaft		1
32.....	04216	Washer		1
33.....	04217	Collar w/Gear	2m21T	1
34.....	04218	Gear	2m29T	1
35.....	04219	Gear	2m46T	1
36.....	04220	Gear	2m38T	1
37.....	04221	Collar		1
38.....	04222	Gear	2m26T	1
39.....	04223	Gear	2m34T	1
40.....	04224	Gear	2.25m53T	1
41.....	04225	Plug		1
59.....	TS-1504041	Socket Head Cap Screw	M8X20	1
73.....	GHB1340-4501	Gasket		1
74.....	GHB1340-4502	Gasket		1
80.....	GHB1340-4508	Oil Seal	20X40	1
84.....	TS-1501041	Hex Socket Cap Screw	M4X12	3
86.....	TS-1503031	Hex Socket Cap Screw	M6X12	3
98.....	TS-1523031	Set Screw	M6X8	4
105.....	GHB1340-105	Key	5X50	1
109.....	GHB1340-109	Key	6X120	1
111.....	GHB1340-111	Key	5X20	1
119.....	GHB1340-119N	C-Clip	35	1
124.....	GHB1340-124	Bearing	20X47X14	1
125.....	GHB1340-125	Bearing	17X40X12	1
126.....	GHB1340-126	Bearing	20X47X14	2
137.....	GHB1340-137	O-Ring	40X3.1	1
138.....	GHB1340-138	O-Ring	47X3.1	1
150.....	GHB1340A-150	Key	6X55	2
158.....	TS-1551061	Lock Washer	M8	1
160.....	VB-A762	V-Belt	A762	2

# Headstock Assembly III

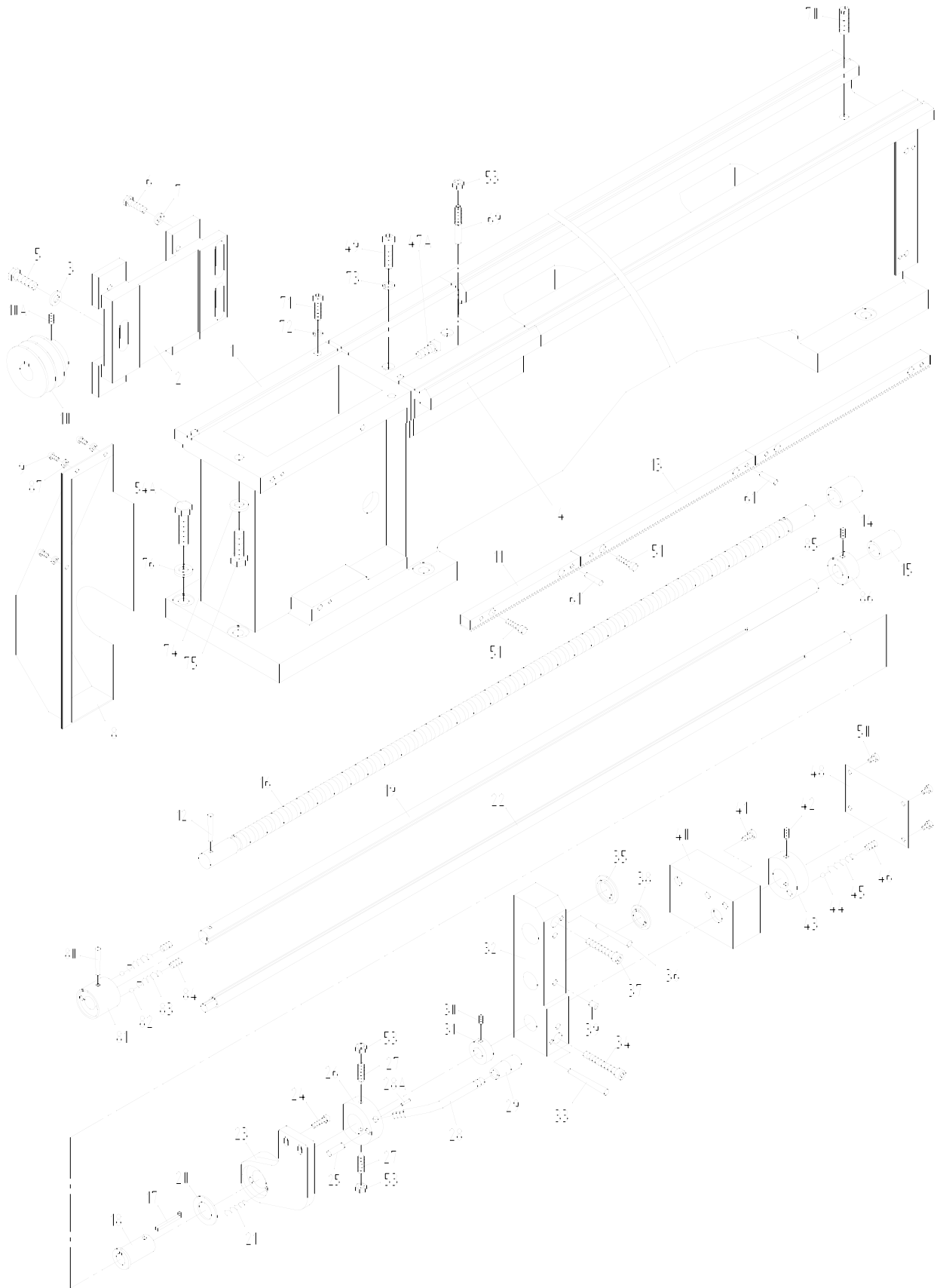


### Headstock Assembly III

Index No.	Part No.	Description	Size	Qty.
1	GHB1340A-02103N	Collar		1
2	C0632A-02117A	Collar		1
3	C0632A-02115A	Rear Cover		1
8	04108Z	Front Cover		1
17	04201	Gear	2m37T	1
18	04202Z	Washer		1
19	04203Z	Washer		1
20	04204	Washer		1
21	04205E	Gear	1.25m36T	1
22	04206	Washer	12	1
23	04207A	Gear	2m37T	1
24	04208	Lock Nut		2
42	04226	Gear	2.25m74T	1
43	04227	Gear	2.25m37T	1
44	GHB1340A-02702	Spindle		1
45	04229	Spring	0.6X4X16	3
46	04230	Pin		3
47	04231	Cam		3
53	04237	Gear	2m30T	1
54	04238	Shaft		1
55	GHB1340A-02701N	Shaft		1
67	04401	Collar		2
67A	GHB1340A-67A	O-ring	32x3.1	1
75	GHB1340-4503N	Gasket		1
76	GHB1340A-02501N	Gasket		1
77	GHB1340A-4505	Gasket		1
79	GB13871	Oil Seal	B-22×35×7	1
85	TS-1502041	Hex Socket Cap Screw	M5x16	4
89	TS-1503061	Hex Socket Cap Screw	M6x25	7
98	TS-1523031	Set Screw	M6x8	1
102	TS-1540081	Hex Nut	M12	1
104	GHB1340-104	Key	5X18	1
106	GHB1340-106	Key	6X40	1
107	GHB1340-107	Key	6X50	1
108	GHB1340-108	Key	8X85	1
110	GHB1340-110	Key	8X18	1
113	GHB1340-113	Pin	3X10	1
117	GHB1340-117N	C-Clip	20	2
120	GHB1340-120	C-Clip	50	1
121	GHB1340-121	C-Clip	72	1
122	GHB1340-122	C-Clip	42	2
123	GHB1340-123	Bearing	20X42X8	2
127	GHB1340-127	Bearing	50X90X20	1
128	GHB1340-128	Bearing	60X110X22	1
135	GHB1340-135	O-Ring	25X2.4	1
151	GHB1340A-151	Hex Socket Cap Screw	M8X18	3
159	GHB1340A-159	Pin	2x16	2
160	GB13871	Oil Seal	B-60X80X8	1



# GHB-1340A Bed Assembly I



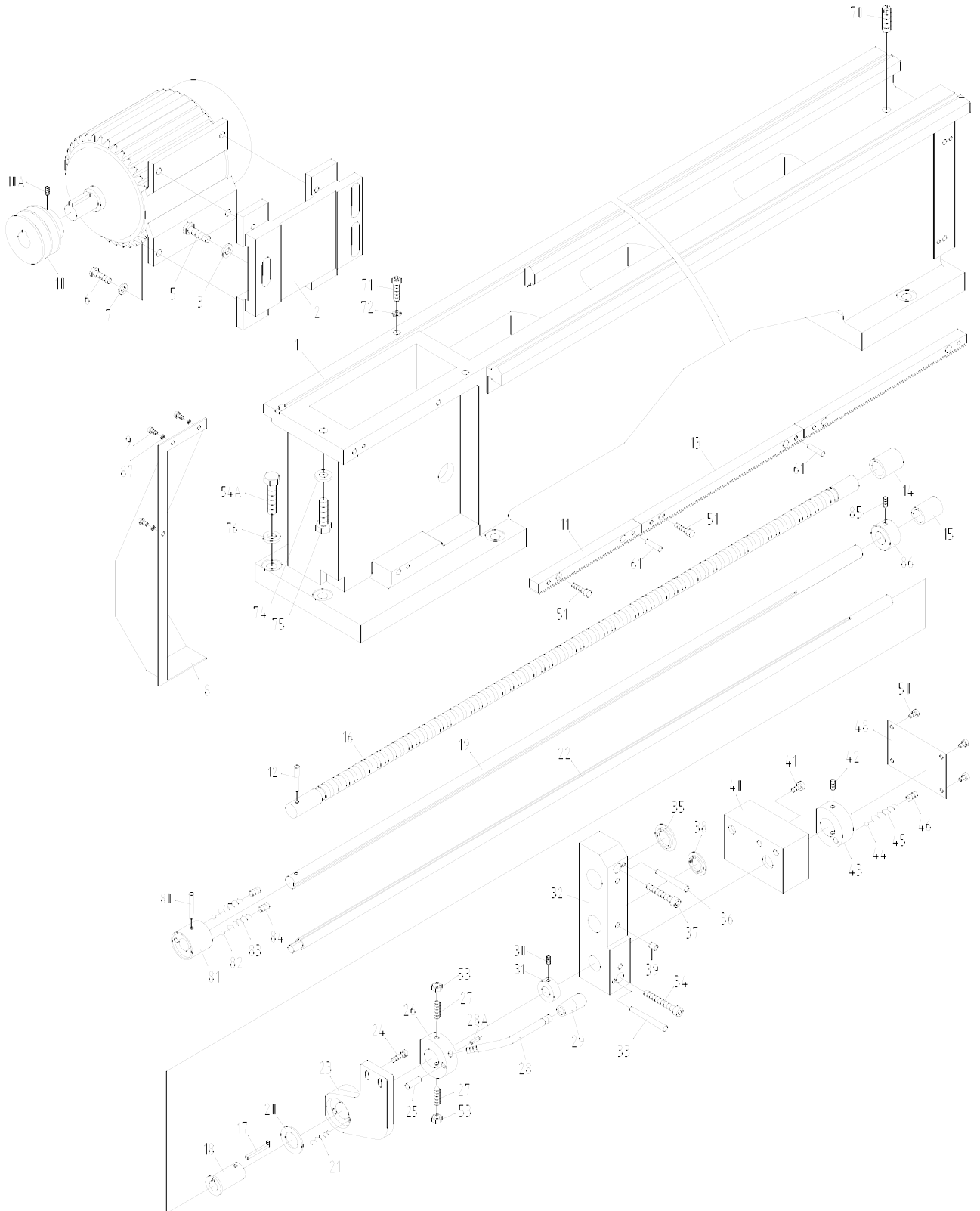
## GHB-1340A Bed Assembly I

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340A-01101	Bed		1
2.....	01110	Motor Base		1
3.....	TS-1550071	Washer	M10	1
4.....	01102	Gap		1
5.....	TS-149105	Hex Cap Bolt	M10X35	3
6.....	TS-1490041	Hex Cap Bolt	M8X25	4
7.....	TS-1550061	Washer		4
8.....	GHB1340A-02703	End Cover		1
9.....	GHB1340A-9B	Screw	M5X8	3
10.....	01112	Pulley		1
10A.....	TS-1523041	Set Screw	M6X12	1
11.....	01203	Rack		1
12.....	GHB1340A-12B	Pin	5X35	2
13.....	01204-2	Rack		2
14.....	32A1105	Collar		1
15.....	32A1106	Collar		1
16.....	GHB-1340A-1701E	Lead Screw	GHB-1340A	1
17.....	321728	Key		1
18.....	321706	Collar		1
19.....	GHB1340A-1702	Feed Rod	GHB-1340A	1
20.....	01707	Brake Ring		1
21.....	GHB1340A-21B	Spring	1X7.5X25	3
22.....	GHB1340A-1703	Shaft	GHB-1340A	1
23.....	32A1103A	Bracket		1
24.....	TS-1503061	Hex Socket Cap Screw	M6X22	4
25.....	GHB1340A-25B	Pin	6X25	1
26.....	32A1710	Handle Hub		1
27.....	TS-1524061	Screw	M8X28	2
28.....	01710A	Handle		1
28A.....	GHB1340A-77	Pin	3X10	1
29.....	GHB1340A-29B	Knob	BM10X50	1
30.....	TS-1522031	Set Screw	M5X8	1
31.....	01708	Collar		1
32.....	32A1104A	Bracket		1
33.....	GHB1340A-33B	Pin	6X70	1
34.....	TS-1504131	Hex Socket Cap Screw	M8X65	1
35.....	32A1502	Plug		1
36.....	GHB1340A-36B	Pin	6X65	2
37.....	TS-1504121	Hex Socket Cap Screw	M8X60	2
38.....	32A1502	Plug		1
39.....	GHB1340A-39B	Oil Ball	8	3
40.....	32A1301	Shaft Support		1
41.....	TS-1504041	Hex Socket Cap Screw	M8X20	4
42.....	TS-1523051	Screw	M6X16	1
43.....	32A1705	Bushing		1
44.....	SB-6MM	steel Ball	6	1
45.....	GHB1340A-45B	Spring	1X5X22	1
46.....	TS-1524041	Screw	M8X16	1
47A.....	TS-1525021	Set Screw	M10X12	1
48.....	32A1504	Shaft Box Cover		1

## GHB-1340A Bed Assembly I

Index No.	Part No.	Description	Size	Qty.
49.....	TS-1505051 .....	Hex Socket Cap Screw .....	M10X35 .....	4
50.....	TS-1502021 .....	Socket Head Cap Screw .....	M5X10 .....	4
51.....	TS-1503061 .....	Hex Socket Cap Screw .....	M6X25 .....	8
53.....	TS-1540061 .....	Hex Nut .....	M8 .....	4
54A.....	TS-1492061 .....	Hex Cap Bolt.....	M12X60 .....	6
61.....	GHB1340-61B .....	Pin.....	6X30.....	8
69.....	GHB1340-69B .....	Pin.....	8X60.....	2
70.....	GHB1340A-74B.....	Set Screw .....	M12X40 .....	1
71.....	TS-1504081 .....	Hex Socket Cap Screw .....	M10X40 .....	2
72.....	TS-1551061 .....	Lock Washer .....	M10 .....	4
73.....	TS-1551071 .....	Lock Washer .....	M10 .....	4
74.....	TS-1550061 .....	Washer .....	M10 .....	4
75.....	TS-1504091 .....	Hex Socket Cap Screw .....	M10X45 .....	2
76.....	GHB1340A-76B.....	Washer .....	12 .....	6
80.....	GB879E.....	Pin.....	5x35 .....	1
81.....	GH1440A-0105E .....	Clutch .....		1
82.....	GB308-6E .....	Steel Ball .....	6 .....	2
83.....	GHB1340A-83B.....	Spring .....		2
84.....	GB79E.....	Set screw.....	M8x10 .....	2
85.....	GB79E.....	Set screw.....	M8x10 .....	1
86.....	GH1440A-0116E .....	Collar .....		1
87.....	GHB1340A-087E.....	Washer .....	5 .....	3

# GHB-1330 Bed Assembly I



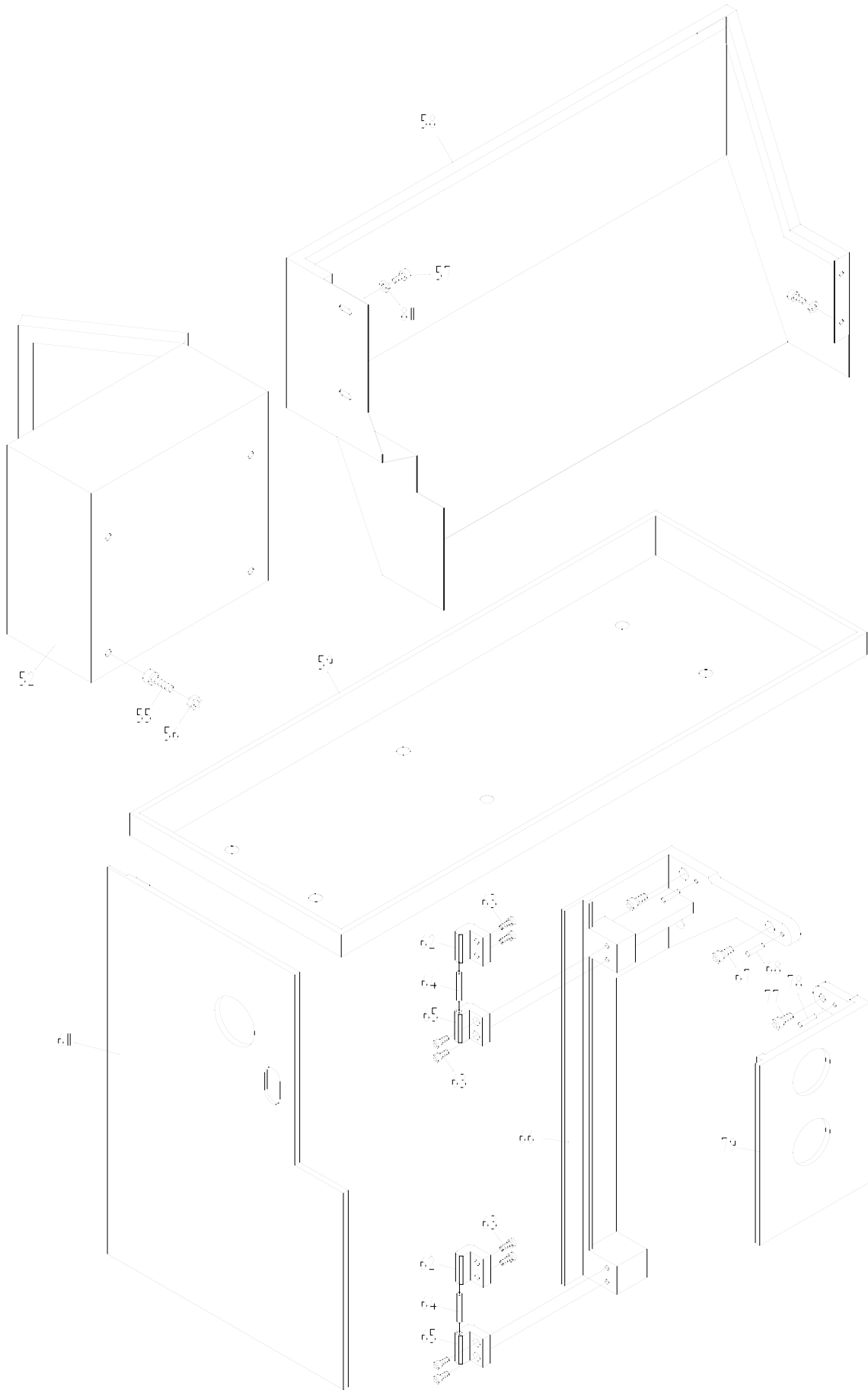
## GHB-1330 Bed Assembly I

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1330-01101.....	Bed .....		1
2.....	01110.....	Motor Base .....		1
3.....	TS-1550071 .....	Washer .....	M10 .....	1
5.....	TS-149105 .....	Hex Cap Bolt.....	M10X35 .....	3
6.....	TS-1490041 .....	Hex Cap Bolt.....	M8X25 .....	4
7.....	TS-1550061 .....	Washer .....		4
8.....	GHB1330-02703.....	End Cover .....		1
9.....	GHB1330-9B.....	Screw.....	M5X8 .....	3
10.....	01112.....	Pulley .....		1
10A.....	TS-1523041 .....	Set Screw .....	M6X12 .....	1
11.....	C0632-01704/155.....	Rack.....		1
12.....	GHB1330-12B .....	Pin.....	5X35.....	2
13.....	C0632-01704/323.5.....	Rack.....		2
14.....	32A1105 .....	Collar .....		1
15.....	32A1106 .....	Collar .....		1
16.....	GHB1330-1702/750 .....	Lead Screw .....	GHB1330.....	1
17.....	321728 .....	Key.....		1
18.....	321706 .....	Collar .....		1
19.....	GHB1330-1702/750 .....	Feed Rod.....	C0632A/750 .....	1
20.....	01707.....	Brake Ring .....		1
21.....	GHB1330-21B .....	Spring .....	1X7.5X25.....	3
22.....	GHB1330-1703/750 .....	Shaft .....	C0632A/750 .....	1
23.....	32A1103A .....	Bracket .....		1
24.....	TS-1503061 .....	Hex Socket Cap Screw .....	M6X22 .....	4
25.....	GHB1330-25B .....	Pin.....	6X25.....	1
26.....	32A1710 .....	Handle Hub .....		1
27.....	TS-1524061 .....	Screw.....	M8X28 .....	2
28.....	01710A.....	Handle .....		1
28A.....	GHB1330-77 .....	Pin.....	3X10.....	1
29.....	GHB1330-29B .....	Knob .....	BM10X50.....	1
30.....	TS-1522031 .....	Set Screw .....	M5X8 .....	1
31.....	01708.....	Collar .....		1
32.....	32A1104A .....	Bracket .....		1
33.....	GHB1330-33B .....	Pin.....	6X70.....	1
34.....	TS-1504131 .....	Hex Socket Cap Screw .....	M8X65 .....	1
35.....	32A1502 .....	Plug.....		1
36.....	GHB1330-36B .....	Pin.....	6X65.....	2
37.....	TS-1504121 .....	Hex Socket Cap Screw .....	M8X60 .....	2
38.....	32A1502 .....	Plug.....		1
39.....	GHB1330-39B .....	Oil Ball .....	8 .....	3
40.....	32A1301 .....	Shaft Support.....		1
41.....	TS-1504041 .....	Hex Socket Cap Screw .....	M8X20 .....	4
42.....	TS-1523051 .....	Screw.....	M6X16 .....	1
43.....	32A1705 .....	Bushing .....		1
44.....	SB-6MM .....	steel Ball.....	6 .....	1
45.....	GHB1330-45B .....	Spring .....	1X5X22.....	1
46.....	TS-1524041 .....	Screw.....	M8X16 .....	1
48.....	32A1504 .....	Shaft Box Cover .....		1

## GHB-1330 Bed Assembly I

Index No.	Part No.	Description	Size	Qty.
50.....	TS-1502021 .....	Socket Head Cap Screw .....	M5X10 .....	4
51.....	TS-1503061 .....	Hex Socket Cap Screw .....	M6X25 .....	8
54A.....	TS-1492061 .....	Hex Cap Bolt.....	M12X60 .....	6
61.....	GHB1330-61B .....	Pin.....	6X30.....	8
70.....	GHB1330-74B .....	Set Screw .....	M12X40 .....	1
71.....	TS-1504081 .....	Hex Socket Cap Screw .....	M10X40 .....	2
72.....	TS-1551061 .....	Lock Washer .....	M10 .....	4
74.....	TS-1550061 .....	Washer .....	M10 .....	4
75.....	TS-1504091 .....	Hex Socket Cap Screw .....	M10X45 .....	2
76.....	GHB1330-76B .....	Washer .....	12 .....	6
80.....	GB879E.....	Pin.....	5x35 .....	1
81.....	GHB1330-0105E .....	Clutch .....	.....	1
82.....	GB308-6E .....	Steel Ball .....	6 .....	2
83.....	GHB1330A-83B.....	Spring .....	.....	2
84.....	GB79E.....	Set screw.....	M8x10 .....	2
85.....	GB79E.....	Set screw.....	M8x10 .....	1
86.....	GHB1330-0116E .....	Collar .....	.....	1
87.....	GHB1330-087E .....	Washer .....	5 .....	3

# Bed Assembly II

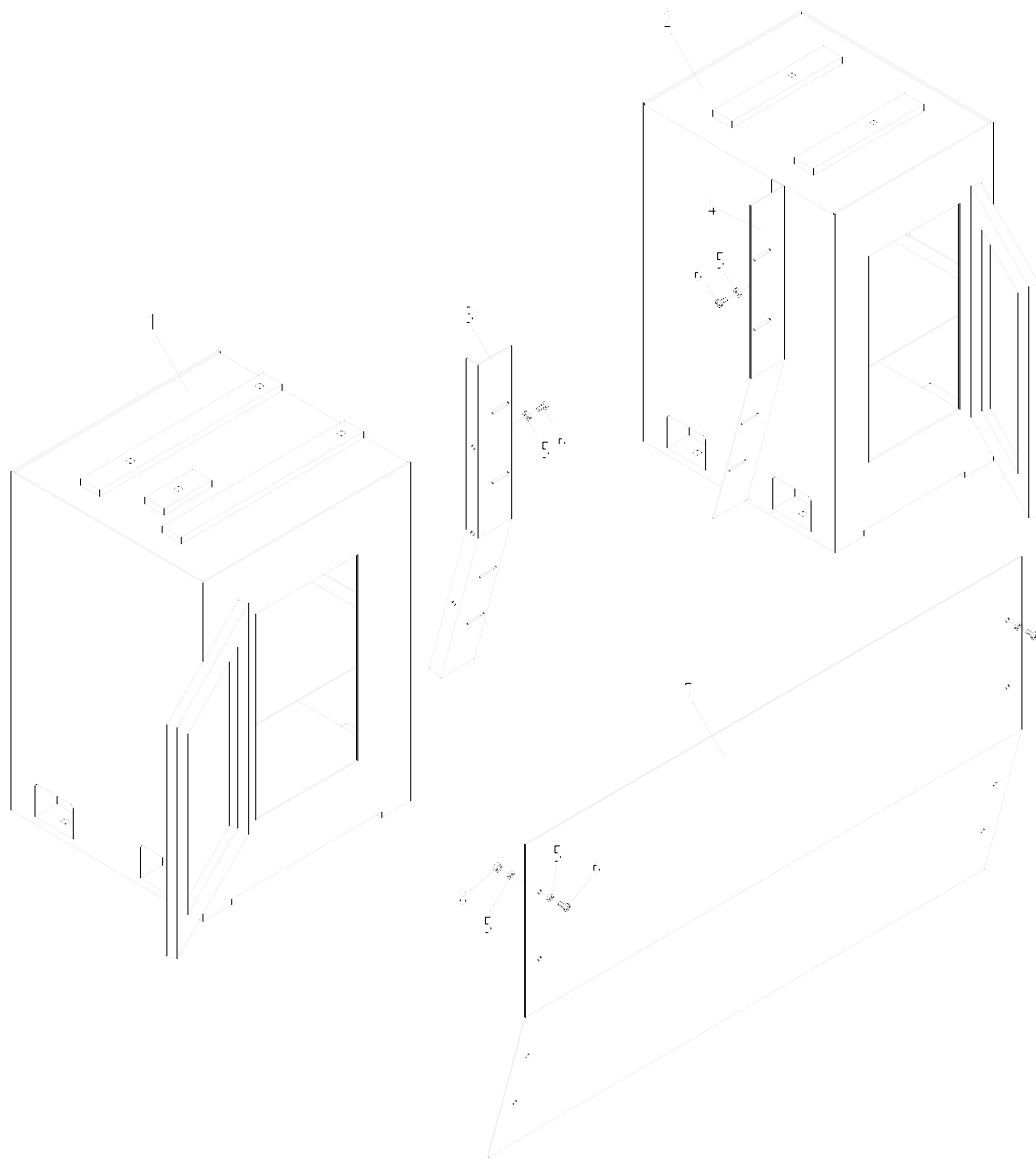


## Bed Assembly II

Index No.	Part No.	Description	Size	Qty.
52.....	GHB1340A-18701 .....	Electrical Box .....	GHB-1340A .....	1
55.....	GHB1340A-55B .....	Screw .....	M6X20 .....	4
56.....	GHB1340A-56B .....	Nut .....	M6 .....	4
57.....	GHB1340A-57B .....	Screw .....	M6X10 .....	4
58.....	GHB1340A-12701 .....	Splash Guard .....	GHB-1340A .....	1
.....	C0632A-12701/7500 .....	Splash Guard (for GHB-1330 only) .....	C0632A/750 .....	1
59.....	GHB1340A-01701 .....	Oil Plate .....	.....	1
.....	GHB1330-01701 .....	Oil Plate (for GHB-1330 only) .....	.....	1
60.....	GHB1340A-02302 .....	Back Cover .....	.....	1
62.....	ZX-8712 .....	Upper Hinge .....	.....	2
63.....	TS-1503041 .....	Hex Socket Cap Screw .....	M6X14 .....	8
64.....	GHB1340A-64B .....	Pin .....	10m6 X40 .....	2
65.....	ZX-8711 .....	Lower Hinge .....	.....	2
66.....	GHB1340A-02105 .....	Rear side plate .....	.....	1
67.....	TS-1504031 .....	Hex Socket Cap Screw .....	M8X14 .....	3
68.....	GHB1340A-68B .....	Pin .....	6X25 .....	2
77.....	TS-1502041 .....	Hex Socket Cap Screw .....	M5X14 .....	3
78.....	GHB1340A-78B .....	Pin .....	5X25 .....	2
79.....	GHB1340A-02104 .....	Front side plate .....	.....	1
80.....	GHB1340A-080E .....	Washer .....	6 .....	4



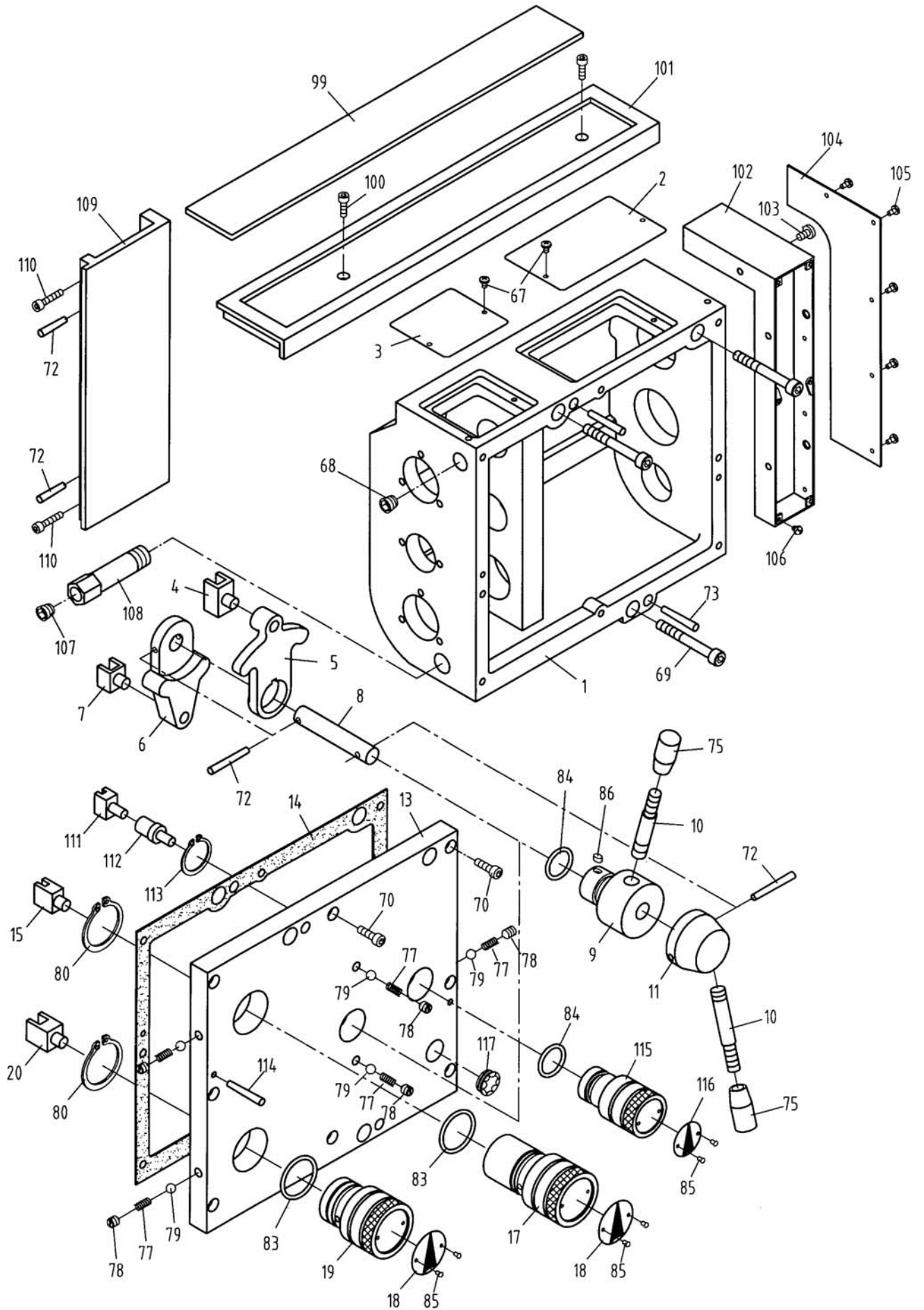
## Bed Assembly III



## Bed Assembly III

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340A-01703	Left lathe frame		1
2.....	GHB1340A-01704	Right lathe frame		1
3.....	GHB1340A-01707	Left side board of lathe frame		1
4.....	GHB1340A-01708	Right side board of lathe frame		1
5.....	GHB1340A-05E	Washer	.6	16
6.....	GHB1340A-06E	Screw	M6×25	16
7.....	GHB1340A-01709	Guard		1
	GHB1330-01709	Guard ( for GHB-1330 )		1
8.....	GHB1340A-08E	Nut	M6	8

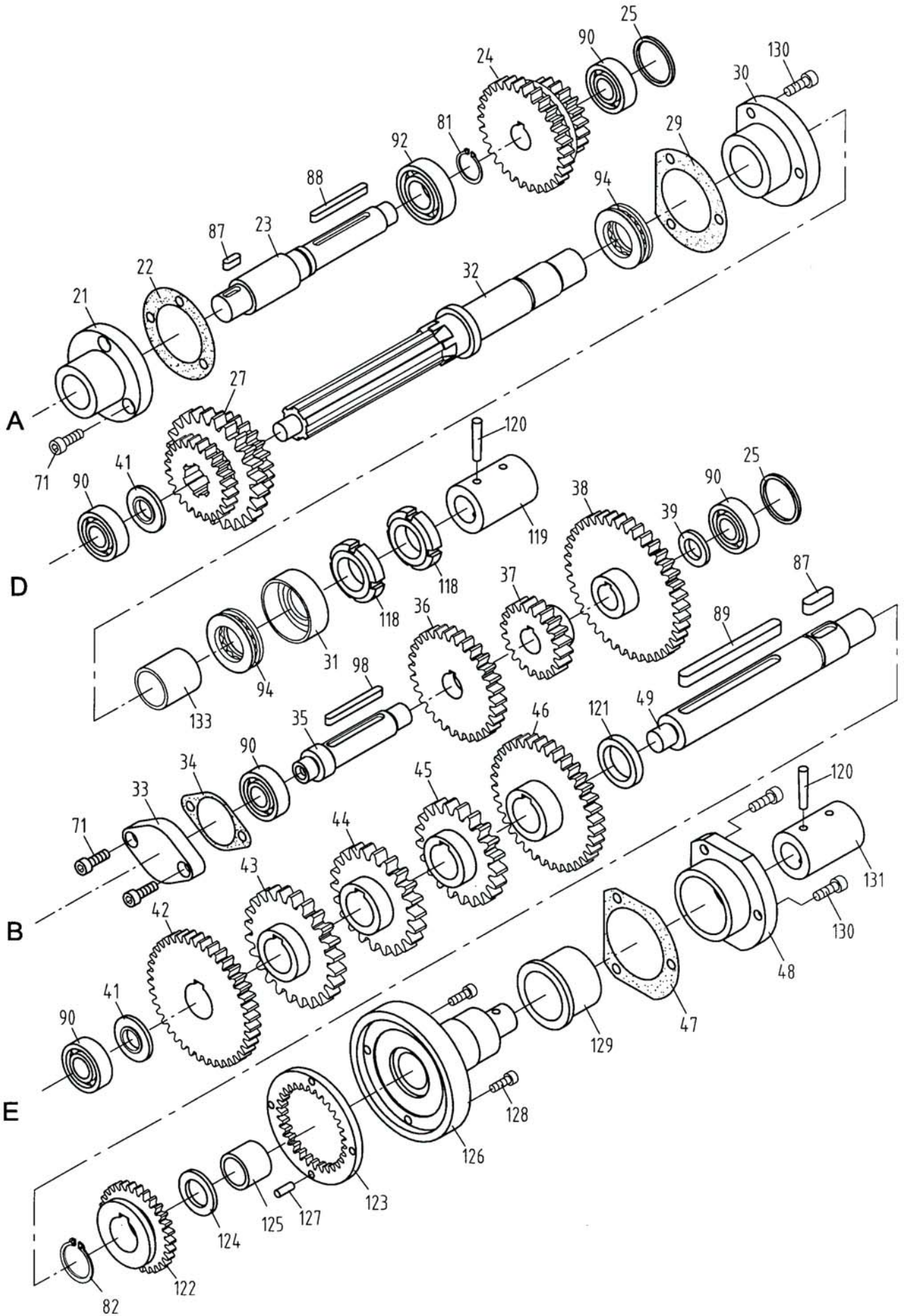
# Gear Assembly I



## Gear Assembly I

Index No.	Part No.	Description	Size	Qty.
1.....	05101A.....	Casting.....		1
2.....	05715.....	Right cover.....		1
3.....	05720.....	Left cover.....		1
4.....	32A5308.....	Slipper.....		1
5.....	32A5111A.....	Lever.....		1
6.....	32A5108A.....	Lever.....		1
7.....	32A5307.....	Slipper.....		1
8.....	32A5702.....	Shaft.....		1
9.....	32A5109.....	Handle Base.....		1
10.....	32A5701.....	Lever Base.....		2
11.....	32A5110.....	Handle Base.....		1
13.....	GHB1340A-5106.....	Cover.....		1
14.....	05504.....	Gasket.....		1
15.....	32A5305.....	Slipper.....		1
17.....	32A5106.....	Handle.....		1
18.....	32A5302.....	Plate.....		2
19.....	32A5103.....	Handle.....		1
20.....	32A5306.....	Slipper.....		1
67.....	GHB1340A-G67.....	Screw.....	M4X6.....	4
68.....	GHB1340A-G68.....	Oil Ball Nut.....	ZG3/8".....	2
69.....	GHB1340A-G69.....	Socket Head Cap Screw.....	M8X65.....	3
70.....	TS-1503061.....	Socket Head Cap Screw.....	M6X25.....	8
72.....	GHB1340A-G72.....	Pin.....	5X30.....	4
73.....	GHB1340A-G73.....	Pin.....	5X40.....	2
75.....	GHB1340A-G75.....	Knob.....	BM10X50.....	2
77.....	GHB1340A-G77.....	Spring.....	0.8X5X25.....	5
78.....	TS-1524021.....	Socket Head Cap Screw.....	M8X10.....	5
79.....	SB-6.5MM.....	steel Ball.....	6.5.....	5
80.....	GHB1340A-G80.....	C-clip.....	40.....	2
83.....	GHB1340A-G83.....	O-Ring.....	40X3.1.....	2
84.....	GHB1340A-G84.....	O-Ring.....	30X3.1.....	2
85.....	GHB1340A-G85.....	Screw.....	M3X6.....	6
86.....	GHB1340A-G86.....	Key.....	5X8.....	1
99.....	GHB1340A-05503.....	Rubber Mat.....		1
.....	BDB1340A-05503.....	Rubber Mat.....		1
100.....	TS-1502041.....	Socket Set Screw.....	M5X16.....	2
101.....	GHB1340A-05105.....	Top Cover.....		1
.....	BDB1340A-05105.....	Top Cover.....		1
102.....	05723.....	Cover.....		1
103.....	GHB1340A-G103.....	Screw.....	M4X8.....	3
104.....	05722E.....	Plate.....		1
105.....	GHB1340A-G105.....	Screw.....	M3X5.....	5
106.....	GHB1340A-G106.....	Screw.....	M3X6.....	6
107.....	GHB1340A-G107.....	Tapered Tap.....	Z1/4".....	1
108.....	05724.....	Oil Drain Pipe.....		1
109.....	05108.....	Extending Plate.....		1
110.....	TS-1502061.....	Socket Head Cap Screw.....	M5X25.....	2
111.....	05305.....	Slipper.....		1
112.....	05721.....	Slipper Shaft.....		1
113.....	GHB1340A-G113.....	C-clip.....	30.....	1
114.....	GHB1340A-G114.....	Pin.....	5X30.....	2
115.....	05107.....	Lever.....		1
116.....	05304.....	Sign Disc.....		1
117.....	06551.....	Oil Sight Glass.....		1

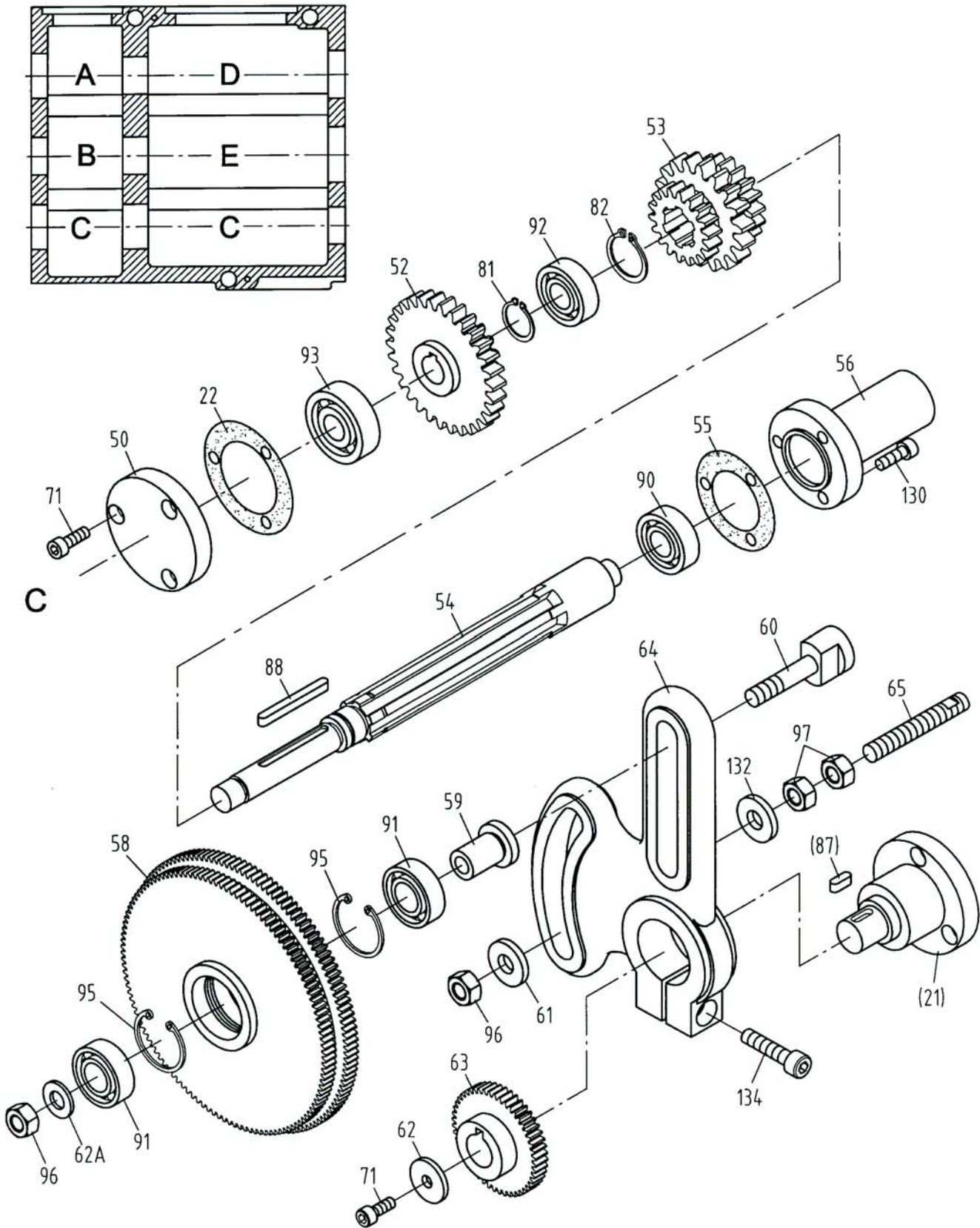
# Gear Assembly II



## Gear Assembly II

Index No.	Part No.	Description	Size	Qty.
21.....	32A5113.....	Cover.....		1
22.....	32A5503.....	Gasket.....		2
23.....	32A5712.....	Shaft.....		1
24.....	32A5710A.....	Gear.....	2.5m30T,20T.....	1
25.....	32A5719.....	Washer.....		2
27.....	05718.....	Gear.....	2.25m,3.25m,2.5m24T.....	1
29.....	05502.....	Gasket.....		1
30.....	05104.....	Bushing.....		1
31.....	05714E.....	Washer.....		1
32.....	05716.....	Shaft.....		1
33.....	32A5114.....	End cover.....		1
34.....	32A5504.....	Gasket.....		1
35.....	32A5716.....	Shaft.....		1
36.....	32A5714A.....	Gear.....	2.5m30T.....	1
37.....	32A5715A.....	Gear.....	2.5m20T.....	1
38.....	32A5713A.....	Gear.....	2.5m40T.....	1
39.....	32A5708.....	Washer.....		2
41.....	05719.....	Washer.....		2
42.....	05702.....	Gear.....	2.25m40T.....	1
43.....	05703.....	Gear.....	3.25m24T.....	1
44.....	05704.....	Gear.....	3.25m22T.....	1
45.....	05705.....	Gear.....	3.25m21T.....	1
46.....	05706.....	Gear.....	2.5m36T.....	1
47.....	05501.....	Gasket.....		1
48.....	05103.....	Flange.....		1
49.....	05717.....	Shaft.....		1
71.....	TS-1504031.....	Socket Head Cap Screw.....	M6X16.....	5
81.....	GHB1340A-G81.....	C-clip.....	20.....	1
82.....	GHB1340A-G82.....	C-clip.....	25.....	1
87.....	GHB1340A-G87.....	Key.....	5X14.....	1
88.....	GHB1340A-G88.....	Key.....	5X50.....	1
89.....	GHB1340A-G89.....	Key.....	8X110.....	1
90.....	BB-6202.....	Bearing.....	6202.....	5
92.....	BB-6004.....	Bearing.....	6004.....	1
94.....	BB-51105.....	Thrust Bearing.....	51105.....	2
98.....	GHB1340A-G98.....	Key.....	5X55.....	1
118.....	GHB1340A-G118.....	Round Nut.....	M24X1.5.....	2
119.....	05713.....	Connecting Sleeve.....	GHB-1340A.....	1
.....	BDB1340A-05713.....	Connecting Sleeve.....		1
120.....	GHB1340A-G120.....	Pin.....	5X35.....	4
121.....	05707.....	Washer.....		1
122.....	05708.....	Gear.....		1
123.....	05709.....	Inner Gear.....	2m30T.....	1
124.....	05711.....	Washer.....	2m30T.....	1
125.....	05302.....	Oil Light bushing.....		1
126.....	05710.....	XIB Shaft.....		1
127.....	GHB1340A-G127.....	Pin.....	5n6X14.....	2
128.....	GHB1340A-G128.....	Screw.....	M5X10.....	2
129.....	05301.....	Sliding Bearing.....		1
130.....	GHB1340A-G130.....	Socket Head Cap Screw.....	M6X12.....	6
131.....	GHB1340A-05712.....	Connecting Sleeve.....		1
133.....	05303.....	Bearing Housing.....		1

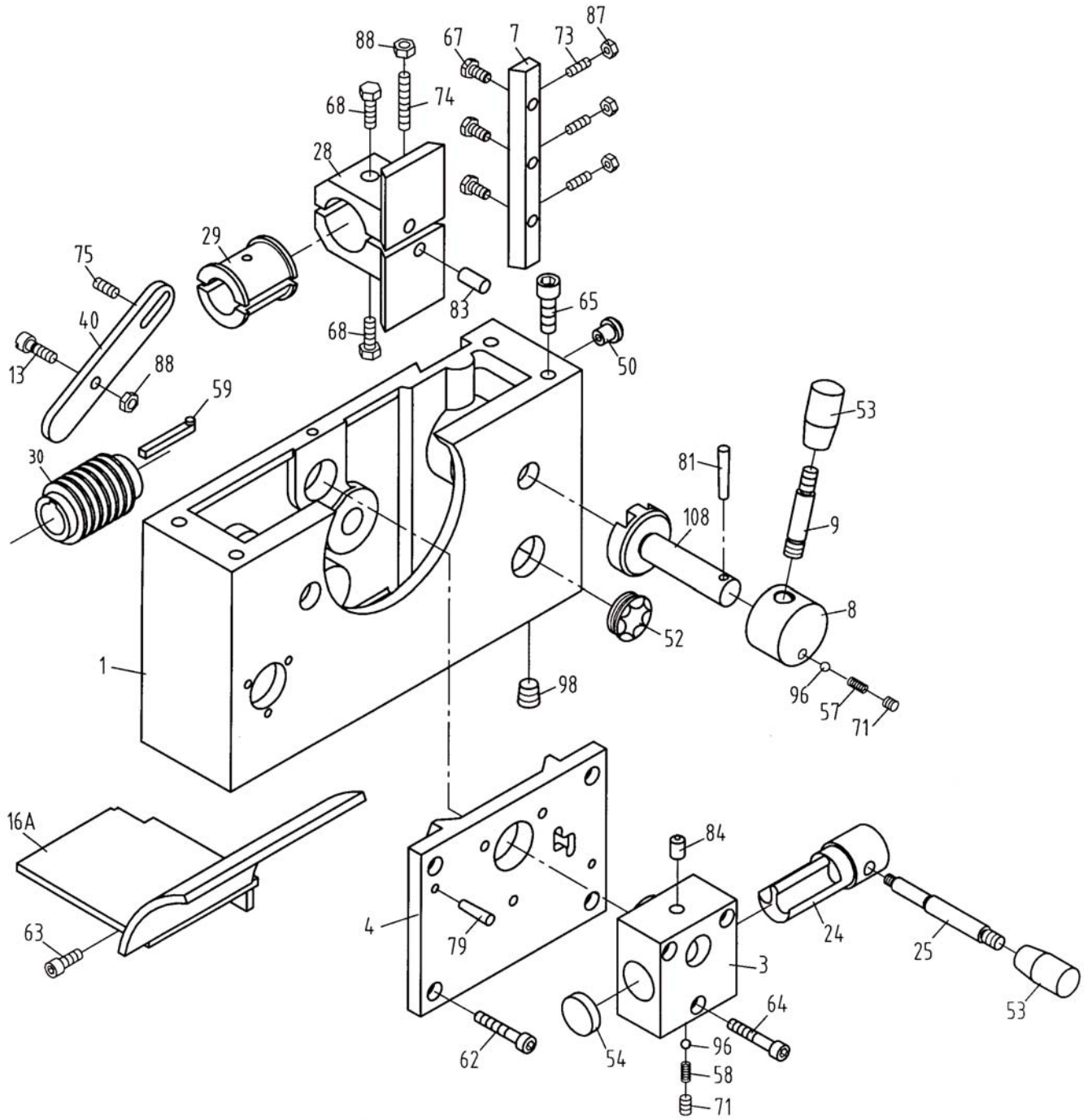
### Gear Assembly III



### Gear Assembly III

Index No.	Part No.	Description	Size	Qty.
21	32A5113	Cover		1
22	32A5503	Gasket		1
50	32A5115	End cover		1
52	32A5718A	Gear	2.5m40T,15T	1
53	32A5721A	Gear	2.25m,3.25m,2.5m18T	1
54	05701	Key shaft		1
55	05505	Gasket		1
56	05102	Cover		1
58	40A5736	Gear	1.25m120T,127T	1
59	40A5738	Collar		2
60	40A5739	Screw		1
61	321719	Washer		1
62	40A5740	Washer		1
62A	40A5740	Washer		1
63	32A5726A	Gear	1.25m48T	5
64	32A5119	Gear Frame		1
65	321718	Screw rod		1
71	ts-1504031	Socket Head Cap Screw	M6x16	4
81	GHB1340A-G81	C-clip	20	1
82	GHB1340A-G82	C-clip	25	1
87	GHB1340A-G87	Key	5X14	1
88	GHB1340A-G88	Key	5X50	1
90	BB-6202	Bearing	6202	1
91	BB-6103	Bearing	6103	2
92	BB-6004	Bearing	6004	1
93	BB-6302	Thrust Bearing	6302	1
95	GHB1340A-G95	C-clip	35	2
96	GHB1340A-G96	Hex Nut	M10	1
97	TS-1540081	Hex Nut	M12	3
130	TS-1503031	Socket Head Cap Screw	M6X12	3
132	TS-2360121	Washer		1
134	GHB1340A-G134	Hex Socket Cap Screw	M8X30	1

# Apron Assembly I

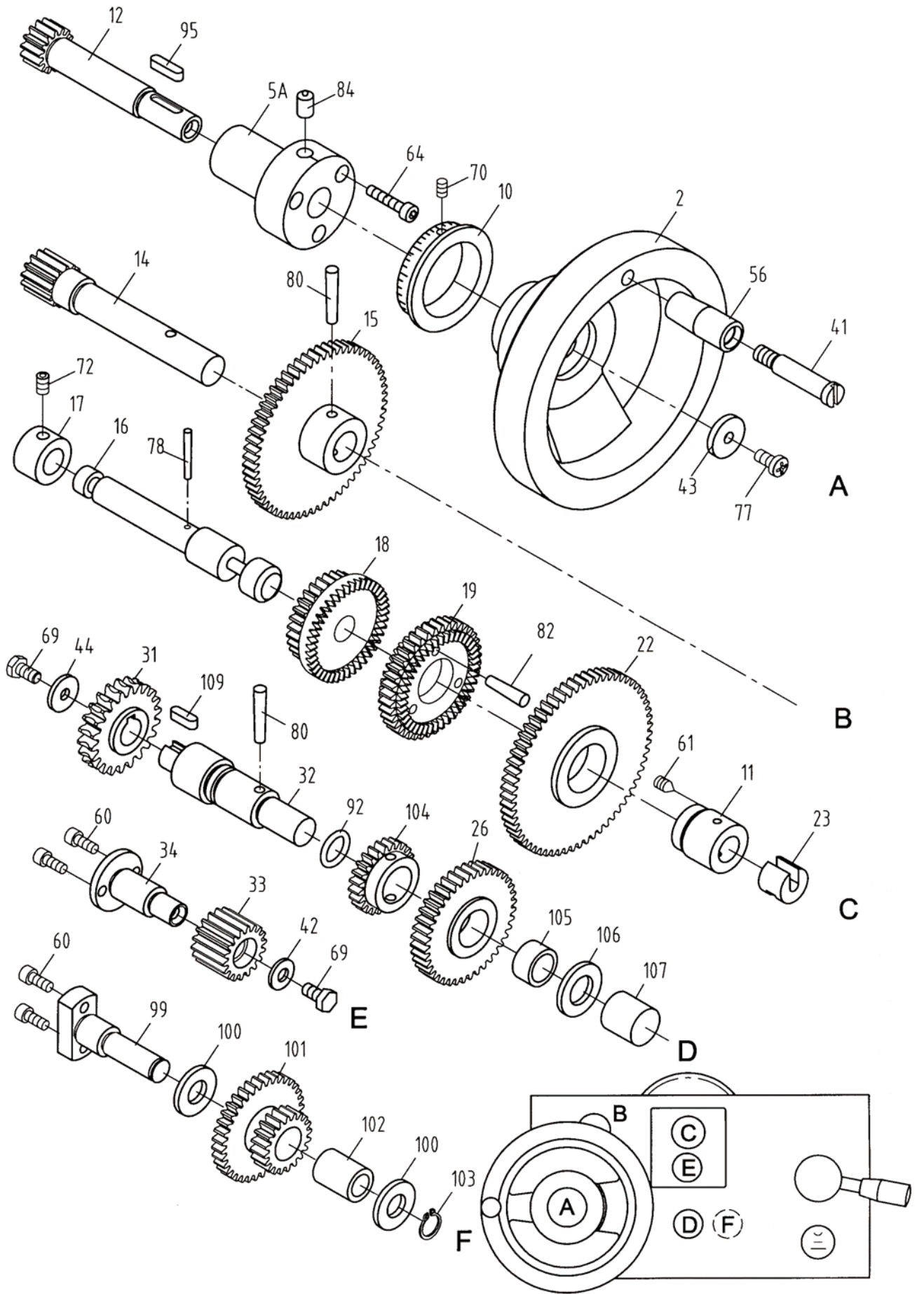




## Apron Assembly I

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340A-06101A.....	Casting .....		1
3.....	06103.....	Housing .....		1
4.....	06104.....	Cover .....		1
7.....	06107.....	Gib .....		1
8.....	06208.....	Handle Hub .....		1
9.....	06209.....	Handle .....		1
13.....	06213.....	Gear Pin .....		1
16A.....	06415.....	Bracket .....		1
24.....	06222.....	Shift Lever .....		1
25.....	06223.....	Shift Handle.....		1
28.....	06126.....	Bracket .....		1
29.....	06427E.....	Half Nut.....		1
30.....	06228A.....	Worm .....	2m1T.....	1
40.....	06238.....	Bar .....		2
50.....	06548.....	Oil Sight Collar .....		1
52.....	06551.....	Oil Sight.....		1
53.....	06553.....	Knob .....	M8X40 .....	2
54.....	Z06554 .....	Plug "A".....		1
57.....	06257.....	Spring .....		1
58.....	06258.....	Spring .....		1
59.....	06260.....	Key.....		1
62.....	TS-1503031 .....	Hex Socket Cap Screw .....	M6x12 .....	4
63.....	TS-1503041 .....	Hex Socket Cap Screw .....	M6x16 .....	1
64.....	TS-1503061 .....	Hex Socket Cap Screw .....	M6x25 .....	2
65.....	TS-1504061 .....	Hex Socket Cap Screw .....	M8x30 .....	4
67.....	GHB1340-A67 .....	Screw.....	M5x16 .....	3
68.....	TS-1523041 .....	Set Screw .....	M6x12 .....	2
71.....	TS-1523011 .....	Set Screw .....	M6x6 .....	3
73.....	TS-1522051 .....	Set Screw .....	M5x16 .....	3
74.....	GHB1340-A77 .....	Set Screw .....	M6x35 .....	1
75.....	TS-1523031 .....	Set Screw .....	M6x10 .....	1
79.....	GHB1340-A79 .....	Pin.....	5x20 .....	2
81.....	GHB1340-A81 .....	Pin.....	5x32 .....	1
83.....	GHB1340-A83 .....	Pin.....	8n6x12.....	2
84.....	GHB1340-A84 .....	Oiler .....	8 .....	2
87.....	TS-1540031 .....	Hex Nut .....	M5 .....	3
88.....	TS-1540041 .....	Hex Nut .....	M6 .....	2
96.....	SB-5MM .....	Steel Ball .....	5 .....	2
98.....	GHB1340-A98 .....	Plug.....	Z1/4" .....	1
108.....	06261.....	Half Nut controlling Shaft .....		1

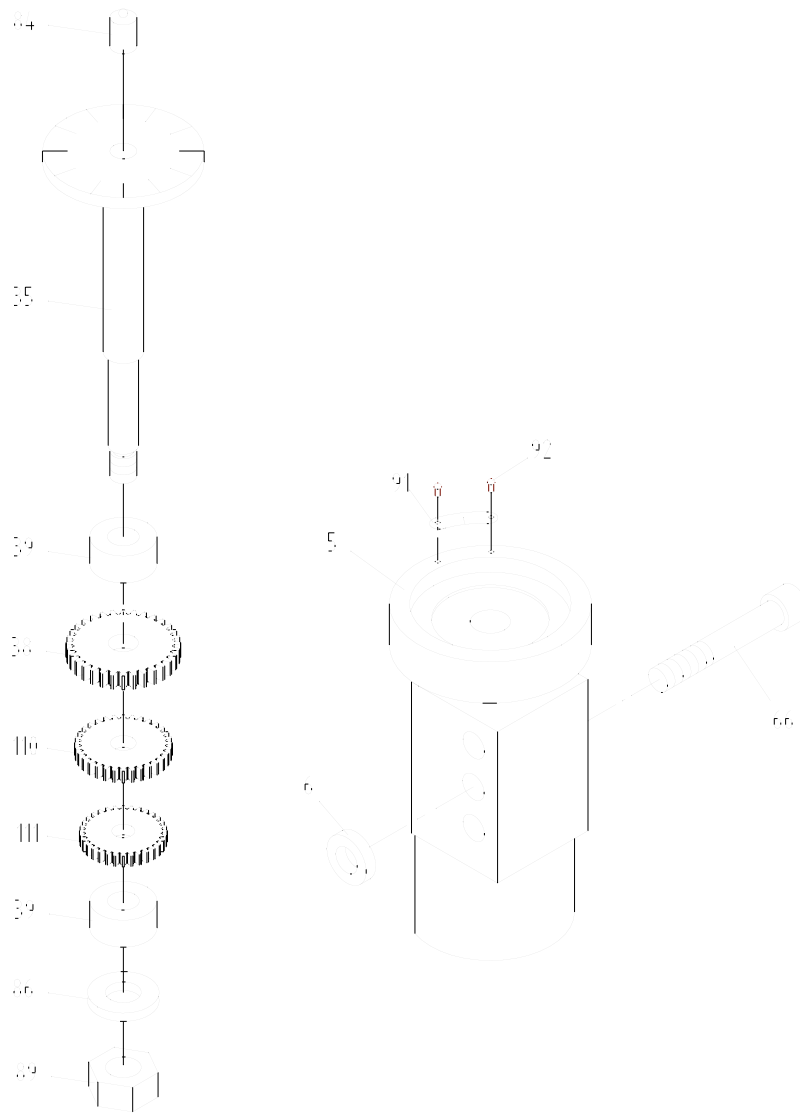
# Apron Assembly II



## Apron Assembly II

Index No.	Part No.	Description	Size	Qty.
2.....	06102.....	Handle wheel .....		2
5A.....	06105A.....	Hub .....		1
10.....	06510E.....	Index Ring .....		1
11.....	Z06111 .....	Cover .....		1
12.....	06212.....	Shaft .....	1.5m14T .....	1
14.....	06214.....	Gear Shaft.....	1.5m13T .....	1
15.....	06215.....	Gear .....	1.5m60T .....	1
16.....	06216.....	Shaft .....		1
17.....	06417.....	Collar .....		1
18.....	06218.....	Gear.....	1.5m30T .....	1
19.....	06219.....	Gear.....	1.5m40T .....	1
22.....	06220.....	Gear.....	1.5m46T .....	1
23.....	06421.....	Shift Fork .....		1
26.....	GHB1340A-06704 .....	Gear.....	1.5m40T .....	1
31.....	06429A.....	Gear.....	2m22T.....	1
32.....	GHB1340A-06714 .....	Shaft .....		1
33.....	06231.....	Gear.....	1.5m18T .....	1
34.....	06232.....	Shaft .....		1
41.....	06239.....	Screw.....		1
42.....	TS-1550041 .....	Washer .....		1
43.....	Z06241 .....	Washer .....		1
44.....	06242.....	Washer .....		1
56.....	06556.....	Handle .....		1
60.....	TS-1502031 .....	Hex Socket Cap Screw .....	M5x12 .....	2
61.....	TS-1523011 .....	Set Screw .....	M6x6 .....	1
64.....	TS-1503061 .....	Hex Socket Cap Screw .....	M6x25 .....	3
69.....	TS-1503021 .....	Screw.....	M6x10 .....	2
70.....	TS-1522011 .....	Set Screw .....	M6x6 .....	2
72.....	TS-1523031 .....	Set Screw .....	M6x10 .....	1
77.....	GHB1340-A77 .....	Screw.....	M6x12 .....	1
78.....	GHB1340-A78 .....	Pin .....	3x25 .....	1
80.....	GHB1340-A80 .....	Pin .....	5x30 .....	2
82.....	GHB1340-A82 .....	Pin .....	5x25 .....	3
84.....	GHB1340-A84 .....	Oiler .....	.8 .....	1
92.....	GHB1340-A92 .....	O-Ring .....	20x2.4 .....	1
95.....	GHB1340-A95 .....	Key.....	A5x18.....	1
99.....	GHB1340A-06732 .....	Shaft .....		1
100.....	GHB1340A-06114 .....	Washer .....		2
101.....	GHB1340A-06734 .....	Gear.....	1.5m20T36T .....	1
102.....	GHB1340A-06115 .....	Collar .....		1
103.....	GHB1340A-A103.....	Shaft Plug.....		1
104.....	GHB1340A-06731 .....	Gear.....	1.5m24T .....	1
105.....	GHB1340A-06113 .....	Collar .....		1
106.....	GHB1340A-06111 .....	Washer .....		1
107.....	GHB1340A-06112 .....	Shaft Plug.....		1
109.....	GHB1340A-A109.....	Key.....	5x12 .....	1

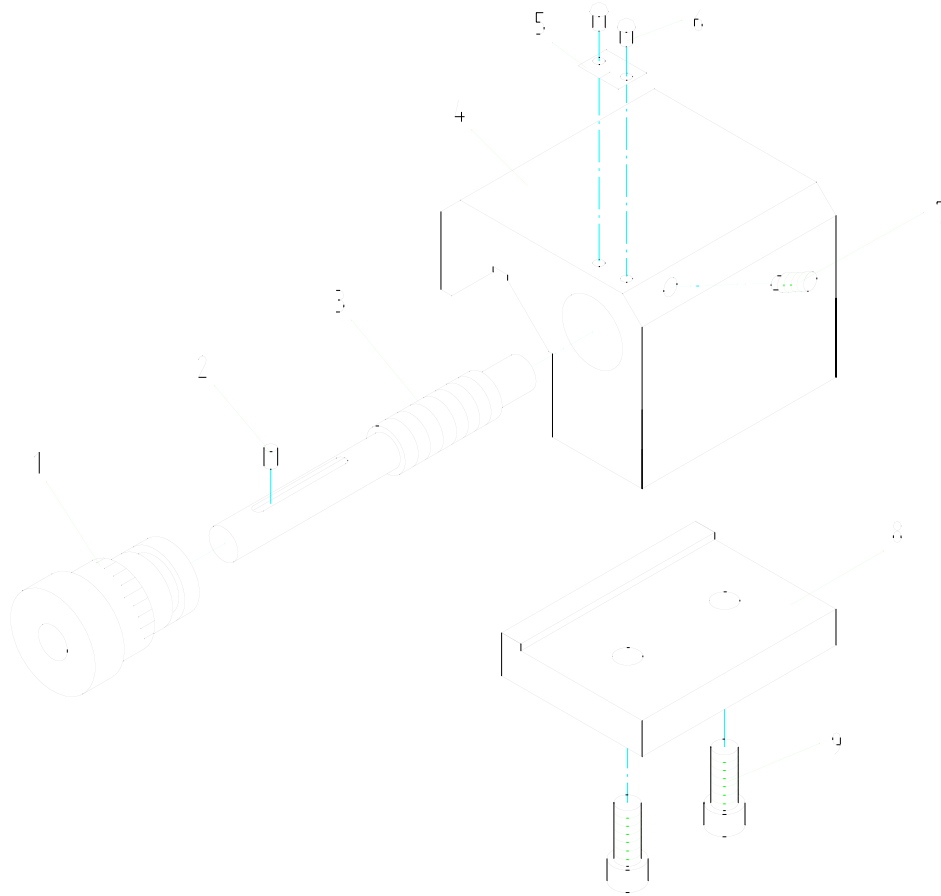
## Apron Assembly III



## Apron Assembly III

Index No.	Part No.	Description	Size	Qty.
5.....	Z06105 .....	Threading Dial Body .....		1
6.....	06206.....	Washer .....		1
35.....	06233E .....	Threading Dial Shaft.....		1
38.....	GHB1340A-06309E.....	Gear .....	1.25m27T .....	1
39.....	06237.....	Spacer .....		2
66.....	TS-1504101 .....	Hex Socket Cap Screw .....	M8x50 .....	1
84.....	GHB1340-A84 .....	Oiler .....	8 .....	1
86.....	GHB1340-A86 .....	Lock Washer .....	M8 .....	1
89.....	TS-1540061 .....	Hex Nut .....	M8 .....	1
90.....	GHB1340-A90 .....	Rivet.....	2x5 .....	8
91.....	GHB1340-06310E .....	Positioning Sign Plate .....		1
92.....	GHB1340-A92 .....	Rivet.....	3x8 .....	2
110 .....	GHB1340A-06309E.....	Gear.....	1.25m20T .....	1
111 .....	GHB1340A-06309E.....	Gear.....	1.25m21T .....	1

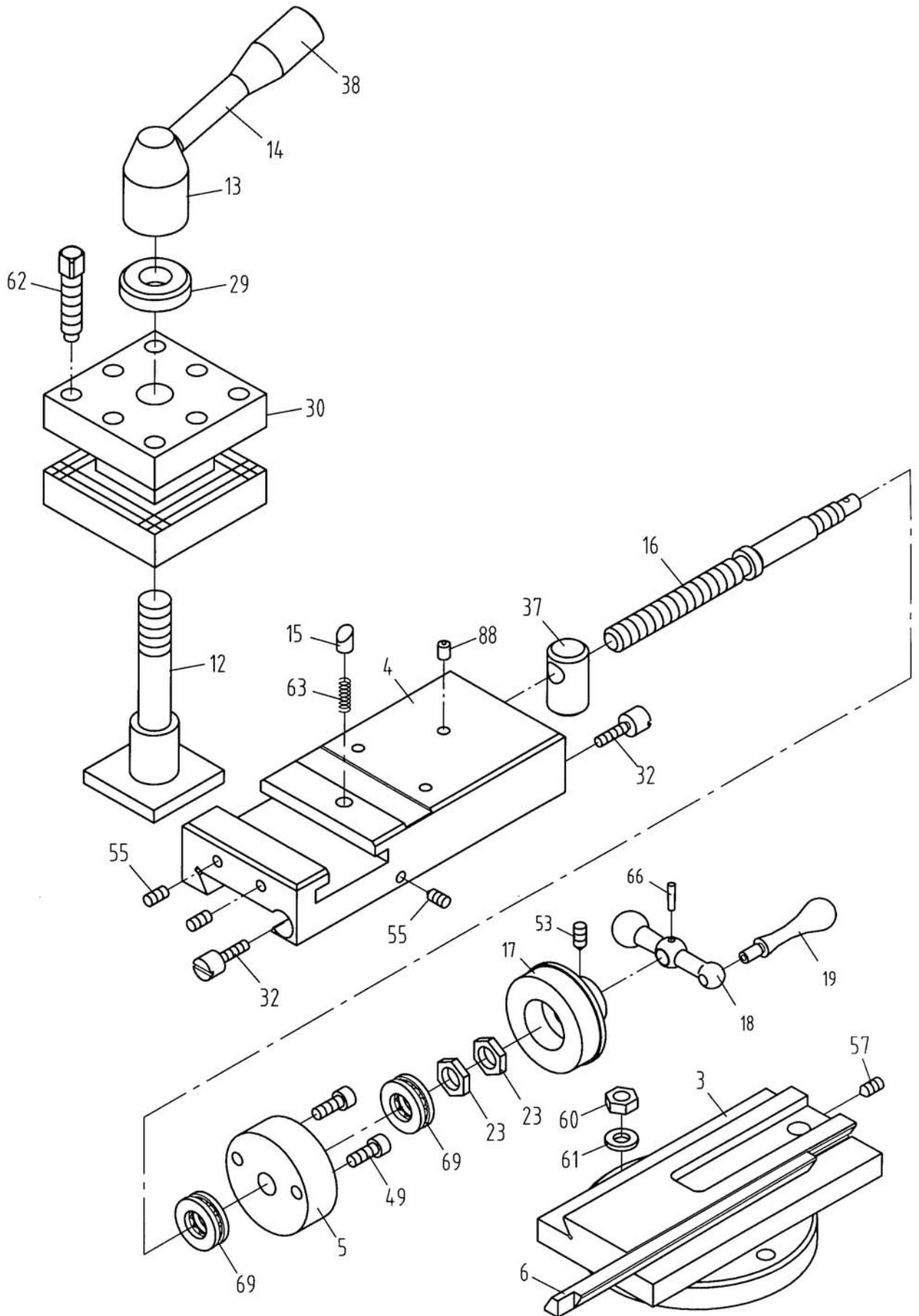
## Micro Carriage Stop Assembly



## Micro Carriage Stop Assembly

Index No.	Part No.	Description	Size	Qty.
1	GH1340A-01707E	Dial		1
2	GHB1340A-MS02	Pin	.B3X6	1
3	GH1340A-01716E	Axle		1
4	GHB1340A-01107E	Stop		1
5	ZX-03302	Sign Plate		1
6	ZX-MS06	Nail	.3X8	2
7	TS-1523031	Hex Socket Set Screw	.M6X10	1
8	GH1340A-01108	Clamping Plate		1
9	TS-1503051	Hex Socket Cap Screw	.M6X20	2

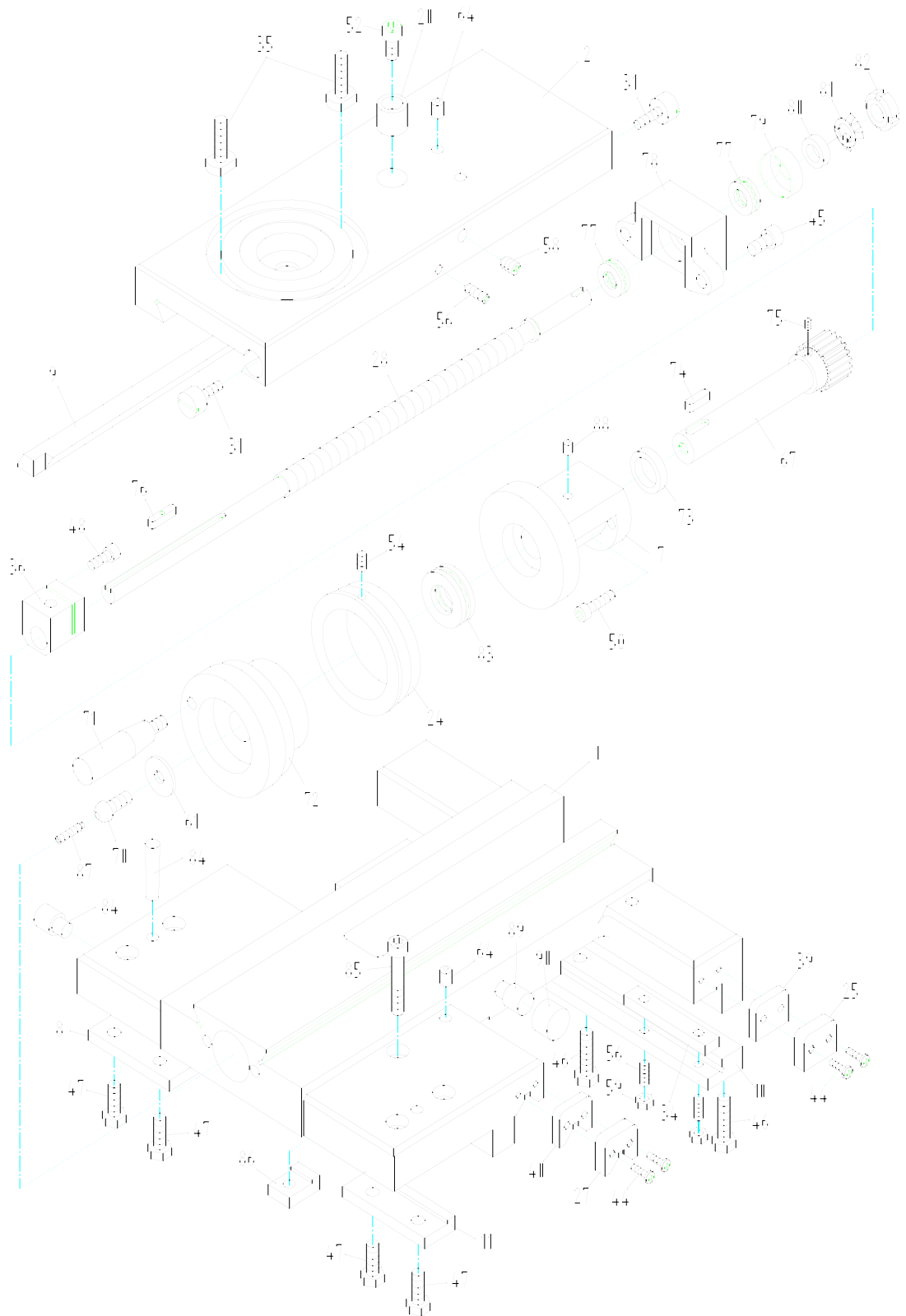
# Top Slide, Tool Post, Saddle, and Cross Slide I



## Top Slide, Tool Post, Saddle, and Cross Slide I

Index Part No.	No.	Description	Size	Qty.
3.....	07103.....	Swivel Slide .....		1
4 .....	07104 .....	Top Slide .....		1
5 .....	07111.....	Collar .....		1
6 .....	07117.....	Collar .....		1
12.....	07205.....	Screw.....		1
13.....	07206.....	Handle Base .....		1
14.....	07207.....	Handle Shaft .....		1
15.....	07209.....	Stop .....		1
16.....	07210E.....	Screw.....		1
17.....	07212E.....	Index Ring .....		1
18.....	07213.....	Lever.....		1
19.....	07214.....	Lever.....		2
23.....	07221.....	Nut .....		4
29.....	07233.....	Washer .....		1
30.....	07234.....	Post Base.....		1
32.....	07237.....	Gib Adjusting Screw .....		2
37.....	07430E.....	Nut .....		1
38.....	07508.....	Knob .....		1
49.....	TS-1503051 .....	Hex Socket Cap Screw .....	M6×20 .....	2
53.....	TS-1523011 .....	Set Screw .....	M6×6 .....	1
55.....	TS-1523031 .....	Set Screw .....	M6×10 .....	3
57 .....	TS-1524011 .....	Set Screw .....	M8×8 .....	1
60.....	TS-1540061 .....	Hex Nut .....	M8 .....	2
61.....	TS-1550061 .....	Washer .....	M8 .....	1
62.....	GHB1340-62T.....	Screw.....	M10×40 .....	8
63.....	GHB1340-63T.....	Spring .....	0.6×4×18 .....	1
66.....	GHB1340-66T.....	Pin.....	3×16 .....	1
69.....	GHB1340-69T.....	Ball Bearing.....		2
	GHB1340-TSA.....	Top Slide Assembly w/o Tool Post.....		1
70.....	07545.....	Screw.....	M8×20 .....	1
88.....	GHB1340-88 .....	Oil Ball .....	.6 .....	1

## Top Slide, Tool Post, Saddle, and Cross Slide II



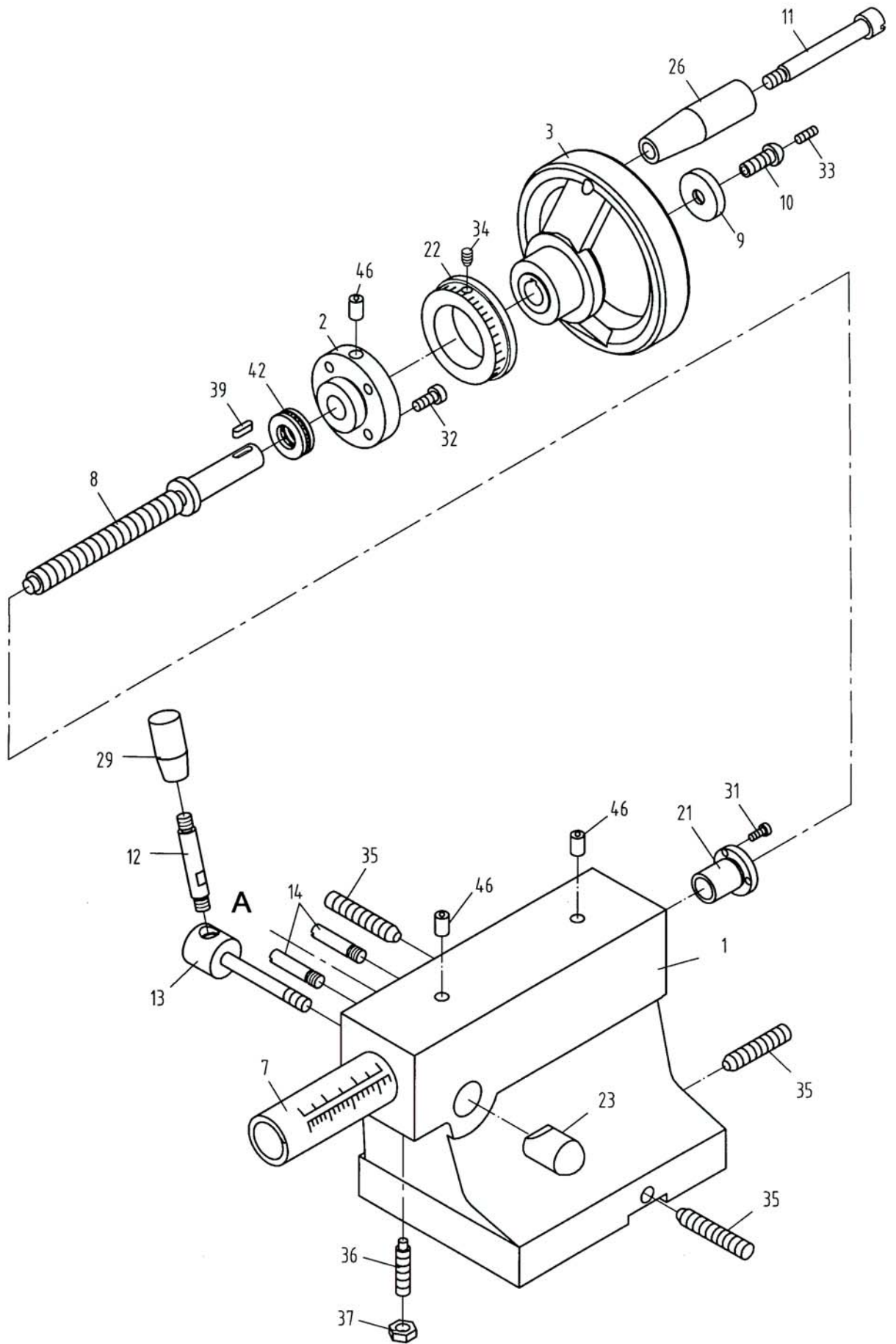


## Top Slide, Tool Post, Saddle, and Cross Slide II

Index	Part No.	Description	Size	Qty.
1.....	GHB-1340A-04101A	Saddle		1
2.....	07102	Cross Slide		1
7.....	07120N	Bearing Housing		1
8.....	07123	Strip		1
9.....	07131	Gib		1
10.....	07132	Strip		1
11.....	C0632-04111A	Front Strip		1
20.....	07216	Collar		1
24.....	07222NE	Index Ring		1
25.....	07224	Plate		2
27.....	07227	Plate		2
28.....	07229NE	Screw		1
31.....	07236	Gib Adjusting Screw		2
34.....	07239	Gib Strip		2
35.....	07240	T-Bolt		2
36.....	07415NE	Block		1
39.....	07526	Wiper		2
40.....	07528	Wiper		2
44.....	GHB1340-44T	Screw	M4 × 12	8
45.....	TS-1504051	Hex Socket Cap Screw	M8 × 25	2
45A.....	TS-1504061	Lock Washer	M8	2
46.....	GHB1340-46T	Screw	M8 × 20	3
47.....	GHB1340-47T	Screw	M8 × 20	4
48.....	TS-1503041	Hex Socket Cap Screw	M6 × 16	1
50.....	TS-1503061	Hex Socket Cap Screw	M6 × 25	2
52.....	TS-1504031	Hex Socket Cap Screw	M8 × 16	1
54.....	TS-1523021	Set Screw	M6 × 8	1
56.....	TS-1523071	Set Screw	M6 × 25	5
58.....	TS-1524021	Set Screw	M8 × 10	1
59.....	TS-1540041	Hex Nut	M6	4
61.....	TS-1550061	Washer	M8	1
61A.....	GHB1340-65T	Washer		1
64.....	GHB1340-64T	Oil Ball	8	5
67.....	07530	Gear Shaft		1
70.....	TS-1504041	Screw	M8 × 20	1
71.....	07531	Handle		1
72.....	07532	Compound Handle		1
73.....	07533	Spacer		1
74.....	07534	Key		1
75.....	07535	Set Screw	M3 × 8	1
76.....	07536	Key	5 × 5 × 30	1
77.....	BB-8101	Thrust Bearing	8101	2
78.....	07538	Bearing Housing		1
79.....	07539	Bearing Dust Cover		1
80.....	07540	Washer		1
81.....	07541	Star Washer		1
82.....	07542	Locking Nut		1
83.....	BB-8104	Thrust Bearing	8104	1
84.....	GHB1340-84	Taper Pin	8 × 40	2
85.....	GHB1340-85	Hex Socket Cap Screw	M8 × 50	1
86.....	GHB1340-86	Locking Washer		1
87.....	GHB1340-87	Screw	M5 × 20	1
88.....	GHB1340-88	Oil Ball	6	1
89.....	GHB-1340A-04788	Saddle		1
90.....	GHB1340A-04507E	Stop Pin Cap		1

91 ..... GHB1340A-04789E ..... Stop Pin.....1

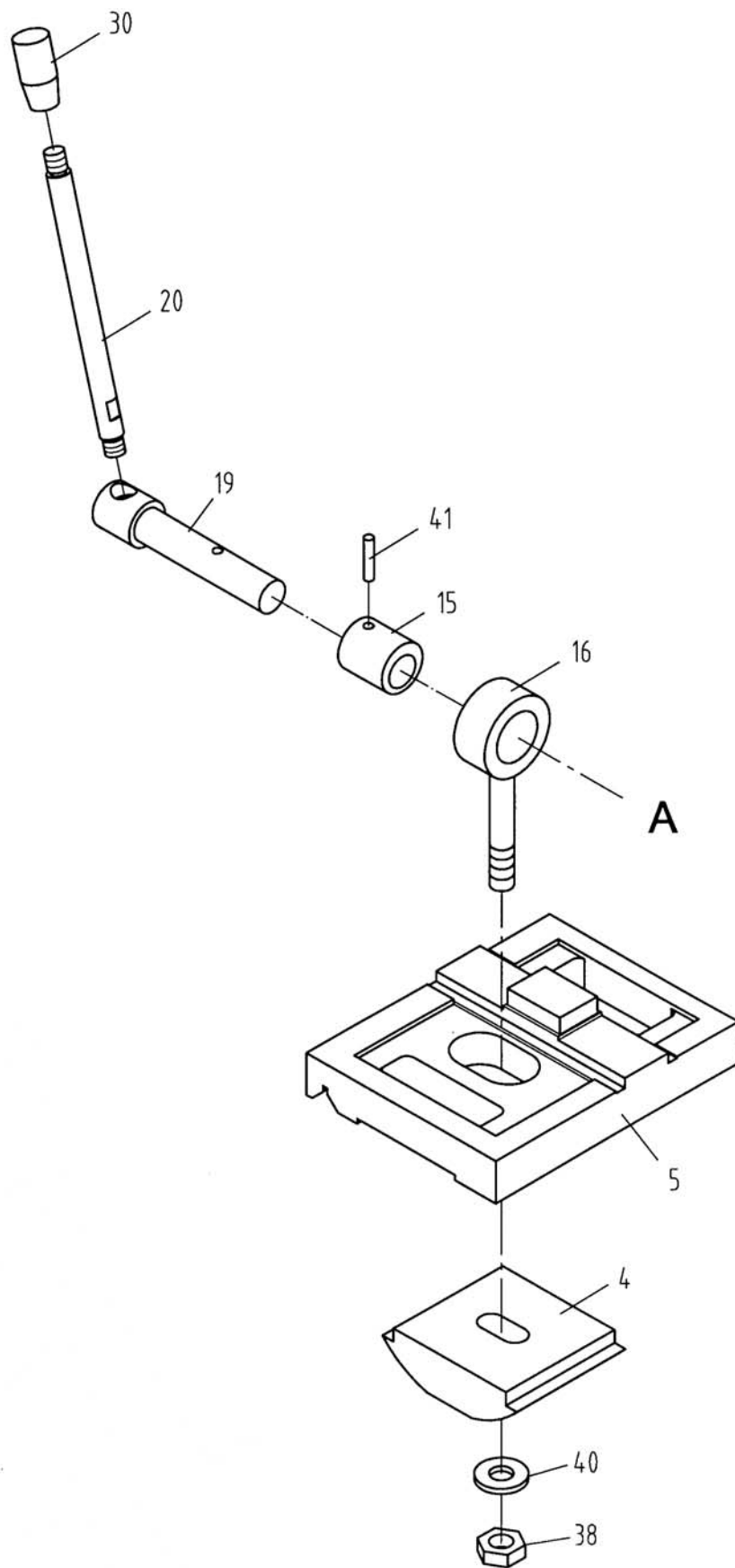
**Tailstock Assembly I**



## Tailstock Assembly I

Index No.	Part No.	Description	Size	Qty.
1	Z08101	..... Casting .....		1
2	Z08102	..... Flange Cover .....		1
3	08103	..... Hand wheel .....		1
7	08202	..... Quill .....		1
8	Z08203E	..... Screw .....		1
9	GHB1340-09TS	..... Washer .....		1
10	Z08205	..... Screw .....	M8×20	1
11	08206	..... Screw .....		1
12	Z08207	..... Lever .....		1
13	08208	..... Shaft .....		1
14	08209	..... Screw .....		2
21	08401E	..... Nut .....		1
22	08402E	..... Index Ring .....		1
23	08403	..... Pivot Block .....		1
26	08501	..... Handle .....		1
29	GHB1340-29TS	..... Handle .....	M8×40	1
31	TS-1501031	..... Hex Socket Cap Screw .....	M4×10	3
32	TS-1503041	..... Hex Socket Cap Screw .....	M6×16	4
33	TS-1522061	..... Set Screw .....	M5×20	1
34	TS-1523031	..... Set Screw .....	M6×8	1
35	GHB1340-35TS	..... Set Screw .....	M10×45	3
36	GHB1340-36TS	..... Screw .....	M8×35	1
37	TS-1540061	..... Hex Nut .....	M8	1
39	GHB1340-39TS	..... key .....	4×15	1
42	BB-51102	..... Bearing .....	.8102	1
46	GHB1340-43TS	..... Oil Ball .....	.8	3
	Z08201	..... Live Center (not shown) .....	MT3	1
	8404	..... Arrow Plate (not shown) .....		1
	8405	..... Scale Plate (not shown) .....		1

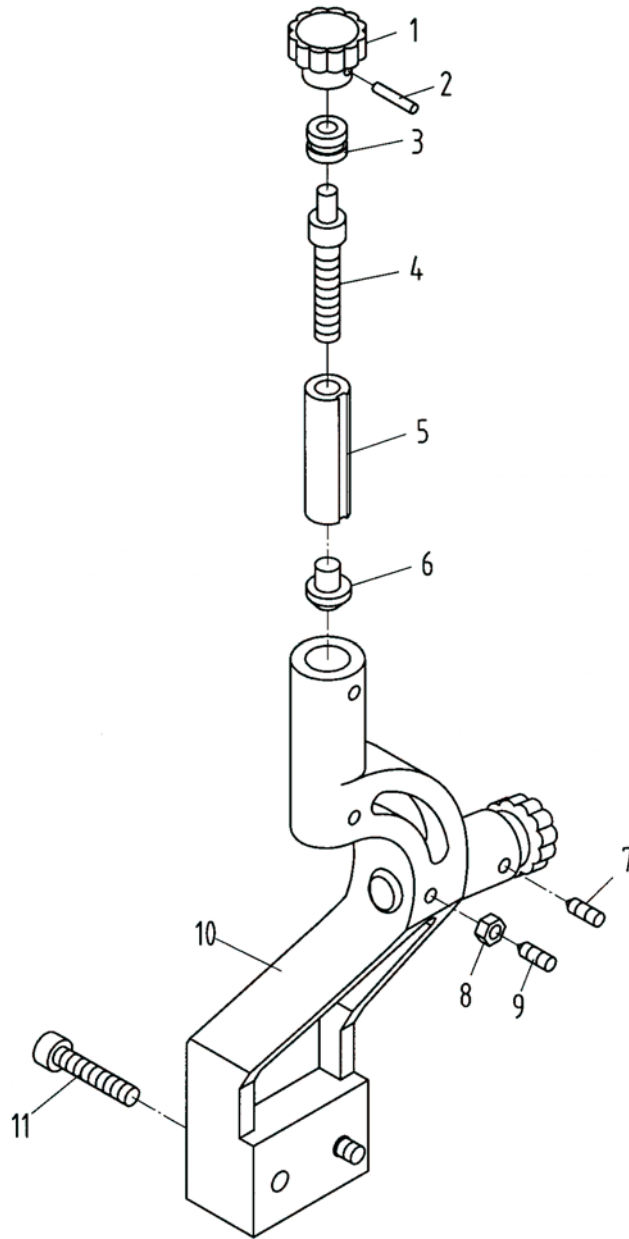
## Tailstock Assembly II



## Tailstock Assembly II

Index No.	Part No.	Description	Size	Qty.
4	08104	Clamp Plate		1
5	08105	Base		1
15	08211	Collar		1
16	08212	Screw		1
19	08213	Shaft		1
20	08214	Lever		1
30	GHB1340-147	Handle	M10×50	1
38	TS-1540081	Hex Nut	M12	1
40	TS-2360121	Washer	M12	1
41	GHB1340-41TS	Pin	5×25	1

**Follow Rest**



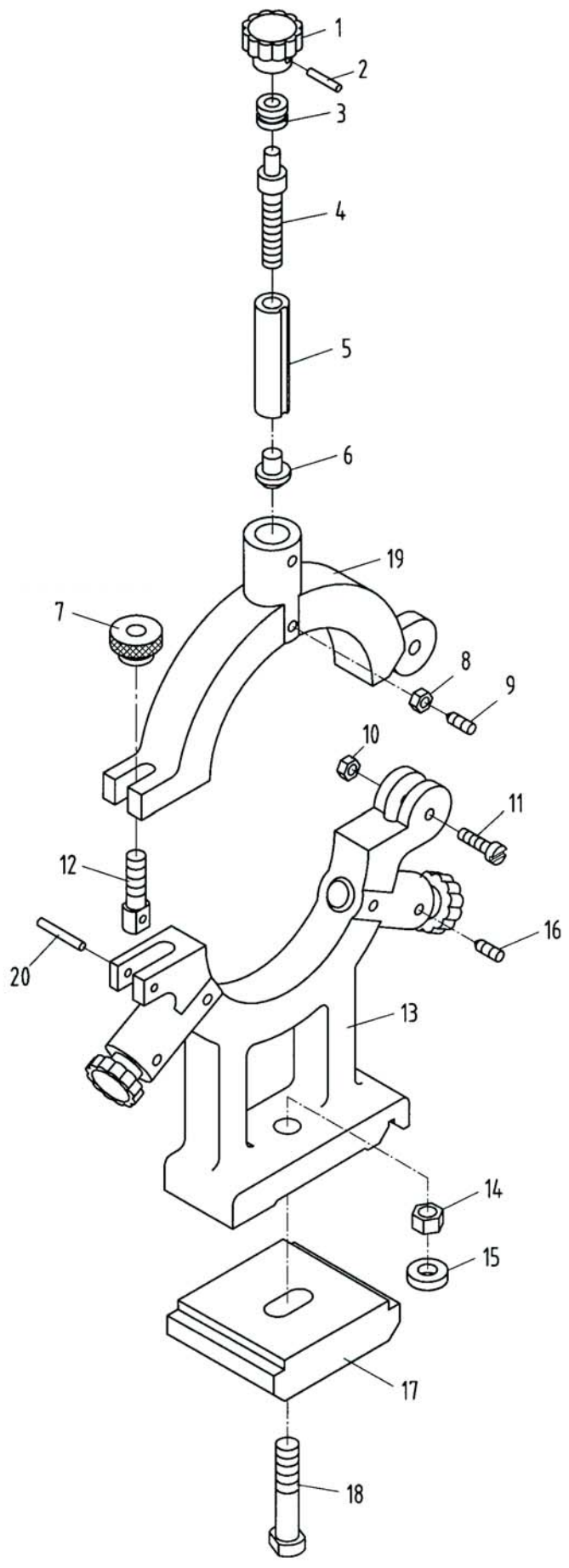
**Follow Rest**

Index No.	Part No.	Description	Size	Qty.
1	GHB1340-1FR	Knob		2
2	GHB1340-2FR	Pin	.3×18	2
3	10208	Bushing		2
4	10204	Screw		2
5	10201	Sleeve		2
6	10401	Brass Finger		2
7	TS-1523011	Set Screw	M6×8	2
8	TS-1540041	Nut	M6	2
9	TS-1523061	Set Screw	M6×16	2
10	10104	Base Casting		1

11	.....	TS-1504071	.....	Hex Socket Cap Screw	.....	M8×35	.....	2
.....	GHB1340-FR	.....	Follow Rest Complete	.....	.....	.....	.....	1

**Steady Rest**





**Steady Rest**

Index Part				
No.	No.	Description	Size	Qty.
1	GHB1340-1FR	Knob		3
2	GHB1340-2FR	Pin	.3×18	3
3	10203	Bushing		3
4	10204	Screw		3
5	10201	Sleeve		3
6	10401	Brass Finger		3
7	10205	Lock Knob		1
8	TS-1540041	Nut	.M6	3
9	TS-1523051	Set Screw	.M6×16	3
10	TS-1540041	Nut	.M6	1
11	GHB1340-11SR	Bolt	.M6×30	1
12	10206	Pivot Bolt		1
13	10102	Base Casting		1
14	TS-1540081	Nut	.M12	1
15	TS-1550081	Flat Washer	.M12	1
16	TS-1523021	Set Screw	.M6×8	3
17	10103	Clamp Pad		1
18	TH1340-18SR	Clamp Screw		1
19	10101	Top Casting		1
20	GHB1340-20SR	Pin	.5×25	1
	GHB1340-SR	Steady Rest Complete		1

**Additional Parts (Not Shown)**

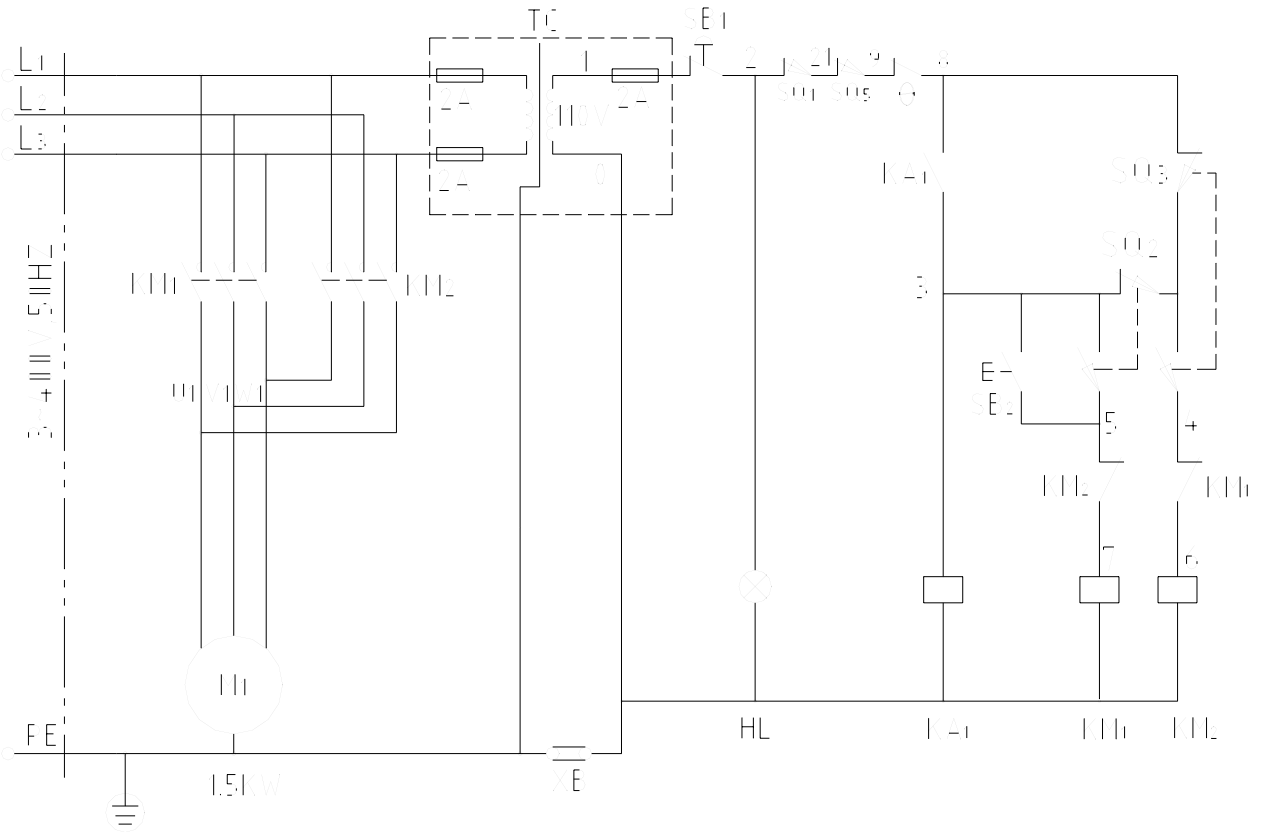
Index Part				
No.	No.	Description	Size	Qty.

.....	GHB1340-FP	.....	Face Plate	.....	12"D1-4	.....	1
.....	GHB1340-TBC	.....	Tool Box Complete	.....		.....	1
.....	321449	.....	Chuck	.....	.6", 3-jaw	.....	1
.....	321430	.....	Chuck	.....	.8", 4-jaw	.....	1
.....	GHB1340A-CG1E	.....	Change Gear	.....	1.25m30T	.....	1
.....	GHB1340A-CG2E	.....	Change Gear	.....	1.25m52T	.....	1
.....	GHB1340A-CG3E	.....	Change Gear	.....	1.25m60T	.....	1

### Additional Electrical Components (Not Shown)

Index Part		Description	Size	Qty.	
No.	No.				
.....	321320EA	.....	Motor (2HP, 3Ph, 50HZ, 400V)	.....	1
.....	GHB1340-MP	.....	Motor Pulley	.....	1
.....	GHB1340-EBC	.....	Electrical Box Complete	.....	1
.....	GHB1340-18701	.....	Electrical Box (bare)	.....	1
.....	GHB1340-JB	.....	Motor Junction Box	.....	1
.....	GHB1340A-RSB	.....	Rotary Switch Box	.....	1
.....	GHB1340A-SP	.....	Electric Switch Plate (GHB1340A Only)	.....	1

### Electrical Schematic

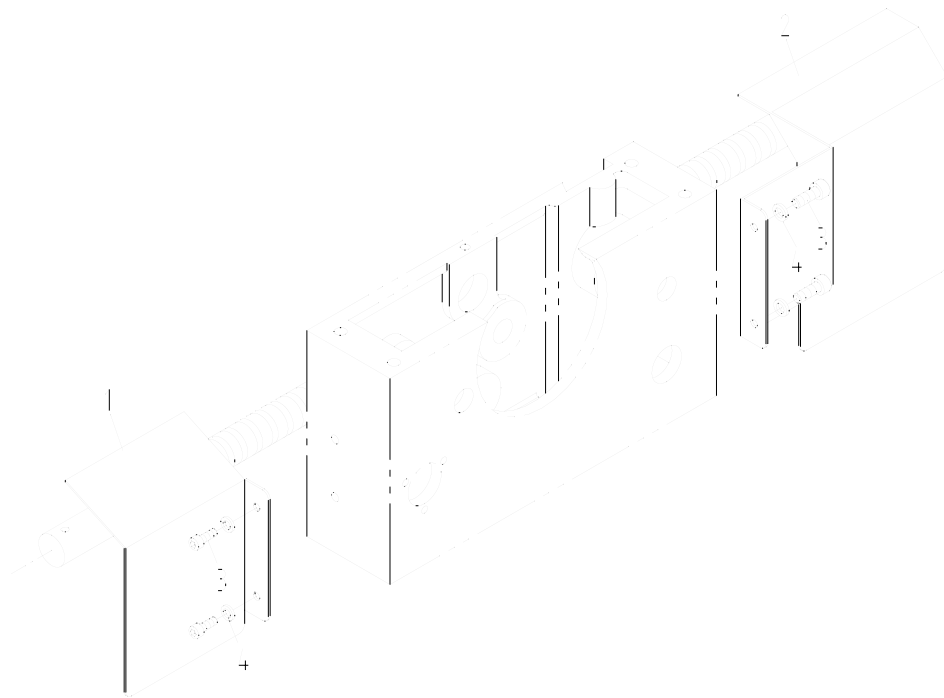


### Electrical Schematic

Index No.	Part No.	Description	Size	Qty.
1	GHB1340-SB1	Emergency Stop	LAY12	1
2	GHB1340-SB2	Jog Button	LAY12	1
3	GHB1340-HL	Power Indicator Light	LAY12	1
4	GHB1340-KA1	Relay	DN40	1
5	GHB1340-KM1	A.C Contactor	CJX4-1201d	1
6	GHB1340-KM2	A.C Contactor	CJX4-1201d	1
7	GHB1340-TC	Control Transformer	JBK6-100TH	1
8	GHB1340-SQ1	Stroke Switch	LXW5-11Q1	1
9	GHB1340-SQ2	Stroke Switch	LXW5-11D1	1
10	GHB1340-SQ3	Stroke Switch	LXW5-11D1	1
11	GHB1340-XT1	Wiring Board	JH9	1
12	GHB1340-XB	Copper Plate (for grounding)		1
13	GHB1340-SQ5	Stroke Switch	QKS8	1

**Note:** You can have a choice as per situation.

### Protecting guards for three rods

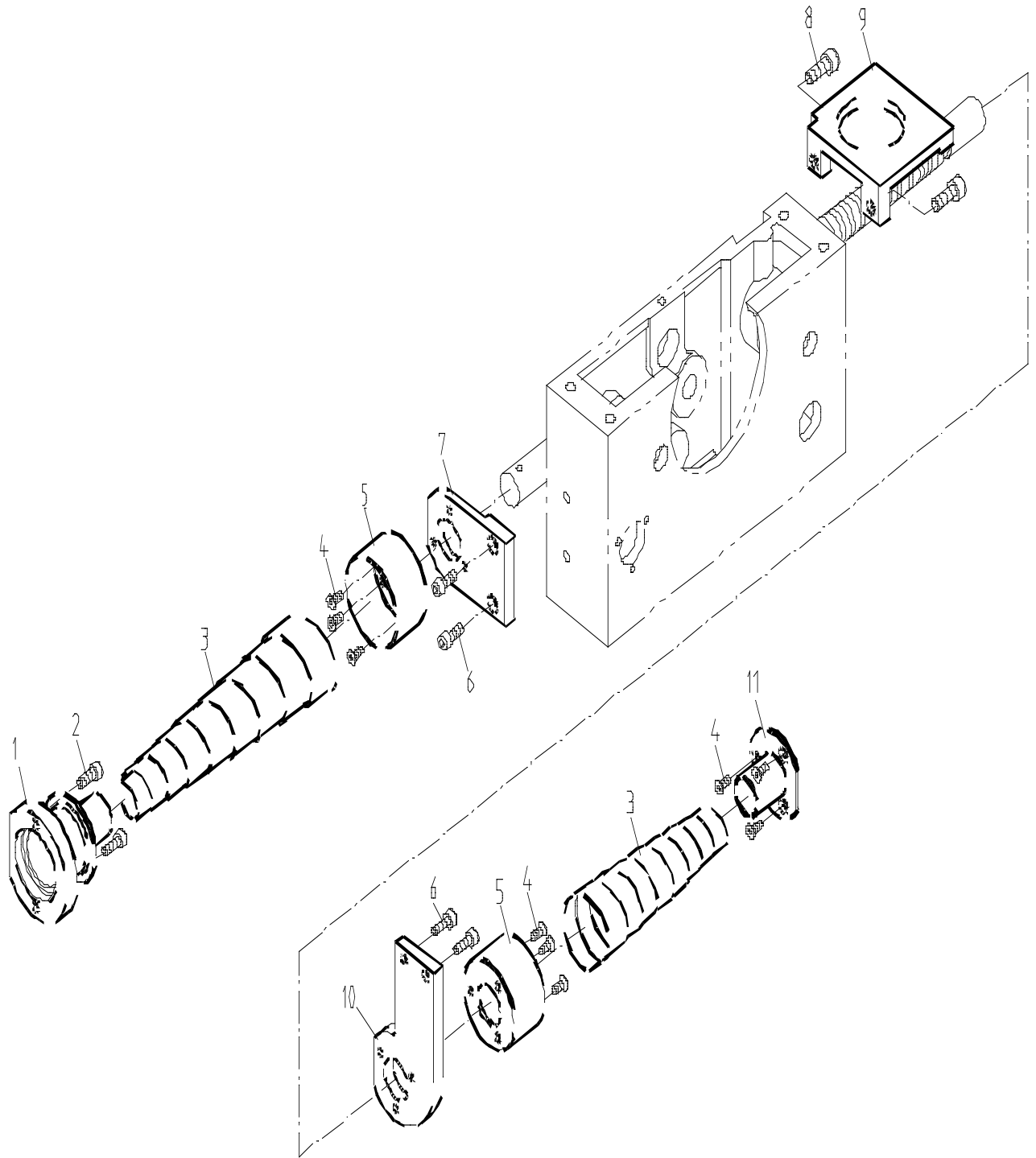


### Protecting guards for three rods

Index..	Part No.	Description	Size	Qty.
1.....	GHB1340A-20701E.....	Splash Guard .....		1
2.....	GHB1340A-20702E.....	Splash Guard .....		1
3.....	GHB1340A-P03E .....	Hex Socket Cap Screw .....	M6x8 .....	4
4.....	GHB1340A-P04E .....	Washer .....	.6 .....	4

**Note:** You can have a choice as per situation.

### Total Leadscrew Cover

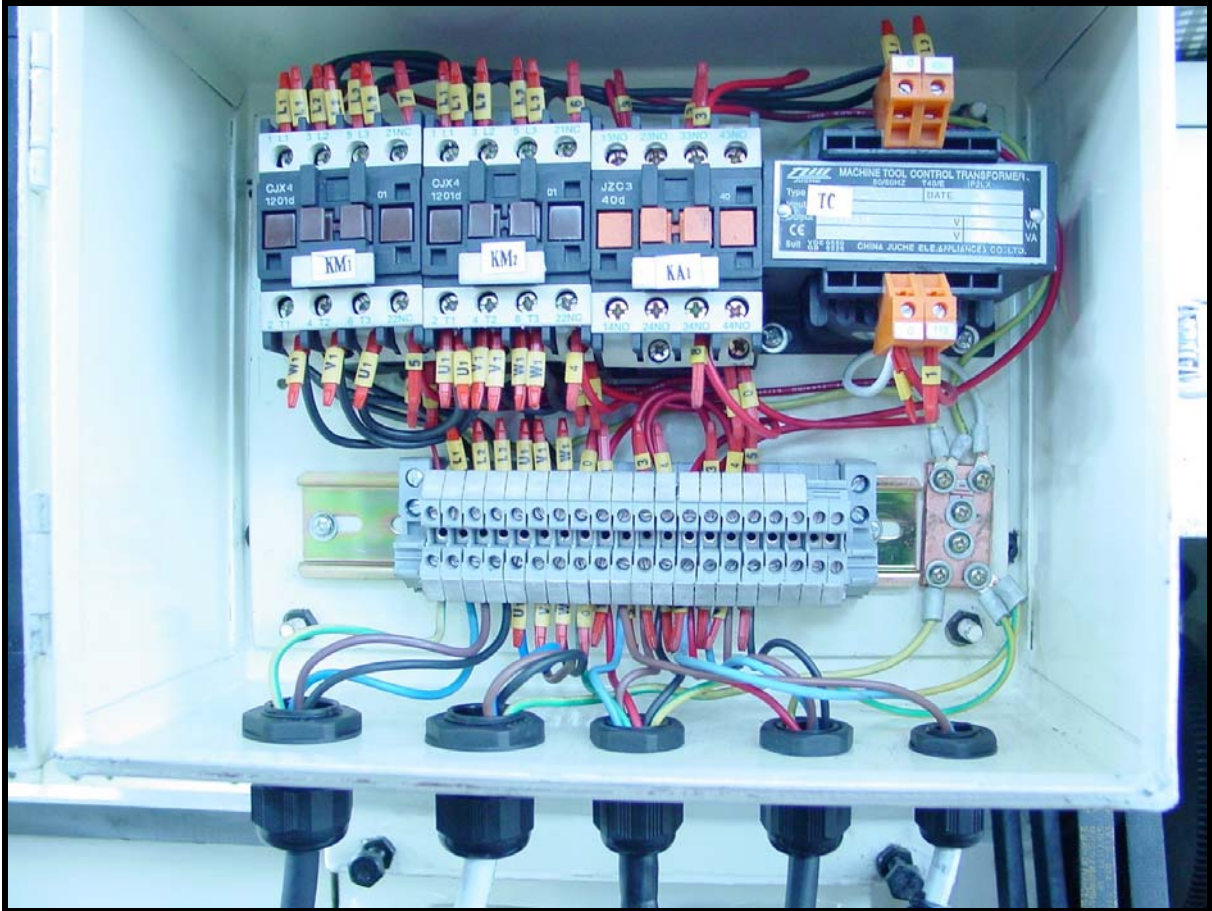


**Total Leadscrew Cover**

No.	Index . Part No.	Description	Size	Qty.
1	GHB-1340A-14701	Left Small End Flange		1
2	GB70	Hex Socket Cap Screw	M6x20	2
3	LGB28-900-45	Telescoping Steel Sheet Cover (1000 Size)		2
	LGB28-650--45	Telescoping Steel Sheet Cover (750 Size)		2
	LGB28-400-40	Telescoping Steel Sheet Cover (500 Size)		2
4	GB819	Cross Recessed Head Screw	M5x12	9
5	C0632A-14702	Protector Big End Flange		2
6	GB70	Hex Socket Cap Screw	M6x12	4
7	C0632A-14101	Left Big End Flange Bracket		1
8	GB70	Hex Socket Cap Screw	M8x16	2
9	C0632A-14102	Connecting Plate		1
10	C0632A-14103	Right Big End Flange Bracket		1
11	C0632A-14703	Right Small End Flange		1

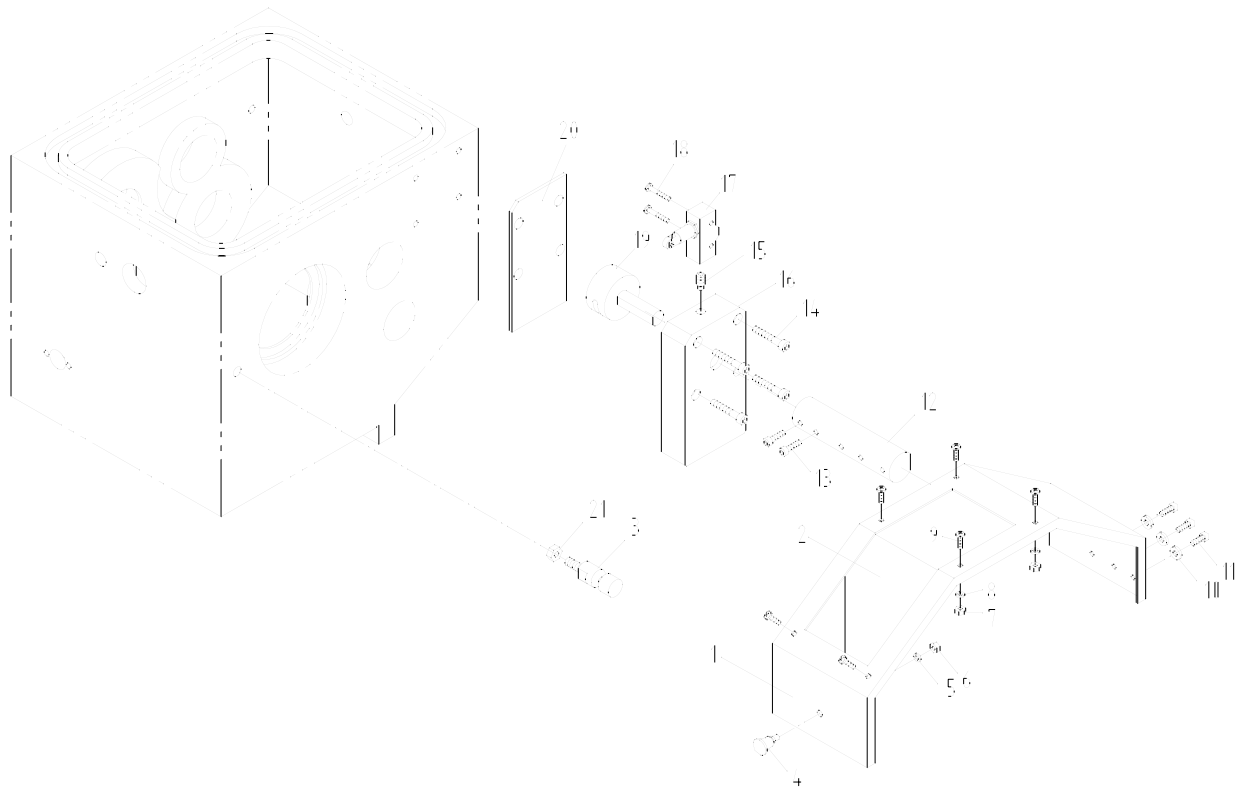
**Note: You can have a choice as per situation.**

### Wiring Photo



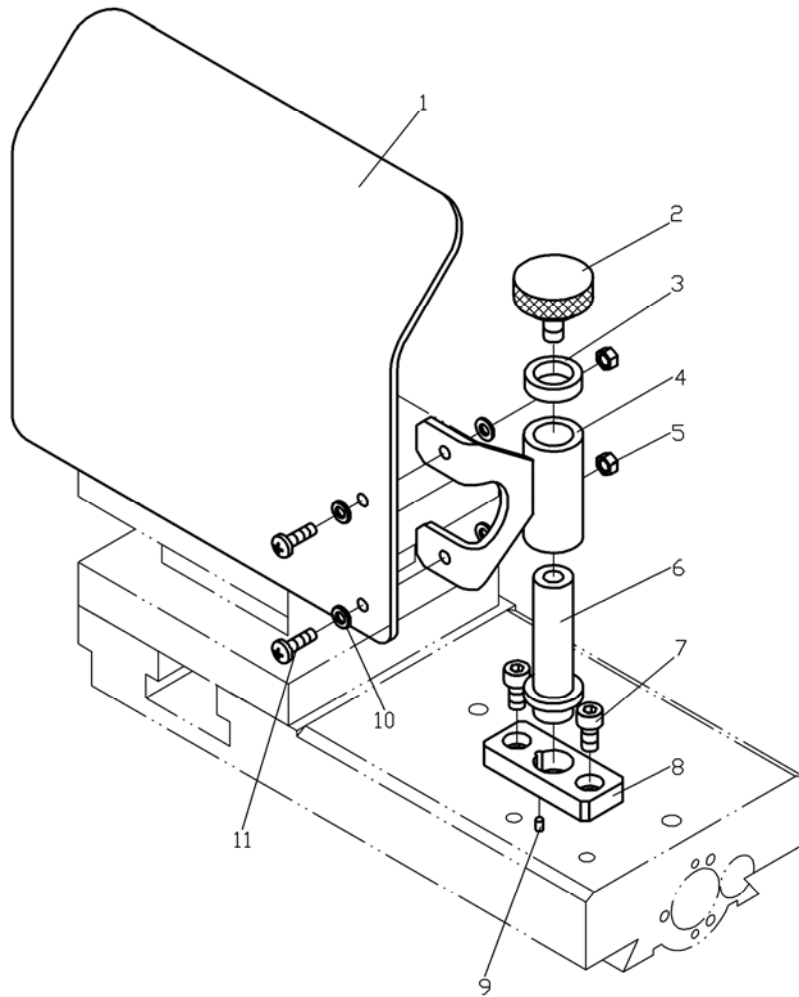
**Chuck Guard**





Index..	Part No.	Description	Size	Qty.
1.....	GHB1340A-19701E.....	Protection guard .....		1
2.....	GHB1340A-19501E.....	Protection guard visual glass.....		1
3.....	ZX-19704E.....	Fixing rod.....		1
4.....	GHB1340A-SG04.....	Handle .....	HY32-1.....	1
5.....	GHB1340A-SG05.....	Spring lock washers .....	5.....	1
6.....	GHB1340A-SG06.....	Hexagon nuts.....	M5.....	1
7.....	GHB1340A-SG07.....	Hexagon thin nuts.....	M4.....	6
8.....	GHB1340A-SG08.....	Plain washers.....	5.....	6
9.....	GHB1340A-SG09.....	Cross point pan head screws .....	M4x12.....	6
10.....	GHB1340A-SG10.....	Plain washers.....	5.....	3
11.....	GHB1340A-SG11.....	Hexagon socket cap head screws.....	M6x16.....	3
12.....	GHB1340A-19703E.....	Rest bar.....		1
13.....	GHB1340A-SG13.....	Slotted set screws .....	M8x10.....	2
14.....	GHB1340A-SG14.....	Hexagon socket cap head screws.....	M6x35.....	4
15.....	GHB1340A-SG15.....	Hexagon socket set screws .....	M8x16.....	1
16.....	GH1440A-19101E.....	Switch box.....		1
17.....	GHB1340A-SG17.....	Stroke switch.....	LXW5-11Q1.....	1
18.....	GHB1340A-SG18.....	Slotted pan head screws.....	M4x25.....	2
19.....	GHB1340A-19702E.....	Shaft .....		1
20.....	ZX-19502E.....	Washer .....		1
21.....	GHB1340A-SG21.....	Nut .....	M8.....	1

### Tool Post Guard



Index..Part No.	No.	Description	Size	Qty.
1.....	C0632A-20501	Shield.....		1
2.....	GH-1440A-20701	Clamping Screw.....		1
3.....	GH-1440A-20703	Washer .....		1
4.....	GH-1440A-20704	Sleeve.....		1
5.....	GB6170	Nut .....	M5	2
6.....	GH-1440A-20705-1	Bracket .....		1
7.....	GB70	Hex Socket Cap Screw .....	M6x12	2
8.....	GH-1440A-20705-2	Bracket .....		1
9.....	GB71	Slotted Set Screw .....	M4x8	1
10.....	GB97	Washer .....	5	4
11.....	GB818	Cross Recessed Pan Head Screw .....	M5x20	2

**Note: You can have a choice as per situation.**