

JET

**HBS-
1321W**

**Ленточнопильный
станок по металлу**

414471T...400/50/3

Список деталей

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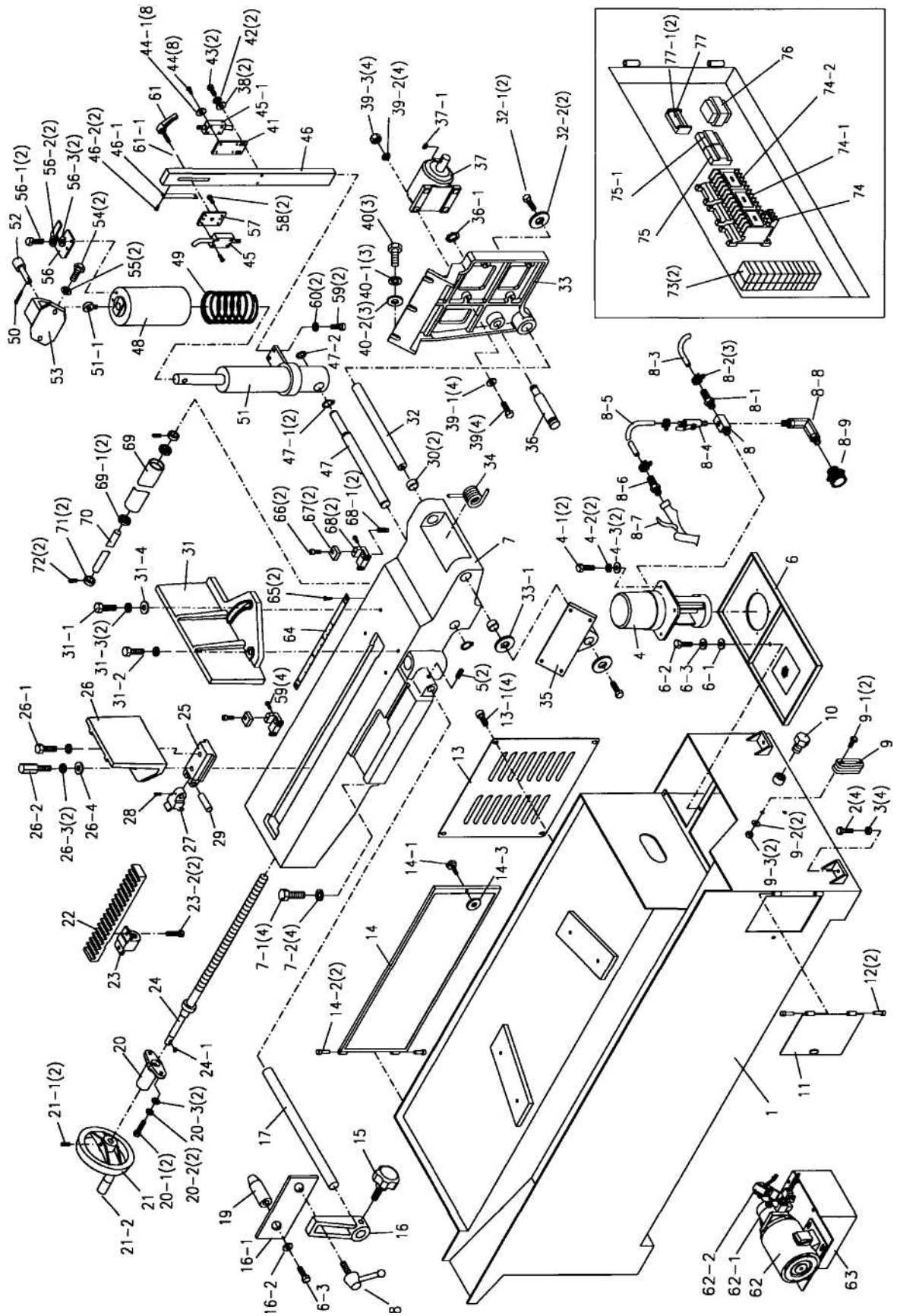
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P-414471T...05/07



Монтажная схема: станина и основание в сборе



Список деталей: станина и основание в сборе

№	артикул	основание	размер	кол-во
1	1321W-01	Base		1
2	TS-1492061	Hex Cap Bolt	M12x65	4
3	TS-1540081	Hex Nut	M12	4
4	1321W-04	Coolant Pump	1/6HP	1
4-1	1321W-04-1	Cross Point Screw	M6x16	2
4-2	1321W-04-2	Spring Washer	M6	2
4-3	1321W-04-3	Flat Washer	M6	2
5	TS-1524041	Set Screw	M8x16	2
6	132 W-06	Coolant Tank Cover		1
6-1	TS-1550041	Washer	M6	1
6-2	TS-1503031	Hex Socket Cap Screw	M6x12	1
6-3	TS-1551041	Spring Washer	M6	1
7	1321W-07	Bed		1
7-1	1321W-07-1	Hex Cap Bolt	M12x50	4
7-2	1321W-07-2	Spring Washer	M12	4
8	1321W-08	Connector		1
8-1	1321W-08-1	Hose Fitting		2
8-2	1321W-08-2	Hose Clamp		6
8-3	1321W-08-3	Hose	3/8"x1200	1
8-4	1321W-08-4	On/Off Valve		3
8-5	1321W-08-5	Hose	3/8"x2800	1
8-6	1321W-08-6	Hose Fitting		1
8-7	1321W-08-7	Coolant Nozzle		1
8-8	1321W-08-8	Connector		1
8-9	1321W-08-9	Fitting		1
9	1321W-09	Coolant Gauge		1
9-1	TS-1491041	Pan Head Screw	M10x30	2
9-2	TS-1550071	Washer	M10	2
9-3	TS-1540071	Hex Nut	M10	2
10	1321 W-10	Drain Plug		1
11	1321 W-11	Front Door w/Latch		1
12	1321W-12	Hinge Pin		2
13	1321W-13	Panel Cover		1
13-1	1321W-13-1	Round Cross Cap Screw	M6x8	4
14	1321W-14	Electrical Panel Plate		1
14-1	1321W-14-1	Knob		1
14-2	1321W-14-2	Hinge Pin		2
14-3	1321W-14-3	Hex Nut	M6	1
15	1321W-15	Lock Knob		1
16	1321W-16	Stop Bracket		1
16-1	1321 W-16-1	Connecting Plate		1
16-2	1321 W-16-2	Lock Washer		1
16-3	1321 W-16-3	Hex Cap Bolt		1
17	1321 W-17	Stop Rod		1
18	1321W-18	Lock Handle		1
19	1321W-19	Work Stop		1
20	1321W-20	Lead Screw Seat		1
20-1	TS-1504061	Hex Socket Cap Screw	M8x30	2
20-2	TS-1551081	Spring Washer	M8	2
20-3	TS-1550061	Washer	M8	2

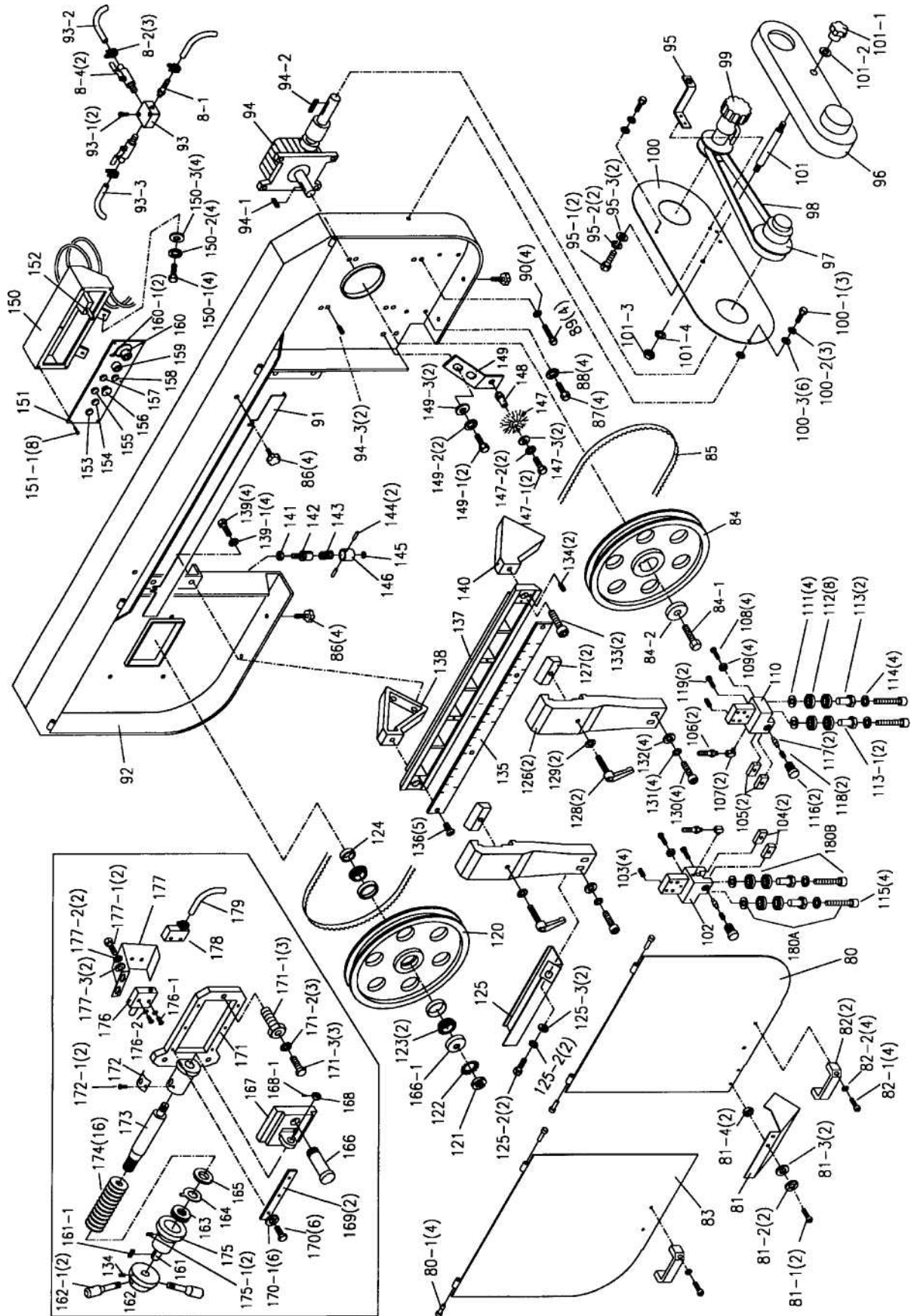
Список деталей: станина и основание в сборе

№	артикул	основание	размер	кол-во
21	1321W-21	Handle Wheel Assembly		1
21-1	TS-0270031	Set Screw	5/16"x3/8"	2
21-2	1321W-21-2	Handle		1
22	1321W-22	Rack		1
23	1321W-23	Lead Screw Seat		1
23-2	TS-1504041	Hex Socket Cap Screw	M8x20	2
24	1321W-24	Lead Screw		1
24-1	1321W-24-1	Key		1
25	1321W-25	Slide Bracket		1
26	1321W-26	Vise Jaw-Left		1
26-1	TS-1492041	Hex Cap Bolt	M12x40	1
26-2	1321W-26-2	Locking Bolt	M12x45	1
26-3	TS-1551081	Spring Washer	M12	2
26-4	TS-1550061	Washer	M12x35x5W	1
27	1321W-27	Rack Block		1
28	TS-1523021	Set Screw	M6x8	1
29	1321W-29	Pin		1
30	1321W-30	Needle Bearing	CB3020	2
31	1321W-31	Vise Jaw- Right		1
31-1	1321 W-31-1	Hex Cap Bolt	M16x50	1
31-2	1321 W-31-2	Hex Cap Bolt	M16x40	1
31-3	1321 W-31-3	Spring Washer	M16	2
31-4	1321 W-31-4	Washer	M16x35x5W	1
32	1321W-32	Pivot Shaft		1
32-1	TS-1492001	Hex Cap Bolt	M12x20	2
32-2	TS-1550081	Washer	M12	2
33	1321W-33	Pivot Bracket		1
33-1	1321W-33-1	Spacer		1
34	1321W-34	Spring		1
35	1321W-35	Support Bracket Seat		1
36	1321 W-36	Pivot Support Shaft		1
36-1	1321W-36-1	C-Clip	S22	1
37	1321W-37	Motor	3HP, 3Ph	1
37-1	1321W-37-1	Key	8x7x50	1
38	TS-1550041	Flat Washer	M6	2
39	1321W-39	Hex Cap Bolt	M10x55	4
39-1	TS-1550071	Flat Washer	M10	4
39-2	TS-1541071	Spring Washer	M10	4
39-3	TS-1540071	Hex Nut	M10	4
40	TS-1492051	Hex Cap Bolt	M12x50	3
40-1	TS-1551081	Spring Washer	M12	3
40-2	TS-1550081	Washer	M12	3
41	1321W-41	Switch Mounting Plate		1
42	TS-1551041	Spring Washer	M6	2
43	TS-1482021	Hex Cap Bolt	M6x12	2
44	1321W-44	Cross Point Screw	M5x35	8
44-1	1321W-44-1	Spring Washer	M5	8
45	1321W-45	Limit Switch	5101	1
45-1	1321W-45-1	Roller Limit Switch	5102	1
46	1321W-46	Adjusting Bracket		1
46-1	1321W-46-1	Scale Plate		1
46-2	1321W-46-2	Rivet		2
47	1321W-47	Cylinder Support Rod		1

Список деталей: станина и основание в сборе

№	артикул	основание	размер	кол-во
47-1	1321W-47-1	C-Clip	S32	2
47-2	1321W-47-2	C-Clip	S28	1
48	1321W-48	Cylinder Cover		1
49	1321W-49	Spring		1
50	1321W-50	Retaining Pin		1
51	1321W-51	Cylinder Assembly		1
51-1	1321 W-51-1	Holder		1
52	1321W-52	Cylinder Pin		1
53	1321W-53	Top Mounting Plate		1
54	TS-1492031	Hex Cap Bolt	M12x35	2
55	TS-1551081	Spring Washer	M12	2
56	1321W-56	Plate		1
56-1	TS-1482021	Hex Cap Bolt	M6x12	2
56-2	TS-1551041	Spring Washer	M6	2
56-3	TS-1550041	Flat Washer	M6	2
57	1321W-57	Switch Mounting Plate		1
58	TS-1503011	Hex Socket Cap Screw	M6x8	2
59	TS-1504051	Hex Socket Cap Screw	M8x25	6
60	TS-1551081	Spring Washer	M8	2
61	1321 W-61	Handle		1
61-1	TS-1550071	Washer	M10	1
62	1321W-62	Hydraulic Pump Motor		1
62-1	1321W-62-1	Pump		1
62-2	1321W-62-2	Solenoid Valve		1
62-3	1321W-62-3	Hydraulic Fill Cap		1
63	1321W-HPCA	Hydraulic Pump Complete Assembly		1
64	1321W-64	Scale		1
65	1321W-65	Rivet		2
66	TS-1503031	Hex Socket Cap Screw	M6x12	2
67	1321W-67	Plate		2
68	1321 W-68	Roller Seat		2
68-1	TS-1525021	Set Screw	M10x12	2
69	1321W-69	Support Roller		2
69-1	BB6004ZZ	Ball Bearing	6004ZZ	2
70	1321W-70	Rod		1
71	1321W-71	Knob		2
72	TS-1523021	Set Screw	M6x8	2
73	1321 W-73	Terminal Strip		2
74	1321W-74	Magnetic Switch (w/Overload)		1
74-1	1321W-74-1	Magnetic Switch		1
74-2	1321W-74-2	Magnetic Switch		1
75	1321W-75	Relay		1
75-1	1321W-75-1	Relay		1
76	1321W-76	Transformer		1
77	1321W-77	Fuse Case		1
77-1	1321W-77-1	Fuse(3A)		2

Монтажная схема: консоль в сборе



Список деталей: консоль в сборе

№	артикул	основание	размер	кол-во
8-1	1321W-08-1	Hose Fitting		2
8-2	1321W-08-2	Hose Clamp		6
8-4	1321W-08-4	On/Off Valve		3
80	1321W-80	Blade Wheel Cover - R		1
80-1	1321W-80-1	Hinge Pin		4
81	1321W-81	Brush Cover		1
81-1	TS-1482021	Hex Cap Bolt	M6x12	2
81-2	TS-1551041	Spring Washer	M6	2
81-3	TS-1550041	Flat Washer	M6	2
81-4	TS-1540041	Nut	M6	2
82	1321W-82	Handle		2
82-1	1321W-82-1	Cross Point Screw	M6x16	4
82-2	1321W-82-2	Washer	M6	4
83	1321W-83	Blade Wheel Cover - L		1
84	1321W-84	Drive Wheel		1
84-1	1321W-84-1	Hex Cap Bolt	M12x20	1
84-2	1321W-84-2	Washer	M12	1
85	1321W-85	Saw Blade	1-1/4"x042"x161-1/2"	1
86	1321W-86	Knob		8
87	TS-1491041	Hex Cap Bolt	M10x30	4
88	TS-1551071	Spring Washer	M10	4
89	TS-1492031	Hex Cap Bolt	M12x35	4
90	TS-1551081	Spring Washer	M12	4
91	1321W-91	Blade Guard		1
92	1321 W-92	Blade Wheel Box Assembly		1
93	1321W-93	Connector		1
93-1	1321W-93-1	Hex Socket Cap Screw	M6x20	2
93-2	1321W-93-2	Hose		1
93-3	1321W-93-3	Hose		1
94	1321W-94	Gear Box Assembly		1
94-1	1321W-94-1	Key	12x8x32	1
94-2	1321W-94-2	Key	7x7x40	1
94-3	TS-1525041	Set Screw	M10x12	2
95	1321W-95	Plate		1
95-1	TS-1482021	Hex Cap Bolt	M6x12	2
95-2	TS-1551041	Spring Washer	M6	2
95-3	TS-1550041	Washer	M6	2
96	1321W-96	Pulley Cover		1
97	1321W-97	Input Pulley		1
98	1321W-98	Belt	1922V443	1
99	1321W-99	Output Pulley Assembly		1
100	1321W-100	Cover Plate		1
100-1	TS-1490021	Hex Cap Bolt	M8x16	4
100-2	TS-1551081	Spring Washer	M8	3
100-3	TS-1550061	Washer	M8	6
101	1321W-101	Shaft		1
101-1	1321W-101-1	Knob		1
101-2	1321W-101-2	Washer	5/16"	1
101-3	1321 W-101-3	Nut	5/16"	1
101-4	1321 W-101-4	Spring Washer	5/16"	1
102	1321 W-102	Guide Bracket - L		1

Список деталей: консоль в сборе

№	артикул	основание	размер	кол-во
103.....	TS-1524041	Set Screw	M8x16	4
104.....	1321W-104	Blade Guide Assembly-L		2
105.....	1321W-105	Blade Guide Assembly-R		2
106.....	1321W-106	Connector		2
107.....	1321W-107	Cu Connector		2
108.....	TS-1490051	Hex Socket Cap Screw	M8x30	4
109.....	BB608Z	Ball Bearing	608Z	4
110.....	1321W-110	Guide Bracket - R		1
111.....	TS-1550061	Flat Washer	M8	4
112.....	BB6201RS	Ball Bearing	6201RS	8
113.....	1321W-113	Sleeve		2
113-1..	1321W-113-1	Eccentric Sleeve		2
114.....	TS-1551081	Spring Washer	M8	4
115.....	TS-1490081	Hex Socket Cap Screw	M8x45	4
116.....	1321W-116	Adjusting Knob		2
117.....	1321W-117	Small Shaft		2
118.....	1321W-118	Spring		2
119.....	1321W-119	Hex Socket Cap Screw	M16x12	2
120.....	1321W-120	Idle Blade Wheel		1
121.....	1321W-121	Jam Nut		1
122.....	1321W-122	Star Washer		1
123.....	1321W-123	Taper Roller Bearing	30206	2
124.....	1321W-124	Spacer		1
125.....	1321W-125	Blade Guard		1
125-1..	TS-1482021	Hex Cap Bolt	M6x12	2
125-2..	TS-1551041	Spring Washer	M6	2
125-3..	TS-1550041	Washer	M6	2
126.....	1321W-126	Adjusting Bracket Mount		2
127.....	1321W-127	Lock Block		2
128.....	1321W-128	Handle		2
129.....	TS-1550071	Washer	M10	2
130.....	TS-1505051	Hex Socket Cap Screw	M10x40	4
131.....	TS-1551071	Spring Washer	M10	4
132.....	TS-1550071	Washer	M10	4
133.....	TS-1550081	Hex Socket Cap Screw	M12x25	2
134.....	TS-1524031	Set Screw	M8x10	5
135.....	1321W-135	Scale Plate		1
136.....	1321W-136	Cross Point Screw		4
137.....	1321W-137	Slide Bracket		1
138.....	1321W-138	Blade Bracket - L		1
139.....	TS-1492021	Hex Cap Bolt	M12x30	4
139-1..	TS-1551081	Spring Washer	M12	4
140.....	1321W-140	Blade Bracket - R		1
141.....	1321W-141	Hex Nut	M12	1
142.....	1321W-142	Stop Support		1
143.....	1321W-143	Spring		1
144.....	1321W-144	Pin		2
145.....	1321W-145	Rubber Pad		1
146.....	1321W-146	Stop Block		1
147.....	1321W-147	Brass Wire Brush		1
147-1..	TS-1482021	Hex Cap Bolt	M6x12	2
147-2..	TS-1551041	Spring Washer	M6	2
147-3..	TS-1550041	Washer	M6	2
148.....	1321W-148	Bushing		1
149.....	1321W-149	Brush Bracket		1
149-1..	TS-1482021	Hex Cap Bolt	M6x12	2

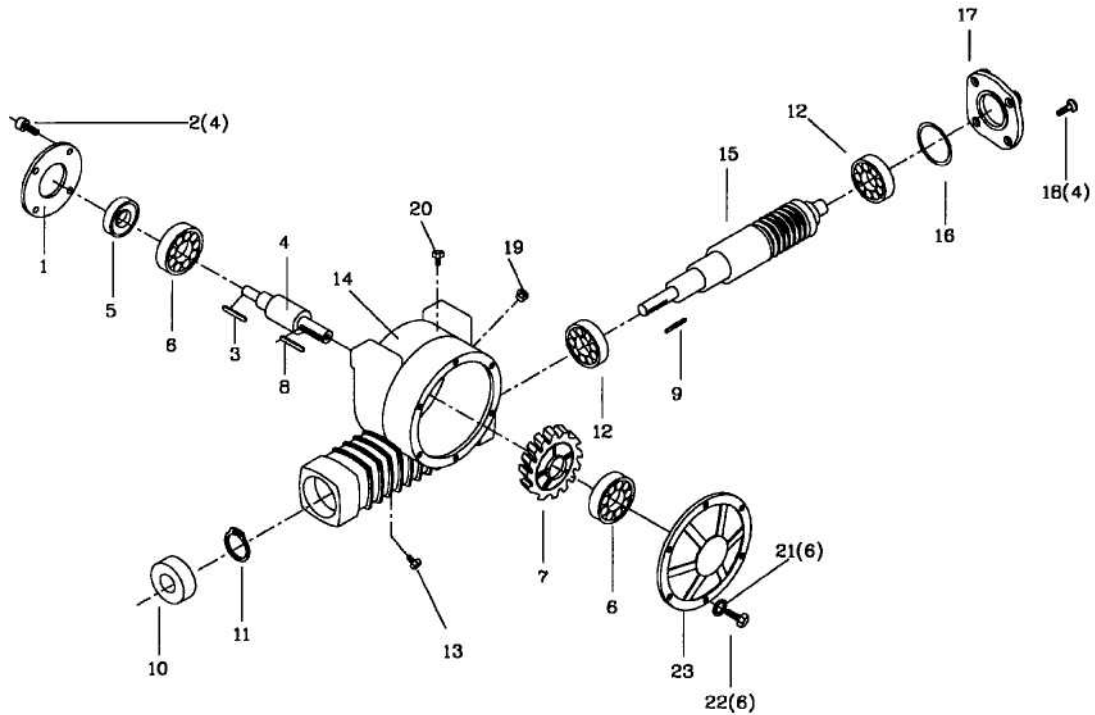
Список деталей: консоль в сборе

№	артикул	основание	размер	кол-во
149-2...	TS-1551041	Spring Washer	M6	2
149-3...	TS-1550041	Washer	M6	2
150.....	1321W-150	Control Box		1
150-1...	TS-1482021	Hex Cap Bolt	M6x12	4
150-2...	TS-1551041	Spring Washer	M6	4
150-3...	TS-1550041	Washer	M6	4
151.....	1321W-151	Control Panel		1
151-1...	1321W-151-1	Cross Point Screw	M5x10	8
152.....	1321W-152	Downfeed Valve Assembly		1
153.....	1321W-153	Power Indicator Light		1
154.....	1321W-154	Start Button		1
155.....	1321W-155	Stop Button		1
156.....	1321W-156	Emergency Switch		1
157.....	1321W-157	Arm Up Switch		1
158.....	1321W-158	Arm Down Switch		1
159.....	1321W-159	On/Off Coolant Switch		1
160.....	1321W-160	Downfeed Control Knob		1
160-1...	TS-1523061	Set Screw	M6x20	2
161.....	1321 W-161	Extension Bar		1
161-1...	1321 W-161-1	Key		1
162.....	1321 W-162	Handle Base		1
162-1...	1321 W-162-1	Handle		2
163.....	1321 W-163	Thrust Bearing	51106	1
164.....	1321 W-164	Indicator Washer		1
165.....	1321W-165	Spacer		1
166.....	1321 W-166	Blade Wheel Bracket Shaft		1
166-1...	1321 W-166-1	Cover		1
167.....	1321 W-167	Slide Bracket		1
168.....	1321 W-168	Adjusting Nut		1
168-1 ..	TS-1523021	Set Screw	M6x8	1
169.....	1321 W-169	Slide Plate		2
170.....	TS-1504041	Hex Socket Cap Screw	M8x20	6
170-1...	TS-1551061	Spring Washer	M8	6
171.....	1321 W-171	Extension Bracket		1
171-1...	1321 W-171-1	Sleeve	M20x35	3
171-2...	TS-1551081	Spring Washer	M12	3
171-3...	1321 W-171-3	Hex Cap Bolt	M12x65	3
172.....	1321 W-172	Blade Extension Scale		1
172-1...	1321 W-172-1	Cross Point Screw	M5x10	2
173.....	1321W-173	Spring Support Shaft		1
174.....	1321 W-174	Belleville Spring	W=2.5mm	16
175.....	1321W-175	Stop Flange		1
175-1...	1321 W-175-1	Set Screw	M8x20	2
176.....	1321 W-176	Limit Switch	1307	1
176-1...	1321 W-176-1	Cross Point Screw	5/32"x1"	2
176-2...	TS-1550021	Washer	M4	2
176-3...	TS-1540021	Nut (not shown)	M4	2

Список деталей: консоль в сборе

№	артикул	основание	размер	кол-во
177.....	1321 W-177	Cover		1
177-1...	TS-1482021	Hex Cap Bolt	M6x12	2
177-2...	TS-1551041	Spring Washer	M6	2
177-3...	TS-1550041	Washer	M6	2
178.....	1321 W-178	Relief Bushing.....		2
178-1...	1321 W-178-1	Cover		1
179.....	1321 W-179	Electrical Wire	0.5/2Cx430cm	1
180A	1321W-180A	Eccentric Sleeve Assembly (#111,112,113-1,114,115)		2
180B	1321W-180B	Sleeve Assembly (#111,112,113,114,115) ..		2
.....	1321W-181B1.....	Laser Guide with Bracket (not shown)		1
.....	1321W-181B2.....	Transformer with Power Cord (not shown) ...		1
.....	1321W-181B3.....	Bracket for Laser Guide (not shown)		1

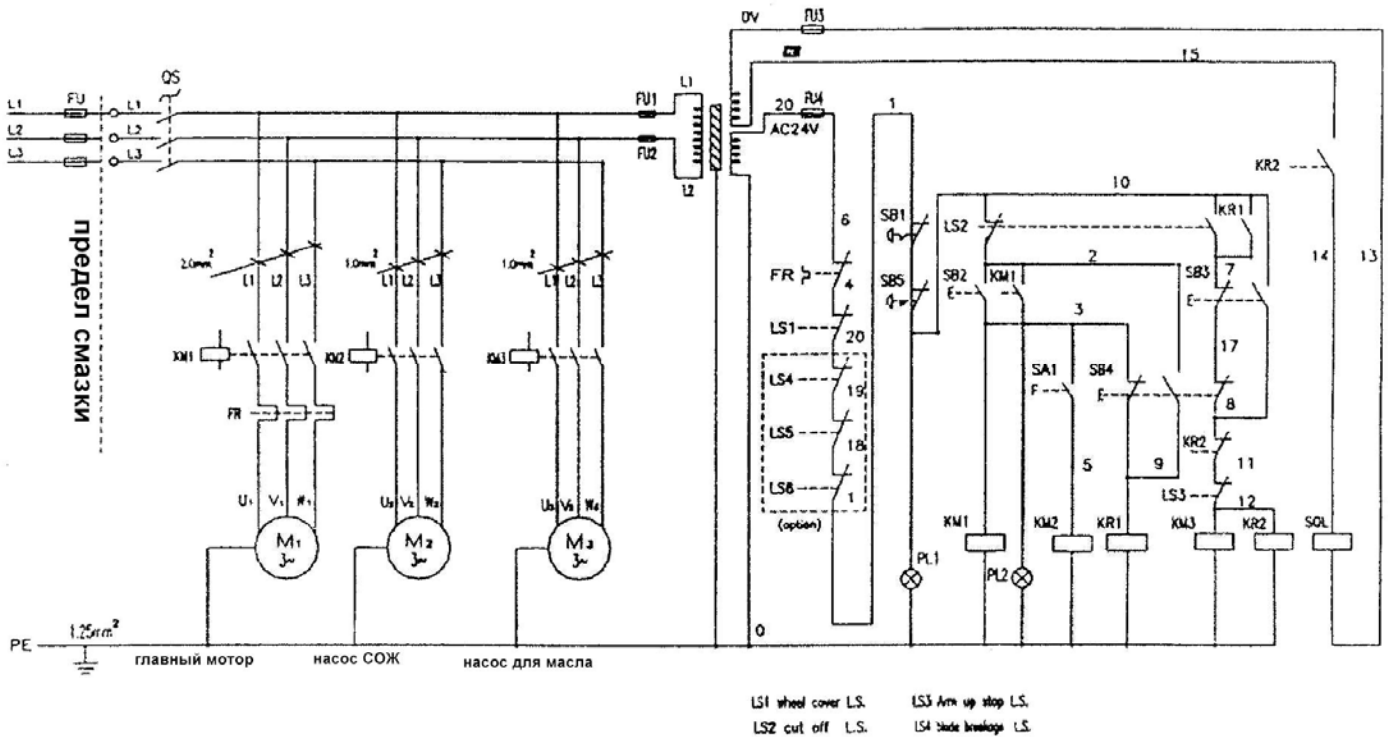
Монтажная схема: коробка передач в сборе



Список деталей: коробка передач в сборе

№	артикул	основание	размер	кол-во
1	1321W-94-01	Output Shaft Cover		1
2	TS-1482031	Hex Socket Cap Screw	M6x16	4
3	1321W-94-03	Key	12x8x35	1
4	1321W-94-04	Output Shaft		1
5	1321W-94-05	Oil Seal	TC50X70X10	1
6	1321W-94-06	Taper Roller Bearing	30210	2
7	1321W-94-07	Worm		1
8	1321W-94-08	Key	16x10x70	1
9	1321W-94-09	Key	7x7x50	1
10	1321W-94-10	Oil Seal	SC30x62x7	1
11	1321W-94-11	C-Clip	R62	1
12	1321W-94-12	Taper Roller Bearing	30206	2
13	1321W-94-13	Drain Plug	1/4"PT	1
14	1321W-94-14	Gear Box		1
15	1321W-94-15	Worm Shaft		1
16	1321W-94-16	Gasket		1
17	1321W-94-17	Input Shaft Cover		1
18	TS-1504041	Hex Socket Cap Screw	M8x20	4
19	1321W-94-19	Clear Oil Glass	25	1
20	1321W-94-20	Fill Oil Plug	3/8"PT	1
21	TS-1551071	Spring Washer	M10	6
22	TS-1491041	Hex Cap Bolt	M10x30	6
23	1321W-94-23	Worm Shaft Cover		1

Схема подключения 400/50/3



HBS-1321W 414471T

	Colour of strands	Цвет проводов
BK	Black	Черный
WH	White	Белый
BU	Blue	Синий
YE	Yellow	Желтый
RD	Red	Красный
BN	Brown	Коричневый
GY	Grey	Серый
GNYE	Green-yellow	Желто-зеленый
OG	Orange	Оранжевый
VT	Violet	Фиолетовый

	Meaning of symbol	Значение символа
M	Motor	Двигатель
S	Switch	Выключатель
C	Condenser	Конденсатор
E	Electronic unit	Электронный блок
F	Fuse	Предохранитель
RS	Reversing switch	Переключатель полярности
CS	Centrifugal switch	Центробежный выключатель
OL	Overload cut-off	Защита от перегрузки
LS	Limit switch	Концевой выключатель