

# **JET**

**MBS-2128DAS**

**MITER METALWORKING  
BANDSAW**

**MBS-2128DAS..... 3~400V, 50Hz**

## **PARTS LIST**

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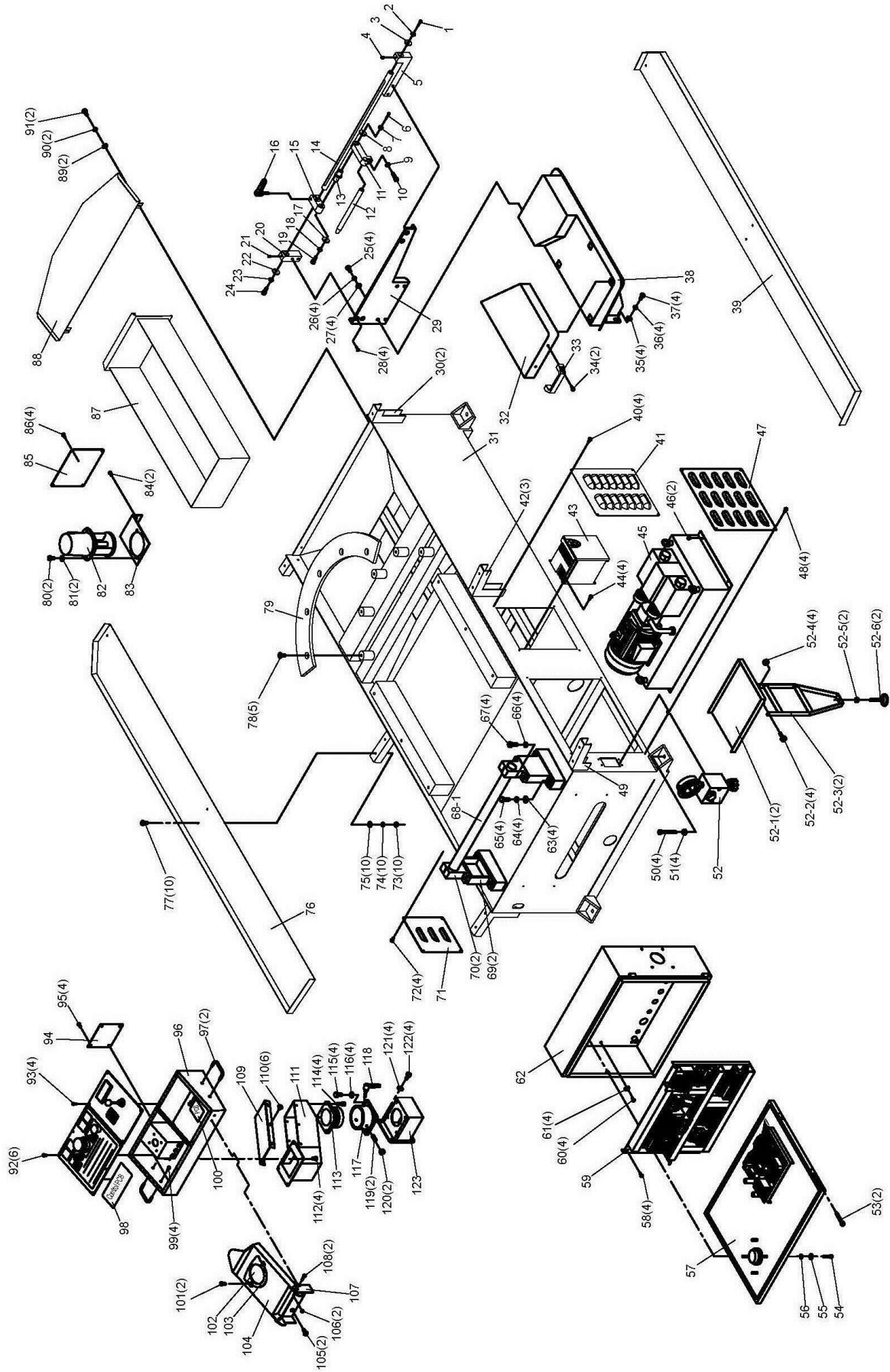
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**50000343T**

**2014-02**

# MBS-2128DAS Stand Assembly



### MBS-2128DAS Stand Assembly

Index No.	Part No.	Description	Size	Qty
1	MBS2128DAS-A1	Hex. socket cap screw	3/8"x1"L	1
2	MBS2128DAS-A2	Spring Washer	3/8"	1
3	MBS2128DAS-A3	Washer		1
4	MBS2128DAS-A4	Set screw	5/16"x5/16"L	1
5	MBS2128DAS-A5	Holding bracke		1
6	MBS2128DAS-A6	Hex. socket cap screw	3/8"x1"L	1
7	MBS2128DAS-A7	Spring washer	3/8"	1
8	MBS2128DAS-A8	Washer		1
9	MBS2128DAS-A9	Spring washer	3/8"	1
10	MBS2128DAS-A10	Hex. socket cap screw	3/8"x1"L	1
11	MBS2128DAS-A11	Length bar bracket		1
12	MBS2128DAS-A12	Stopper		1
13	MBS2128DAS-A13	Welding shaft		1
14	MBS2128DAS-A14	Length bar		1
15	MBS2128DAS-A15	Adjusting block		1
16	MBS2128DAS-A16	Locking handle	3/8x30L	1
17	MBS2128DAS-A17	Washer		1
18	MBS2128DAS-A18	Spring washer	3/8"	1
19	MBS2128DAS-A19	Hex. socket cap screw	3/8"x1"L	1
20	MBS2128DAS-A20	Length bar bracket (R)		1
21	MBS2128DAS-A21	Set screw	5/16"x5/16"L	1
22	MBS2128DAS-A22	Washer		1
23	MBS2128DAS-A23	Spring washer	3/8"	1
24	MBS2128DAS-A24	Hex. socket cap screw	3/8"x1"L	1
25	MBS2128DAS-A25	Hex. cap bolt	M10x25L	4
26	MBS2128DAS-A26	Spring washer	M10	4
27	MBS2128DAS-A27	Flat washer	M10	4
28	MBS2128DAS-A28	Flat head screw	5/16"x3/4"L	4
29	MBS2128DAS-A29	Side plate		1
30	MBS2128DAS-A30	Coolant tray bracket		2
31	MBS2128DAS-A31	Machine base		1
32	MBS2128DAS-A32	Movable cover		1
33	MBS2128DAS-A33	U Type handle		1
34	MBS2128DAS-A34	Big round head screw	M6x12L	2
35	MBS2128DAS-A35	Flat washer	M12	4
36	MBS2128DAS-A36	Spring washer	M12	4
37	MBS2128DAS-A37	Hex. cap bolt	M12x25L	4
38	MBS2128DAS-A38	Retrieving device		1
39	MBS2128DAS-A39	Coolant tray (R)		1
40	MBS2128DAS-A40	Round head socket screw	M6x8L	4
41	MBS2128DAS-A41	Inverter cover		1
42	MBS2128DAS-A42	Coolant tray bracket (R/L)		3
43	MBS2128DAS-A43	Inverter	7.5HP	1
44	MBS2128DAS-A44	Round head screw	M5x12L	4
45	MBS2128DAS-A45	Hydraulic unit		1
46	MBS2128DAS-A46	Round head socket screw	M6x12L	2
47	MBS2128DAS-A47	Hydraulic unit cover		1
48	MBS2128DAS-A48	Round head socket screw	M6x8L	4
49	MBS2128DAS-A49	Coolant tray bracket (RF)		1
50	MBS2128DAS-A50	Steel hex. cap bolt	M16x60L	4
51	MBS2128DAS-A51	Nut	M16	4
52	MBS2128DAS-A52	Pressure regulator		1
52-1	MBS2128DAS-A52-1	Movable coolant tray		2
52-2	MBS2128DAS-A52-2	Hex. cap bolt	M6x12L	4
52-3	MBS2128DAS-A52-3	Tray bracket		2
52-4	MBS2128DAS-A52-4	Nut	M6	4
52-5	MBS2128DAS-A52-5	Nut	1/2"	2
52-6	MBS2128DAS-A52-6	Adjusting screw		2
53	MBS2128DAS-A53	Lock pin	8x50L	2
54	MBS2128DAS-A54	Hex. socket cap screw	M6x30L	1
55	MBS2128DAS-A55	Spring washer	M6	1

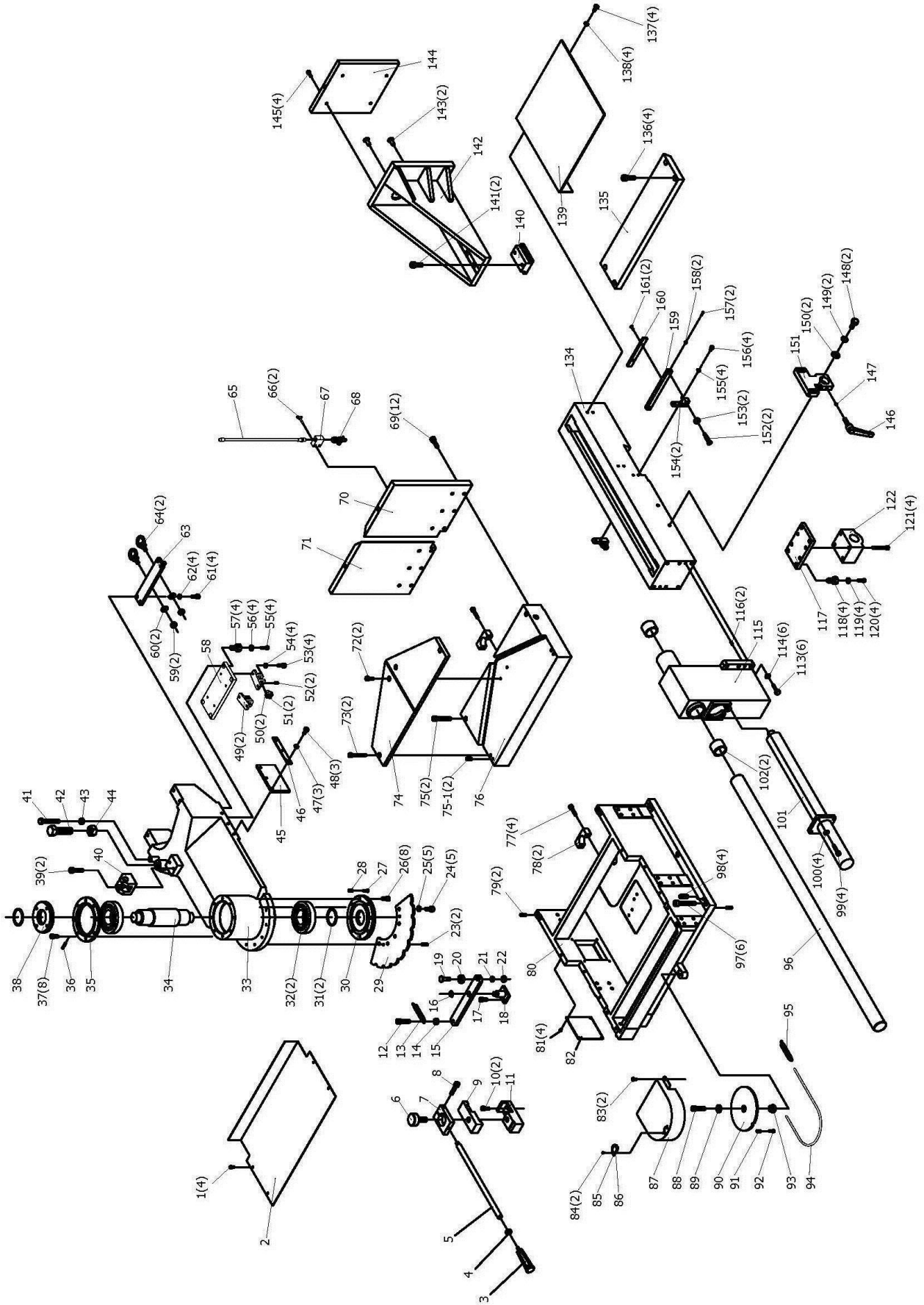
## MBS-2128DAS Stand Assembly

Index No.	Part No.	Description	Size	Qty
56	MBS2128DAS-A56	Flat washer	M6	1
57	MBS2128DAS-A57	Cabinet door		1
58	MBS2128DAS-A58	Round head socket screw	M6x16L	4
59	MBS2128DAS-A59	Control base		1
60	MBS2128DAS-A60	Round head socket screw	M6x16L	4
61	MBS2128DAS-A61	Spring washer	M6	4
62	MBS2128DAS-A62	Electrical box		1
63	MBS2128DAS-A63	Flat washer	M10	4
64	MBS2128DAS-A64	Spring washer	M10	4
65	MBS2128DAS-A65	Hex. cap bolt	M10x30L	4
66	MBS2128DAS-A66	Spring washer	M10	4
67	MBS2128DAS-A67	Hex. cap bolt	M10x30L	4
68-1	MBS2128DAS-A68-1	Moving shaft		1
69	MBS2128DAS-A69	Shaft holder base		2
70	MBS2128DAS-A70	Shaft holder		2
71	MBS2128DAS-A71	Back cover		1
72	MBS2128DAS-A72	Round head screw	M5x12L	4
73	MBS2128DAS-A73	Nut	M8	10
74	MBS2128DAS-A74	Spring washer	M8	10
75	MBS2128DAS-A75	Flat washer	M8	10
76	MBS2128DAS-A76	Coolant tray (L)		1
77	MBS2128DAS-A77	Hex. cap bolt	M8x20L	10
78	MBS2128DAS-A78	Flat head screw	M12x30L	5
79	MBS2128DAS-A79	Swiveling guide plate		1
80	MBS2128DAS-A80	Hex. cap bolt	M6x16L	2
81	MBS2128DAS-A81	Spring washer	M6	2
82	MBS2128DAS-A82	Coolant pump	1/6"x150L	1
83	MBS2128DAS-A83	Coolant pump bracket		1
84	MBS2128DAS-A84	Round head socket screw	M6x8L	2
85	MBS2128DAS-A85	Pump cover		1
86	MBS2128DAS-A86	Round head socket screw	M6x8L	4
87	MBS2128DAS-A87	Chip collected		1
88	MBS2128DAS-A88	Coolant tray (B)		1
89	MBS2128DAS-A89	Flat washer	M8	2
90	MBS2128DAS-A90	Spring washer	M8	2
91	MBS2128DAS-A91	Hex. cap bolt	M8x16L	2
92	MBS2128DAS-A92	Round head socket screw	M6x8L	6
93	MBS2128DAS-A93	Round head socket screw	M6x8L	4
94	MBS2128DAS-A94	Cover		1
95	MBS2128DAS-A95	Round head socket screw	M6x8L	4
96	MBS2128DAS-A96	Control box		1
97	MBS2128DAS-A97	U type handle		2
98	MBS2128DAS-A98	Control PCB		1
99	MBS2128DAS-A99	Round head socket screw	M5x8L	4
100	MBS2128DAS-A100	Bow height PCB		1
101	MBS2128DAS-A101	Round head socket screw	M4x6L	2
102	MBS2128DAS-A102	Magnifier		1
103	MBS2128DAS-A103	Magnifier holder		1
104	MBS2128DAS-A104	Height scale cover		1
105	MBS2128DAS-A105	Round head socket screw	M4x6L	2
106	MBS2128DAS-A106	Nut	M6	2
107	MBS2128DAS-A107	Cover bracket		1
108	MBS2128DAS-A108	Round head socket screw	M4x12L	2
109	MBS2128DAS-A109	Bracket cover		1
110	MBS2128DAS-A110	Round head screw	M6x8L	6
111	MBS2128DAS-A111	Control box bracket		1
112	MBS2128DAS-A112	Round head socket screw	M6x8L	4
113	MBS2128DAS-A113	Swiveling bracket		1
114	MBS2128DAS-A114	Hex. cap bolt	M6x16L	4
115	MBS2128DAS-A115	Hex. cap bolt	M8x16L	4
116	MBS2128DAS-A116	Spring washer	M8	4

### MBS-2128DAS Stand Assembly

Index No.	Part No.	Description	Size	Qty
117	MBS2128DAS-A117	Swiveling base		1
118	MBS2128DAS-A118	Adjusting handle	M8x30L	1
119	MBS2128DAS-A119	Set screw	M8x20L	2
120	MBS2128DAS-A120	Nut	M8	2
121	MBS2128DAS-A121	Spring washer	M8	4
122	MBS2128DAS-A122	Hex. cap bolt	M8x16L	4
123	MBS2128DAS-A123	Connect base		1

# MBS-2128DAS Rotary Mechanism Assembly



### MBS-2128DAS Rotary Mechanism Assembly

Index No.	Part No.	Description	Size	Qty
1	MBS2128DAS-B1	Round head socket screw	M5x8L	4
2	MBS2128DAS-B2	Dust Cover		1
3	MBS2128DAS-B3	Rubber handle		1
4	MBS2128DAS-B4	Nut	M12	1
5	MBS2128DAS-B5	Locking rod		1
6	MBS2128DAS-B6	Locking bolt		1
7	MBS2128DAS-B7	Connecting block		1
8	MBS2128DAS-B8	Hex. socket cap screw	M10x50L	1
9	MBS2128DAS-B9	Brake plate		1
10	MBS2128DAS-B10	Hex. socket cap screw	M8x20L	2
11	MBS2128DAS-B11	Brake bracket		1
12	MBS2128DAS-B12	Hex. socket cap screw	M10x40L	1
13	MBS2128DAS-B13	Cam spring		1
14	MBS2128DAS-B14	Nut	M10	1
15	MBS2128DAS-B15	Connecting plate		1
16	MBS2128DAS-B16	C Ring	S16	1
17	MBS2128DAS-B17	Hex. socket cap screw	M8x25L	1
18	MBS2128DAS-B18	Cam bracket		1
19	MBS2128DAS-B19	Cam shaft		1
20	MBS2128DAS-B20	Bearing	6000ZZ	1
21	MBS2128DAS-B21	Spring washer	M10	1
22	MBS2128DAS-B22	Nut	M10	1
23	MBS2128DAS-B23	Spring pin	8x20L	2
24	MBS2128DAS-B24	Hex. socket cap screw	M10x20L	5
25	MBS2128DAS-B25	Spring washer	M10	5
26	MBS2128DAS-B26	Hex. socket cap screw	M10x20L	8
27	MBS2128DAS-B27	Steel hex. cap bolt	M5x15L	1
28	MBS2128DAS-B28	Wire fastener		1
29	MBS2128DAS-B29	Angle position plate		1
30	MBS2128DAS-B30	Lower Cover		1
31	MBS2128DAS-B31	O Ring	P60	2
32	MBS2128DAS-B32	Taper bearing	30312	2
33	MBS2128DAS-B33	Swiveling		1
34	MBS2128DAS-B34	Swiveling shaft		1
35	MBS2128DAS-B35	Upper cover		1
36	MBS2128DAS-B36	Set screw	M6x25L	1
37	MBS2128DAS-B37	Hex. socket cap screw	M8x20L	8
38	MBS2128DAS-B38	Tighten plate		1
39	MBS2128DAS-B39	Hex. socket cap screw	M8x20L	2
40	MBS2128DAS-B40	Cylinder lower bracket		1
41	MBS2128DAS-B41	Hex. cap bolt	M10x60L	1
42	MBS2128DAS-B42	Hex. cap bolt	M20x65L	1
43	MBS2128DAS-B43	Nut	M10	1
44	MBS2128DAS-B44	Nut	M20	1
45	MBS2128DAS-B45	Dust cover		1
46	MBS2128DAS-B46	Fixing plate		1
47	MBS2128DAS-B47	Spring washer	M6	3
48	MBS2128DAS-B48	Round head socket screw	M6x20L	3
49	MBS2128DAS-B49	Support bracket		2
50	MBS2128DAS-B50	Bearing	6201	2
51	MBS2128DAS-B51	Bearing shaft		2
52	MBS2128DAS-B52	Set screw	M4x6L	2
53	MBS2128DAS-B53	Hex. socket cap screw	M8x20L	4
54	MBS2128DAS-B54	Spring washer	M8	4
55	MBS2128DAS-B55	Steel hex. cap bolt	M8x40L	4
56	MBS2128DAS-B56	Spring washer	M8	4
57	MBS2128DAS-B57	Adjusting screw	M16	4
58	MBS2128DAS-B58	Support plate		1
59	MBS2128DAS-B59	Nut	1/2"	2

## MBS-1824DAS Rotary Mechanism Assembly

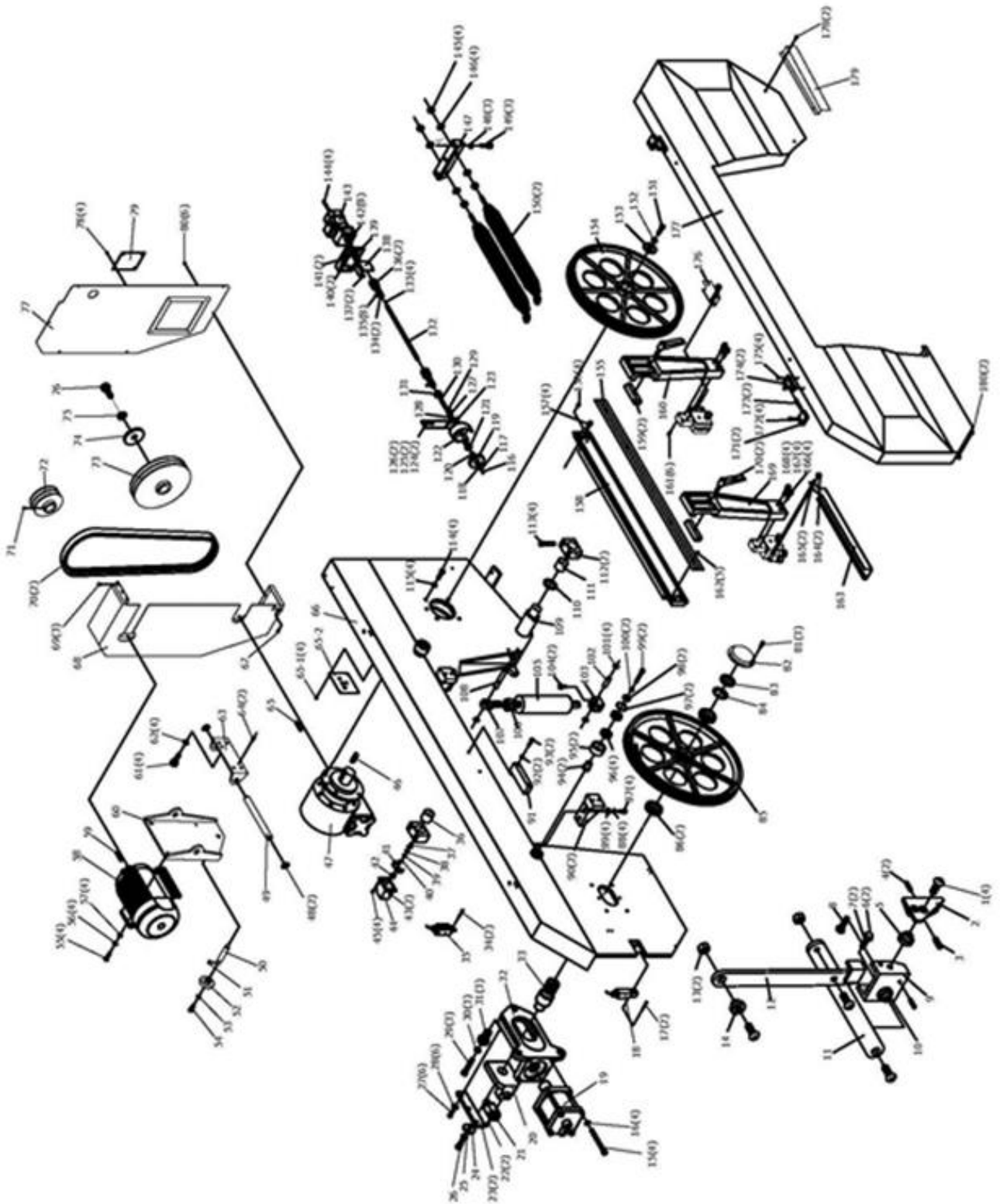
Index No.	Part No.	Description	Size	Qty
60	MBS2128DAS-B60	Spring washer	1/2"	2
61	MBS2128DAS-B61	Hex. socket cap screw	M8x25L	4
62	MBS2128DAS-B62	Spring washer	M8	4
63	MBS2128DAS-B63	Set plate		1
64	MBS2128DAS-B64	Screw holder	1/2"x50L	2
65	MBS2128DAS-B65	Coolant nozzle	1/4"x30"	1
66	MBS2128DAS-B66	Wing screw	M6x20L	2
67	MBS2128DAS-B67	Nozzle seat		1
68	MBS2128DAS-B68	Coolant switch	1/4x1/4	1
69	MBS2128DAS-B69	Hex. socket cap screw	M12x30L	12
70	MBS2128DAS-B70	Vise jaw-Right		1
71	MBS2128DAS-B71	Vise Jaw-Left		1
72	MBS2128DAS-B72	Hex. socket cap screw	M8x20L	2
73	MBS2128DAS-B73	Hex. socket cap screw	M8x90L	2
74	MBS2128DAS-B74	Cutting plate		1
75	MBS2128DAS-B75	Hex. socket cap screw	M10x90L	2
75-1	MBS2128DAS-B75-1	Pin		2
76	MBS2128DAS-B76	Bed plate		1
77	MBS2128DAS-B77	Hex. socket cap screw	M10x35L	4
78	MBS2128DAS-B78	Shaft locking block		2
79	MBS2128DAS-B79	Spring pin	8x20L	2
80	MBS2128DAS-B80	Bed		1
81	MBS2128DAS-B81	Round head socket screw	M6x8L	4
82	MBS2128DAS-B82	Left cover		1
83	MBS2128DAS-B83	Round head socket screw	M6x8L	2
84	MBS2128DAS-B84	Round head socket screw	M4x6L	2
85	MBS2128DAS-B85	Magnifier holder		1
86	MBS2128DAS-B86	Magnifier		1
87	MBS2128DAS-B87	Wheel cover		1
88	MBS2128DAS-B88	Hex. socket cap screw	M10x40L	1
89	MBS2128DAS-B89	Flat washer	M10	1
90	MBS2128DAS-B90	Angle Wheel		1
91	MBS2128DAS-B91	Wire fastener		1
92	MBS2128DAS-B92	Steel hex. cap bolt	M5x15L	1
93	MBS2128DAS-B93	Shaft bush		1
94	MBS2128DAS-B94	Steel wire		1
95	MBS2128DAS-B95	Angle spring		1
96	MBS2128DAS-B96	Guide shaft		1
97	MBS2128DAS-B97	Hex. socket cap screw	M12x35L	6
98	MBS2128DAS-B98	Set screw	M12x25L	4
99	MBS2128DAS-B99	Hex. socket cap screw	M10x30L	4
100	MBS2128DAS-B100	Spring washer	M10	4
101	MBS2128DAS-B101	Vise cylinder		1
102	MBS2128DAS-B102	Oilless bush	5540	2
113	MBS2128DAS-B113	Steel hex. cap bolt	M12x45L	6
114	MBS2128DAS-B114	Spring washer	M12	6
115	MBS2128DAS-B115	Cylinder bracket		1
116	MBS2128DAS-B116	Spring pin	8x30L	1
117	MBS2128DAS-B117	Connecting plate		1
118	MBS2128DAS-B118	Adjusting screw	M16	4
119	MBS2128DAS-B119	Spring washer	M8	4
120	MBS2128DAS-B120	Steel hex. cap bolt	M8x40L	4
121	MBS2128DAS-B121	Hex. socket cap screw	M10x80L	4
122	MBS2128DAS-B122	Linear bearing base	SMA40UU	1
134	MBS2128DAS-B134	Vise base		1
135	MBS2128DAS-B135	Guide plate		1
136	MBS2128DAS-B136	Hex. socket cap screw	M12x35L	4
137	MBS2128DAS-B137	Hex. cap bolt	M8x20L	4
138	MBS2128DAS-B138	Spring washer	M8	4



### MBS-2128DAS Rotary Mechanism Assembly

Index No.	Part No.	Description	Size	Qty
139	MBS2128DAS-B139	Table plate		1
140	MBS2128DAS-B140	Front vise slider		1
141	MBS2128DAS-B141	Hex. socket cap screw	M12x30L	2
142	MBS2128DAS-B142	Movable vise		1
143	MBS2128DAS-B143	Flat head screw	M12x30L	2
144	MBS2128DAS-B144	Attached plate		1
145	MBS2128DAS-B145	Hex. socket cap screw	M8x20L	4
146	MBS2128DAS-B146	Handle	M12x45L	1
147	MBS2128DAS-B147	Tighten copper		1
148	MBS2128DAS-B148	Steel hex. cap bolt	M12x30L	2
149	MBS2128DAS-B149	Spring washer	M12	2
150	MBS2128DAS-B150	Flat washer	M12	2
151	MBS2128DAS-B151	Vise locking block		1
152	MBS2128DAS-B152	Adjusting screw		2
153	MBS2128DAS-B153	Nut	M12	2
154	MBS2128DAS-B154	Locking bracket		2
155	MBS2128DAS-B155	Spring washer	M8	4
156	MBS2128DAS-B156	Hex. socket cap screw	M10x80L	4
157	MBS2128DAS-B157	Hex. socket cap screw	M5x12L	2
158	MBS2128DAS-B158	Nut	M5	2
159	MBS2128DAS-B159	Vise locking plate		1
160	MBS2128DAS-B160	Lining copper		1
161	MBS2128DAS-B161	Flat head screw	M5x12L	2

# MBS-2128DAS Bow Assembly



## MBS-2128DAS Bow Assembly

Index No.	Part No.	Description	Size	Qty
1	MBS-2128DAS-C1	Round head socket screw	M8x25L	4
2	MBS-2128DAS-C2	Safe locker		1
3	MBS-2128DAS-C3	Spring		1
4	MBS-2128DAS-C4	Set screw	M4x12L	2
5	MBS-2128DAS-C5	Bush		1
6	MBS-2128DAS-C6	Hex. cap bolt	M8x20L	2
7	MBS-2128DAS-C7	Spring washer	M8	2
8	MBS-2128DAS-C8	Hex. cap bolt	M8x20L	1
9	MBS-2128DAS-C9	Holding bracket		1
10	MBS-2128DAS-C10	Bush		1
11	MBS-2128DAS-C11	Long bracket		1
12	MBS-2128DAS-C12	Short bracket		1
13	MBS-2128DAS-C13	Nut	M8	2
14	MBS-2128DAS-C14	Bush		1
15	MBS-2128DAS-C15	Hex. socket cap screw	M12x155L	4
16	MBS-2128DAS-C16	Spring washer	M12	4
17	MBS-2128DAS-C17	Hex. socket cap screw	M4x30L	2
18	MBS-2128DAS-C18	Safety limit switch	AZD-S11	1
19	MBS-2128DAS-C19	Blade tension cylinder		1
20	MBS-2128DAS-C20	Tension slider		1
21	MBS-2128DAS-C21	Limit switch	AZD-1001T	1
22	MBS-2128DAS-C22	Hex. socket cap screw	M4x30L	2
23	MBS-2128DAS-C23	Slide plate		2
24	MBS-2128DAS-C24	Idle wheel washer		1
25	MBS-2128DAS-C25	Spring washer	M12	1
26	MBS-2128DAS-C26	Steel hex. cap bolt	M12x30L	1
27	MBS-2128DAS-C27	Hex. socket cap screw	M8x25L	6
28	MBS-2128DAS-C28	Spring washer	M8	6
29	MBS-2128DAS-C29	Steel hex. cap bolt	M14x55L	3
30	MBS-2128DAS-C30	Spring washer	M14	3
31	MBS-2128DAS-C31	Adjusting screw		3
32	MBS-2128DAS-C32	Slider seat		1
33	MBS-2128DAS-C33	Idle wheel shaft		1
34	MBS-2128DAS-C34	Hex. socket cap screw	M4x30L	2
35	MBS-2128DAS-C35	Limit switch	AZD-1001T	1
36	MBS-2128DAS-C36	Oilless bush	4040	1
37	MBS-2128DAS-C37	Hex. cap bolt	M10x20L	1
38	MBS-2128DAS-C38	Flat washer	M10	1
39	MBS-2128DAS-C39	Spring washer	M10	1
40	MBS-2128DAS-C40	Nut	M10	1
41	MBS-2128DAS-C41	Sensor bracket		1
42	MBS-2128DAS-C42	VR sensor		1
43	MBS-2128DAS-C43	Round head socket screw	M4x10L	2
44	MBS-2128DAS-C44	Sensor cover		1
45	MBS-2128DAS-C45	Round head socket screw	M5x8L	4
46	MBS-2128DAS-C46	Key	20x12x50L	1
47	MBS-2128DAS-C47	Worm reducer	135#	1
48	MBS-2128DAS-C48	C Ring	S-20	2
49	MBS-2128DAS-C49	Bracket shaft		1
50	MBS-2128DAS-C50	Adjusting screw		1
51	MBS-2128DAS-C51	Key	4x4x10L	1
52	MBS-2128DAS-C52	Adjusting handle		1
53	MBS-2128DAS-C53	Flat washer	M6	1
54	MBS-2128DAS-C54	Hex. socket cap screw	M6x12L	1
55	MBS-2128DAS-C55	Hex. cap bolt	M10x30L	4
56	MBS-2128DAS-C56	Spring washer	M10	4
57	MBS-2128DAS-C57	Flat washer	M10	4
58	MBS-2128DAS-C58	Motor	7.5HP	1
59	MBS-2128DAS-C59	Key	10x8x70L	1

## MBS-2128DAS Bow Assembly

Index No.	Part No.	Description	Size	Qty
60	MBS-2128DAS-C60	Adjusting bracket		1
61	MBS-2128DAS-C61	Hex. socket cap screw	M8x20L	4
62	MBS-2128DAS-C62	Spring washer	M8	4
63	MBS-2128DAS-C63	Shaft holder		1
64	MBS-2128DAS-C64	Spring pin	8x20L	2
65	MBS-2128DAS-C65	Key	12x8x70L	1
65-1	MBS-2128DAS-C65-1	Round head socket screw	M6x8L	4
65-2	MBS-2128DAS-C65-2	Cable fitting		1
66	MBS-2128DAS-C66	Saw head		1
67	MBS-2128DAS-C67	Round head socket screw	M5x8L	1
68	MBS-2128DAS-C68	Belt cover		1
69	MBS-2128DAS-C69	Round head socket screw	M5x8L	3
70	MBS-2128DAS-C70	Belt	22-670C	2
71	MBS-2128DAS-C71	Set screw	M8x8L	1
72	MBS-2128DAS-C72	Motor pulley		1
73	MBS-2128DAS-C73	Reducer pulley		1
74	MBS-2128DAS-C74	Locking washer		1
75	MBS-2128DAS-C75	Spring washer		1
76	MBS-2128DAS-C76	Steel hex. cap bolt		1
77	MBS-2128DAS-C77	Cover plate		1
78	MBS-2128DAS-C78	Round head socket screw	M5x8L	4
79	MBS-2128DAS-C79	Wheel cover plate		1
80	MBS-2128DAS-C80	Round head socket screw	M5x8L	6
81	MBS-2128DAS-C81	Hex. socket cap screw	M6x16L	3
82	MBS-2128DAS-C82	Wheel shaft cover		1
83	MBS-2128DAS-C83	Bearing nut	AN14	1
84	MBS-2128DAS-C84	Teeth washer	AW14	1
85	MBS-2128DAS-C85	Idle wheel		1
86	MBS-2128DAS-C86	Taper bearing	32014	2
87	MBS-2128DAS-C87	Hex. socket cap screw	M10x30L	4
88	MBS-2128DAS-C88	Spring washer	M10	4
89	MBS-2128DAS-C89	Flat washer	M10	4
90	MBS-2128DAS-C90	Support plate		2
91	MBS-2128DAS-C91	Press block		1
92	MBS-2128DAS-C92	Spring washer	M8	2
93	MBS-2128DAS-C93	Hex. socket cap screw	M8x40L	2
94	MBS-2128DAS-C94	Guide roller shaft		2
95	MBS-2128DAS-C95	Guide roller		2
96	MBS-2128DAS-C96	Bearing	6005	4
97	MBS-2128DAS-C97	C Ring	R47	2
98	MBS-2128DAS-C98	Flat washer	M12	2
99	MBS-2128DAS-C99	Hex. socket cap screw	M12x60L	2
100	MBS-2128DAS-C100	Spring washer	M12	2
101	MBS-2128DAS-C101	C Ring	S20	4
102	MBS-2128DAS-C102	Lower shaft		1
103	MBS-2128DAS-C103	Lower bracket		1
104	MBS-2128DAS-C104	Hex. socket cap screw	M8x20L	2
105	MBS-2128DAS-C105	Lift cylinder		1
106	MBS-2128DAS-C106	Nut	M20xP1.5	1
107	MBS-2128DAS-C107	Eye bearing	POS20	1
108	MBS-2128DAS-C108	Upper shaft		1
109	MBS-2128DAS-C109	Saw head shaft		1
110	MBS-2128DAS-C110	Shaft washer		1
111	MBS-2128DAS-C111	Oilless bush	4040	1
112	MBS-2128DAS-C112	Set block		2
113	MBS-2128DAS-C113	Hex. socket cap screw	M12x70L	4
114	MBS-2128DAS-C114	Steel hex. cap bolt	M16x45L	4
115	MBS-2128DAS-C115	Spring washer	M16	4
116	MBS-2128DAS-C116	Nut	M6	1
117	MBS-2128DAS-C117	Spring washer	M6	1

### MBS-2128DAS Bow Assembly

Index No.	Part No.	Description	Size	Qty
118	MBS-2128DAS-C118	Flat washer	M6	1
119	MBS-2128DAS-C119	Brush		1
120	MBS-2128DAS-C120	Oilless bush	1212	2
121	MBS-2128DAS-C121	Brush sleeve		1
122	MBS-2128DAS-C122	Brush cover		1
123	MBS-2128DAS-C123	Brush bracket		1
124	MBS-2128DAS-C124	Hex. cap bolt	M8x20L	2
125	MBS-2128DAS-C125	Spring washer	M8	2
126	MBS-2128DAS-C126	Flat washer	M8	2
127	MBS-2128DAS-C127	Wing screw	M6x10L	1
128	MBS-2128DAS-C128	Spring washer	M6	1
129	MBS-2128DAS-C129	Hex. socket cap screw	M6x20L	1
130	MBS-2128DAS-C130	Brush shaft		1
131	MBS-2128DAS-C131	Nut	M20	1
132	MBS-2128DAS-C132	Brush long shaft		1
133	MBS-2128DAS-C133	Key	4x15	4
134	MBS-2128DAS-C134	Universal joint	KT-12	2
135	MBS-2128DAS-C135	Set screw	M5x6L	8
136	MBS-2128DAS-C136	Universal joint cover		2
137	MBS-2128DAS-C137	Round head screw	M5x8L	2
138	MBS-2128DAS-C138	Universal joint plate		1
139	MBS-2128DAS-C139	Chip motor bracket		1
140	MBS-2128DAS-C140	Spring washer	M8	2
141	MBS-2128DAS-C141	Hex. socket cap screw	M8x20L	2
142	MBS-2128DAS-C142	Nut	M6	8
143	MBS-2128DAS-C143	Brush motor		1
144	MBS-2128DAS-C144	Hex. socket cap screw	M6x90	4
145	MBS-2128DAS-C145	Nut	"1/2" "	4
146	MBS-2128DAS-C146	Spring washer	"1/2" "	4
147	MBS-2128DAS-C147	Upper bracket		1
148	MBS-2128DAS-C148	Spring washer	M10	3
149	MBS-2128DAS-C149	Hex. socket cap screw	M10x25L	3
150	MBS-2128DAS-C150	Spring	9.0x56x54N	2
151	MBS-2128DAS-C151	Steel hex. cap bolt	M16x35L	1
152	MBS-2128DAS-C152	Spring washer	M16	1
153	MBS-2128DAS-C153	Driver wheel washer		1
154	MBS-2128DAS-C154	Driver wheel		1
155	MBS-2128DAS-C155	Guide scale		1
156	MBS-2128DAS-C156	Set screw	M10x16L	4
157	MBS-2128DAS-C157	Hex. socket cap screw	M10x20L	4
158	MBS-2128DAS-C158	Guide plate		1
159	MBS-2128DAS-C159	Locking block		2
160	MBS-2128DAS-C160	Guide post (R)		1
161	MBS-2128DAS-C161	Set screw	M8x16L	6
162	MBS-2128DAS-C162	Round head screw	M5x8L	5
163	MBS-2128DAS-C163	Blade guard		1
164	MBS-2128DAS-C164	Thumb screw	M5x6L	2
165	MBS-2128DAS-C165	Spring pin	4x12L	2
166	MBS-2128DAS-C166	Hex. socket cap screw	M10x35L	4
167	MBS-2128DAS-C167	Spring washer	M10	4
168	MBS-2128DAS-C168	Flat washer	M10	4
169	MBS-2128DAS-C169	Guide post		1
170	MBS-2128DAS-C170	Locking handle	M12x45L	2
171	MBS-2128DAS-C171	Latch block		2
172	MBS-2128DAS-C172	Round head screw	M8x30L	4
173	MBS-2128DAS-C173	Pin	φ8x70L	2
174	MBS-2128DAS-C174	Cover latch		2
175	MBS-2128DAS-C175	Round head screw	M6x16L	4
176	MBS-2128DAS-C176	Blade guard		1
177	MBS-2128DAS-C177	Wheel cover		1

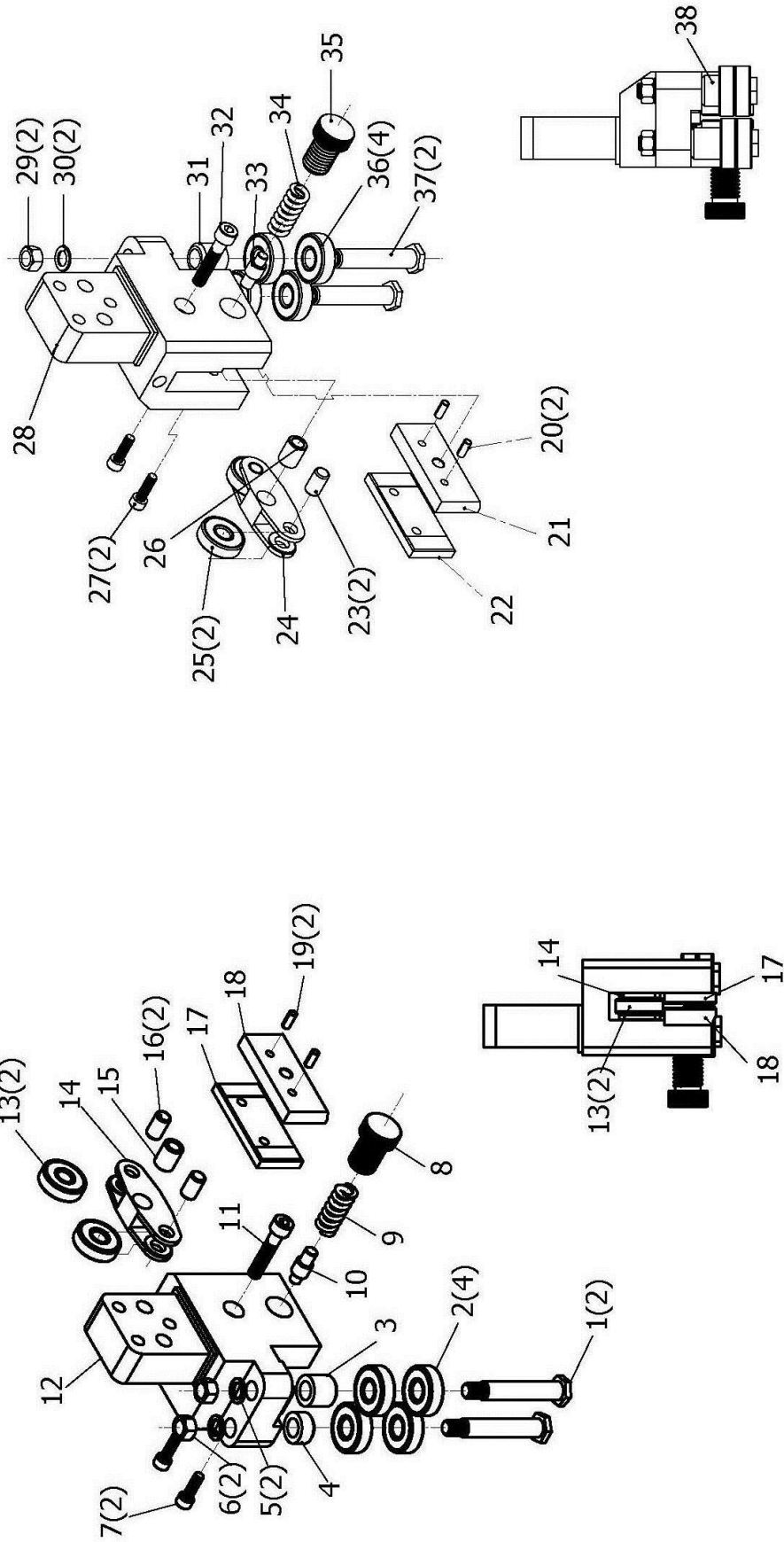
### MBS-2128DAS Bow Assembly

Index No.	Part No.	Description	Size	Qty
178	MBS-2128DAS-C178	Round head screw	M8x10L	2
179	MBS-2128DAS-C179	Shaft cover		1
180	MBS-2128DAS-C180	Round head screw	M8x10L	2
102	MBS1824DAS-C102	Idle Wheel		1
103	MBS1824DAS-C103	Hex. Socket Cap Screw	M4x35L	2
104	MBS1824DAS-C104	Limit Switch	AZD-S11	1
105	MBS1824DAS-C105	Nut	M8	2
106	MBS1824DAS-C106	Short Bracket		1
107	MBS1824DAS-C107	Spacer		1
108	MBS1824DAS-C108	Button Head Socket Screw	M8x25L	4
109	MBS1824DAS-C109	Hex. Cap Bolt	M8x20L	1
110	MBS1824DAS-C110	Hex. Cap Bolt	M8x20L	1
111	MBS1824DAS-C111	Spring Washer	M8	1
112	MBS1824DAS-C112	Set Screw	M4x12L	2
113	MBS1824DAS-C113	Safe Locker		1
114	MBS1824DAS-C114	Spring		1
115	MBS1824DAS-C115	Spacer		1
116	MBS1824DAS-C116	Holding Bracket		1
117	MBS1824DAS-C117	Bracket Bush		1
118	MBS1824DAS-C118	Long Bracket		1
119	MBS1824DAS-C119	Handle		2
120	MBS1824DAS-C120	Handwheel		1
121	MBS1824DAS-C121	Set Screw	M8x10L	1
122	MBS1824DAS-C122	Key	5x5x30L	1
123	MBS1824DAS-C123	Lead Screw Bushing		1
124	MBS1824DAS-C124	Bearing	51203	1
125	MBS1824DAS-C125	Blade Tension Gauge		1
126	MBS1824DAS-C126	Screw Bushing		1
127	MBS1824DAS-C127	Plate		1
128	MBS1824DAS-C128	Nut	M8	1
129	MBS1824DAS-C129	Hex. Cap Bolt	M8x60L	1
130	MBS1824DAS-C130	Lead Screw		1
131	MBS1824DAS-C131	Disc Spring	502225	8
132	MBS1824DAS-C132	Spring Pin	5x12L	2
133	MBS1824DAS-C133	Spring Bush		1
134	MBS1824DAS-C134	Hex. Socket Cap Screw	M4x35L	2
135	MBS1824DAS-C135	Limit Switch	AZD-1001T	1
136	MBS1824DAS-C136	Idle Wheel Washer		1
137	MBS1824DAS-C137	Ring	S45	2
138	MBS1824DAS-C138	Idle Wheel Shaft Set		1
139	MBS1824DAS-C139	Slide		1
140	MBS1824DAS-C140	Pin	16x90L	1
141	MBS1824DAS-C141	Set Screw	M12x25L	1
142	MBS1824DAS-C142	Slide Guide		2
143	MBS1824DAS-C143	Slide Plate		2
144	MBS1824DAS-C144	Spring Washer	M10	6
145	MBS1824DAS-C145	Hex. Socket Cap Screw	M10x60L	6
146	MBS1824DAS-C146	Idle Wheel Cover		1
147	MBS1824DAS-C147	Button Head Socket Screw	M6x8L	4
148	MBS1824DAS-C148	Limit Switch	AZD-1001T	1
149	MBS1824DAS-C149	Hex. Socket Cap Screw	M4x35L	2
150	MBS1824DAS-C150	Limit Switch	ED-1-3-32	1
151	MBS1824DAS-C151	Hex. Socket Cap Screw	M4x35L	2
152	MBS1824DAS-C152	Oilless Bearing	4040	2
153	MBS1824DAS-C153	Spacer		2
154	MBS1824DAS-C154	Key	14x9x50	1
155	MBS1824DAS-C155	Gear Reducer	120#1/40	1
156	MBS1824DAS-C156	Motor	5HP	1
157	MBS1824DAS-C157	Hex. Cap Bolt	M10x35L	4

**MBS-2128DAS Bow Assembly**

<b>Index No.</b>	<b>Part No.</b>	<b>Description</b>	<b>Size</b>	<b>Qty</b>
158	MBS1824DAS-C158	Spring Washer	M10	4
159	MBS1824DAS-C159	Washer	M10	4
160	MBS1824DAS-C160	Key	10x8x40	1
161	MBS1824DAS-C161	Wheel Box		1
162	MBS1824DAS-C162	Belt	1922V504	1
163	MBS1824DAS-C163	Speed Controlled Wheel (Variable)		1
164	MBS1824DAS-C164	Speed Controlled Wheel (Fixing)		1
165	MBS1824DAS-C165	Hex. Socket Cap Screw	M8x65L	1
166	MBS1824DAS-C166	Wheel Box Cover		1
167	MBS1824DAS-C167	Button Head Socket Screw	M5x8L	8
168	MBS1824DAS-C168	Button Head Socket Screw	M5x8L	4
169	MBS1824DAS-C169	Cover Plate		1

# MBS-2128DAS Bearing Guide Assembly

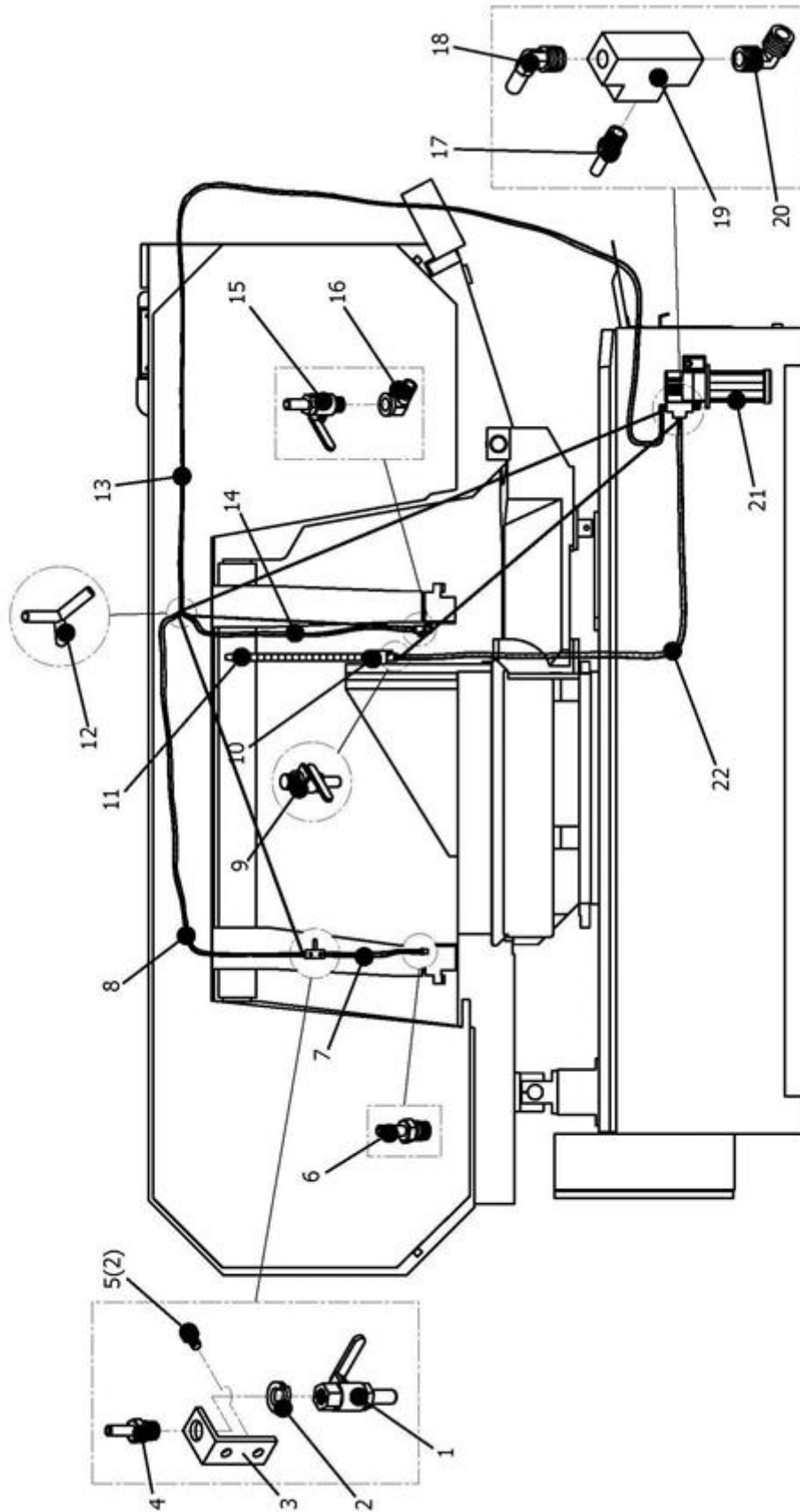




### MBS-2128DAS Bearing Guide Assembly

Index No.	Part No.	Description	Size	Qty
1	MBS-2128DAS-D1	Bearing long shaft		2
2	MBS-2128DAS-D2	Bearing	6201	4
3	MBS-2128DAS-D3	Bearing sleeve (long)		1
4	MBS-2128DAS-D4	Bearing sleeve (short)		1
5	MBS-2128DAS-D5	Spring washer	M10	2
6	MBS-2128DAS-D6	Nut	M10	2
7	MBS-2128DAS-D7	Hex. socket cap screw	M6x20L	2
8	MBS-2128DAS-D8	Adjusting screw		1
9	MBS-2128DAS-D9	Adjusting spring		1
10	MBS-2128DAS-D10	Shaft		1
11	MBS-2128DAS-D11	Hex. socket cap screw	M8x40L	1
12	MBS-2128DAS-D12	Front bearing seat		1
13	MBS-2128DAS-D13	Bearing	6200	2
14	MBS-2128DAS-D14	Bearing bracket		1
15	MBS-2128DAS-D15	Shaft sleeve		1
16	MBS-2128DAS-D16	Bearing shaft		2
17	MBS-2128DAS-D17	Carbide guide (Left front)		1
18	MBS-2128DAS-D18	Carbide guide (Left back)		1
19	MBS-2128DAS-D19	Spring pin	D5x12L	2
20	MBS-2128DAS-D20	Spring pin	D5x12L	2
21	MBS-2128DAS-D21	Carbide guide (Right back)		1
22	MBS-2128DAS-D22	Carbide guide (Right front)		1
23	MBS-2128DAS-D23	Bearing shaft		2
24	MBS-2128DAS-D24	Bearing bracket		1
25	MBS-2128DAS-D25	Bearing	6200	2
26	MBS-2128DAS-D26	Shaft sleeve		1
27	MBS-2128DAS-D27	Hex. socket cap screw	M6x20L	2
28	MBS-2128DAS-D28	Rear bearing seat		1
29	MBS-2128DAS-D29	Nut	M10	2
30	MBS-2128DAS-D30	Spring washer	M10	2
31	MBS-2128DAS-D31	Bearing sleeve (long)		1
32	MBS-2128DAS-D32	Hex. socket cap screw	M8x40L	1
33	MBS-2128DAS-D33	Shaft		1
34	MBS-2128DAS-D34	Adjusting spring		1
35	MBS-2128DAS-D35	Adjusting screw		1
36	MBS-2128DAS-D36	Bearing	6201	4
37	MBS-2128DAS-D37	Bearing long shaft		2
38	MBS-2128DAS-D38	Bearing sleeve (short)		1

# MBS-2128DAS Coolant System

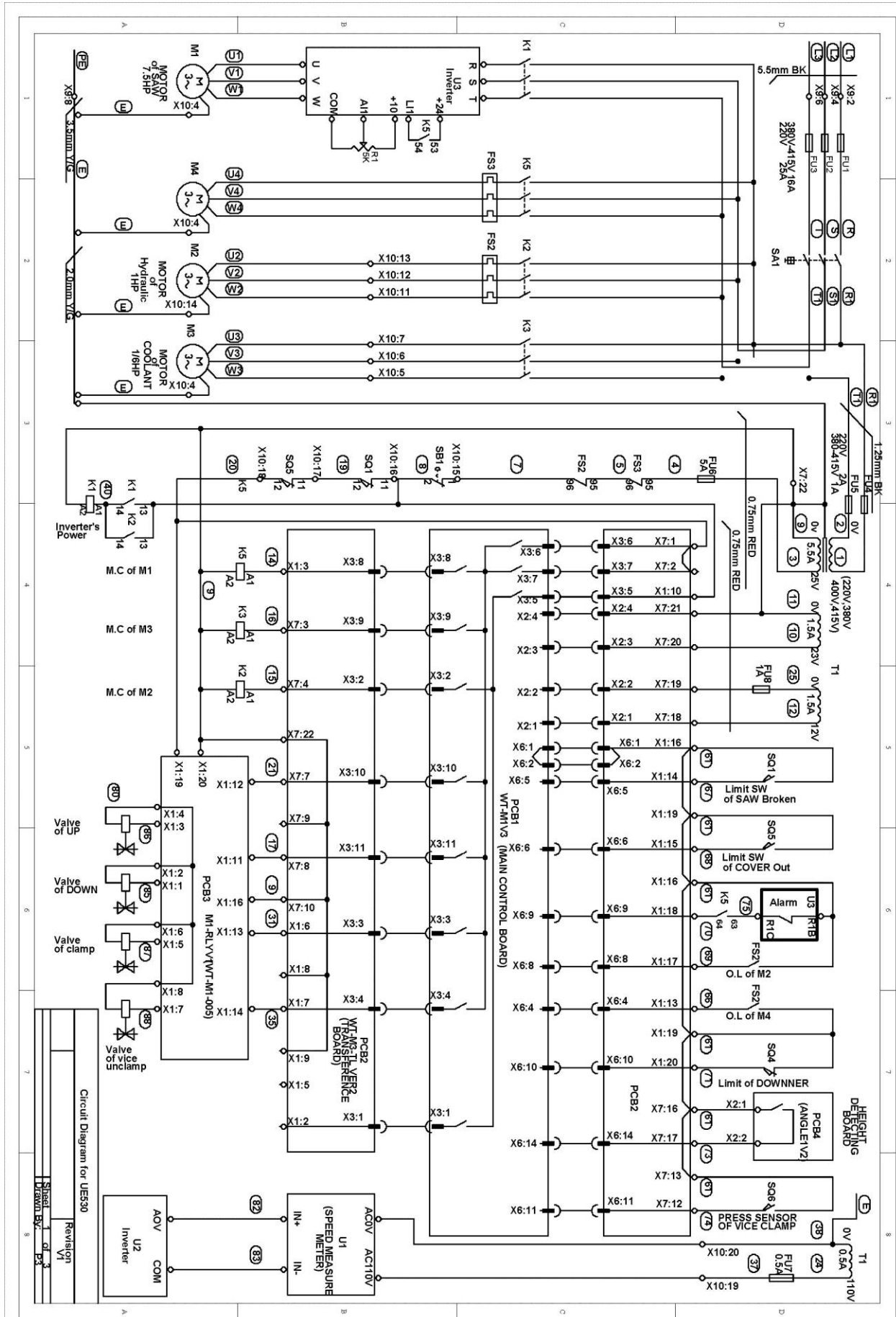


### MBS-2128DAS Coolant System

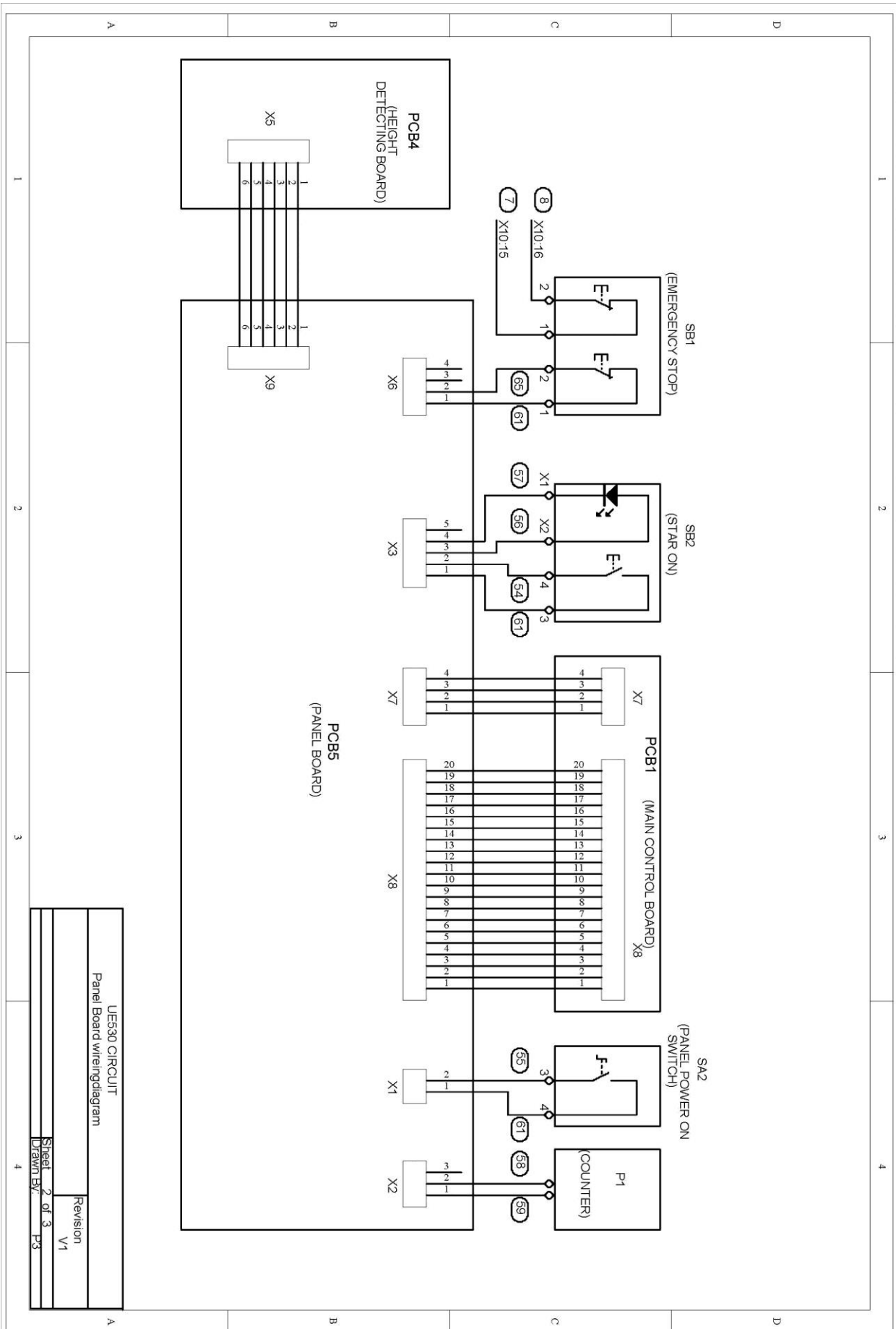
Index No.	Part No.	Description	Size	Qty
1	MBS-2128DAS-E1	Cock	1/4x1/4	1
2	MBS-2128DAS-E2	Spring washer	M12	1
3	MBS-2128DAS-E3	Fixing bracket		1
4	MBS-2128DAS-E4	Fitting	1/4x1/4	1
5	MBS-2128DAS-E5	Big round head screw	M6x8L	2
6	MBS-2128DAS-E6	Fitting	1/4x1/4	1
7	MBS-2128DAS-E7	Hose	1/4"x220mm	1
8	MBS-2128DAS-E8	Hose	1/4"x2400mm	1
9	MBS-2128DAS-E9	Cock	1/4x1/4	1
10	MBS-2128DAS-E10	Nozzle set		1
11	MBS-2128DAS-E11	Nozzle		1
12	MBS-2128DAS-E12	Y Fit		1
13	MBS-2128DAS-E13	Hose	1/4"x3100mm	1
14	MBS-2128DAS-E14	Hose	1/4"x1700mm	1
15	MBS-2128DAS-E15	Cock	1/4x1/4	1
16	MBS-2128DAS-E16	90° Fitting	1/4x1/8	1
17	MBS-2128DAS-E17	Fitting	3/8x1/4	1
18	MBS-2128DAS-E18	90° Fitting	3/8x1/4	1
19	MBS-2128DAS-E19	Fitting Set	3/8	1
20	MBS-2128DAS-E20	90° Fitting	1/2x3/8	1
21	MBS-2128DAS-E21	Coolant pump	1/6"x150L	1
22	MBS-2128DAS-E22	Hose	1/4"x2400mm	1

# MBS-2128DAS...50000343T .... 3~400V, 50Hz

## Control Circuit Diagram

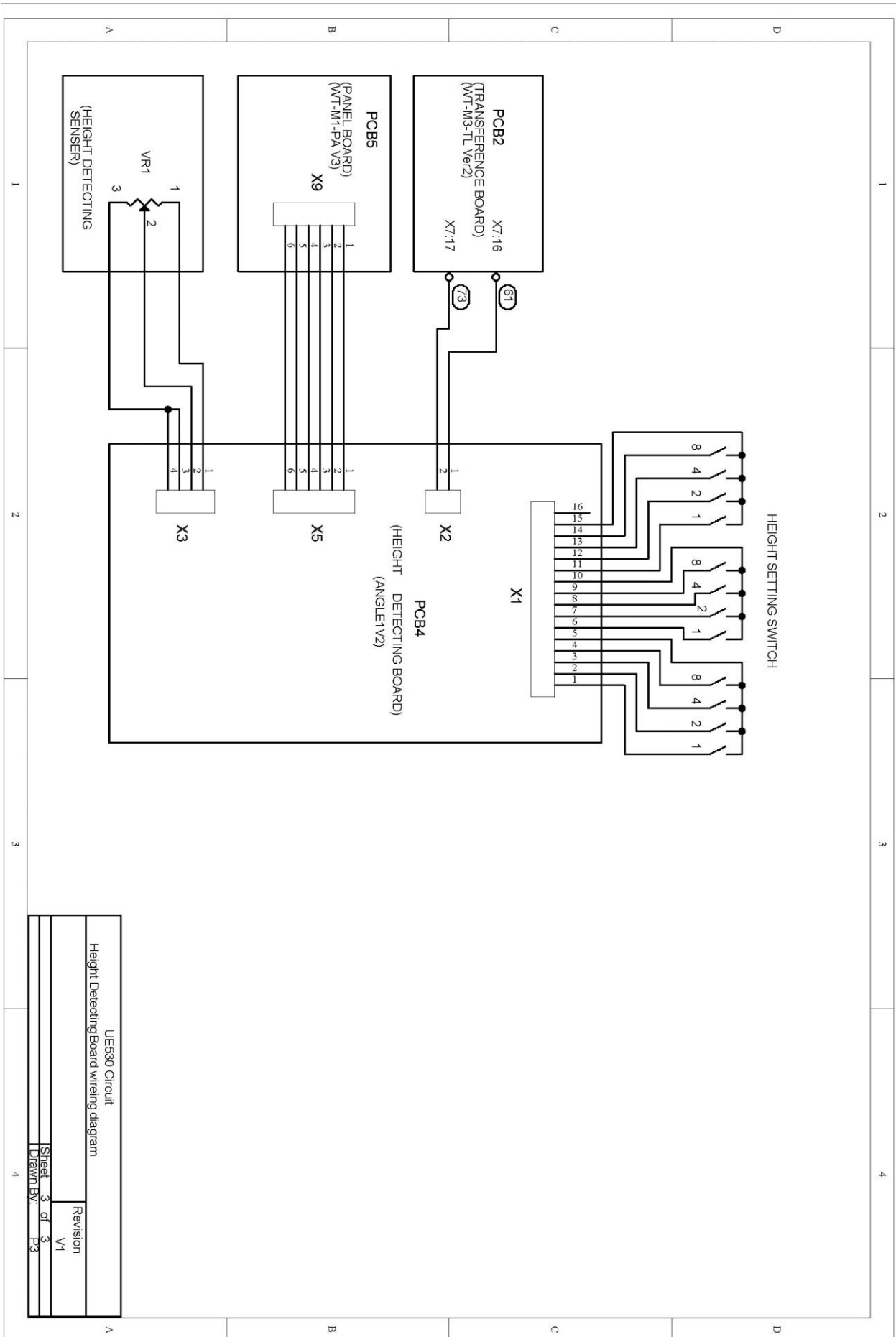


# Panel Board Wiring Diagram



UE630 CIRCUIT	
Panel Board wiring diagram	
Revision	V1
Sheet	2 of 3
Drawn By:	P3

# Saw Bow Stroke Wiring Diagram



UE530 Circuit	
Height Detecting Board wiring diagram	
Revision	V1
Sheet	3 of 3
Drawn By	P3